

NO.	U2GU-1489
ISSUED:	NOV. 24, 1993
FINAL:	SEP. 2, 2003



HOSHIZAKI CUBELET ICE DISPENSER

**MODEL DCM-700BAE
DCM-700BWE**

PARTS LIST

FINAL

(BAE) C-1 NOV. 1993
D-1 FEB. 1994
E-0 APR. 1995
F-0 JUN. 1996
F-1 NOV. 1996
G-0 JAN. 1997
G-1 SEP. 1997
H-0 JAN. 1998

(BWE) C-1 NOV. 1993
D-0 MAY 1994
E-0 APR. 1995
F-1 DEC. 1995
G-0 AUG. 1997
H-0 APR. 1998

MATERIAL ABBREVIATIONS

PLASTIC

ABS	=	Acrylonitrile-butadien-styrene
AC	=	Polyacetal
EVA	=	Ethylene vinyl acetate
PA	=	Polyamide = Nylon
PC	=	Polycarbonate
PE	=	Polyethylene
PES	=	Polyester
PETP	=	Polyethylene terephthalate = Tetlon
PF	=	Phenol-formaldehyde
PP	=	Polypropyleneoride
PS	=	Polystyrene
PTFE	=	Polytetrafluoroethylene = Teflon
PUR	=	Polyurethane
PVC	=	Polyvinyl chloride

RUBBER

EPDM	=	EP rubber
NBR	=	Nitrile butadiene rubber
NR	=	Natural rubber
SI.R	=	Silicone rubber
SY.R	=	Synthetic rubber

STEEL

G.S = Galvanized steel
S.S = Stainless steel

AUXILIARY CODE

Ex.1

K-0

Parts are the same as in the preceding year.

"K" is the tenth in alphabetical order with "I" skipped.
So, "K" indicates "2000".

Ex.2

A-1

"A" is the first in alphabetical order.
So, "A" indicates "2001".

Ex.3

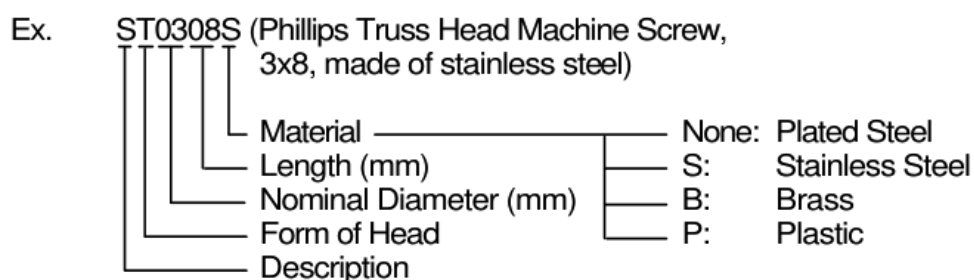
A-2

Each time a part is changed in a year, this number advances.

(Note) —= Part deleted.
X = Part deleted and replaced by "O" part.
O = New part for "X" in the same auxiliary code.

FASTENER ABBREVIATION LIST

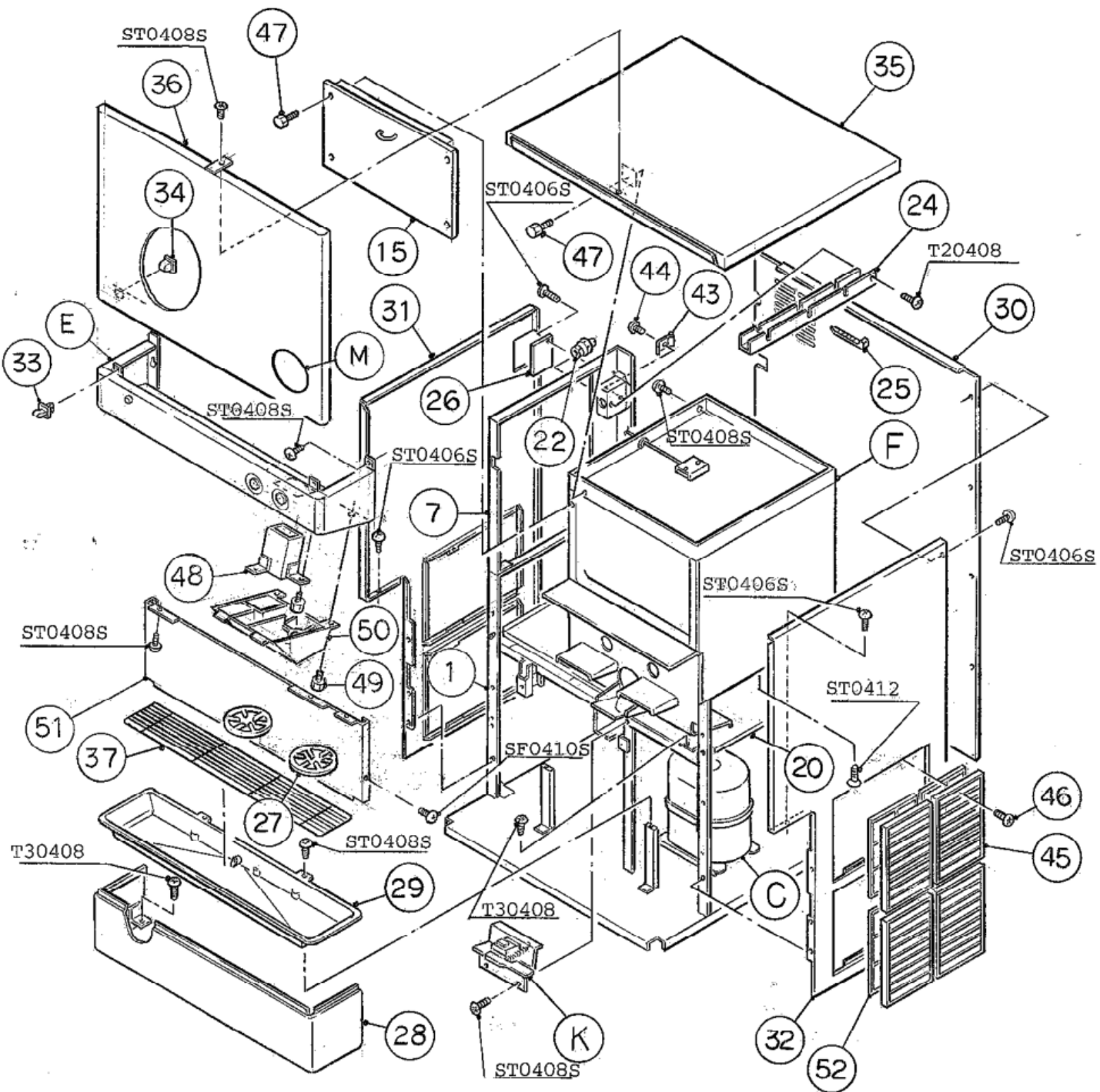
ST	Phillips Truss Head Machine Screw
SP	Phillips Pan Head Machine Screw
SF	Phillips Flat Head Machine Screw
SS	Phillips Pan Head Machine Screw with Split Lock Washer
SW	Phillips Pan Head Machine Screw with Split Lock Washer and Flat Washer
T1	Phillips Truss Head Tapping Screw (Correspond to Type A)
T2	Phillips Truss Head Tapping Screw (Correspond to Type B)
T3	Phillips Truss Head Tapping Screw (Correspond to Type C)
FT	Phillips Truss Head Tapping Screw (Special)
BH	Hexagon Head Bolt
BC	Socket Head Cap Screw
BS	Hexagon Bolt with Split Washer
BW	Hexagon Bolt with Split Washer and Flat Washer
BF	Hexagon Flange Bolt
BR	Cross-Recessed Hexagon Head Bolt
BRW	Cross-Recessed Hexagon Head Bolt with Split Lock Washer and Flat Washer
WL	Split Lock Washer
WT	External Tooth Washer
WF	Flat Washer
WS	Spring Washer
NH	Hexagon Nut
NF	Hexagon Flange Nut
NC	Hexagon Cap Nut
NS	Square Nut
NW	Wing Nut

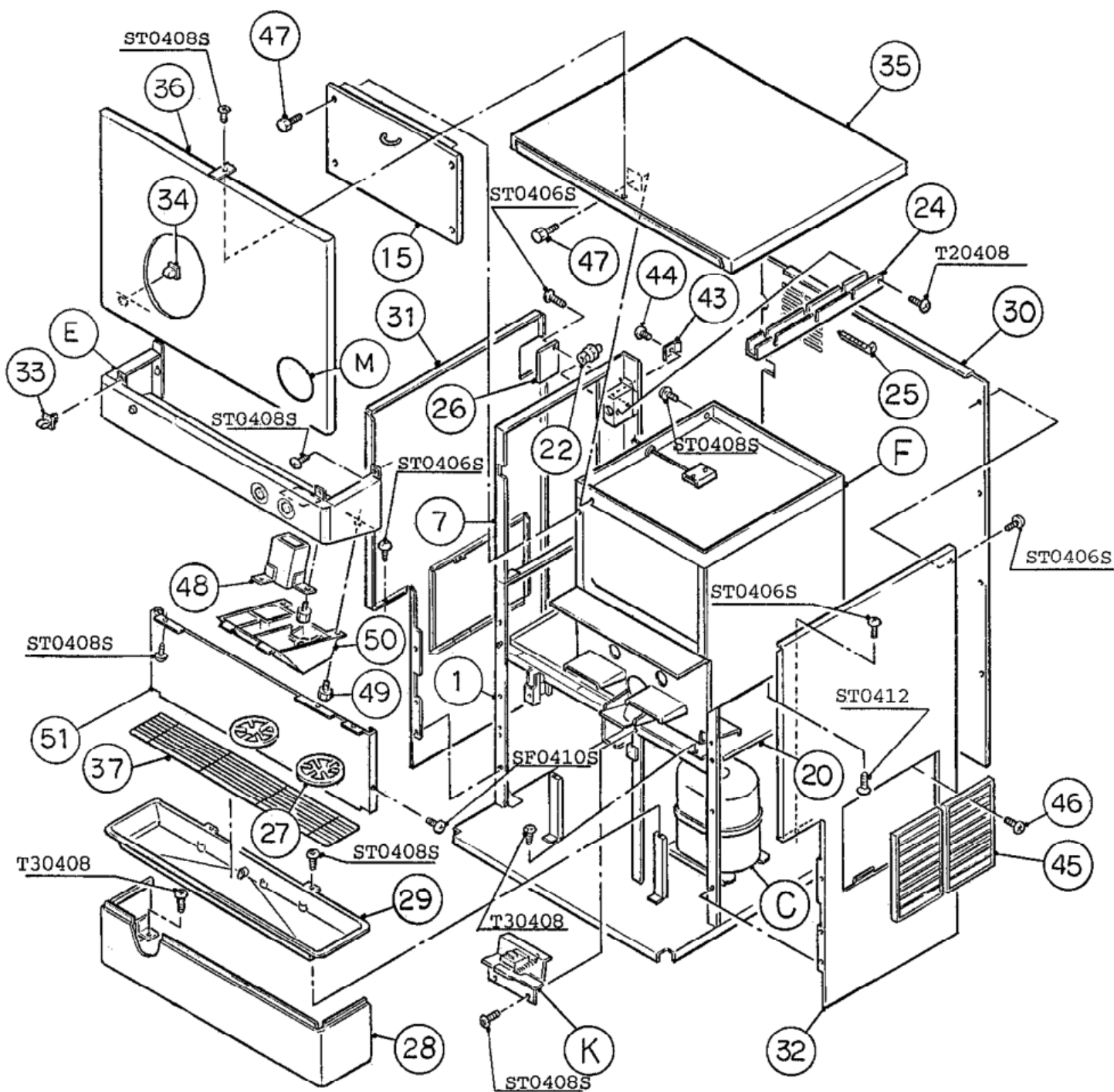


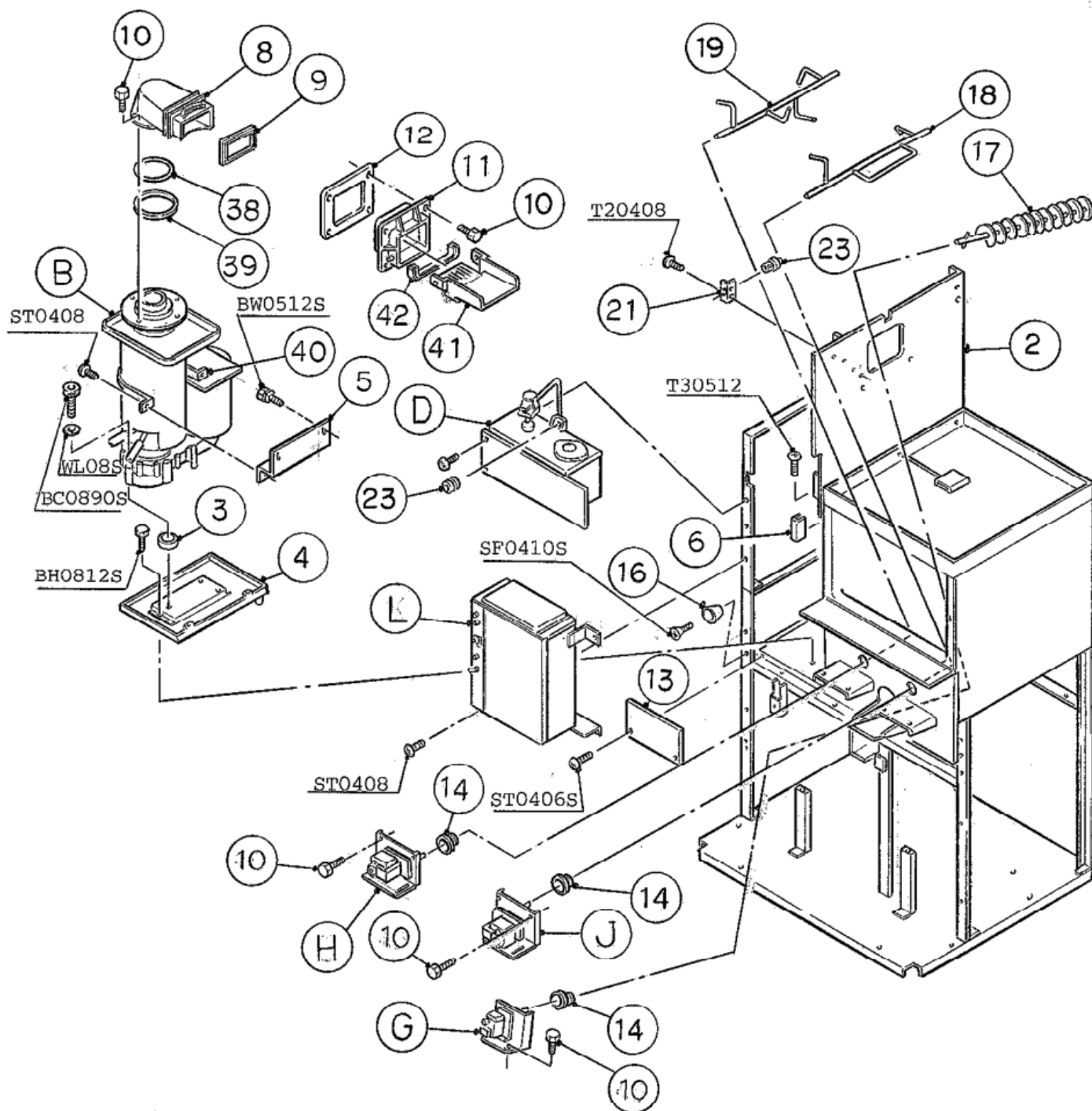
(Note) Second character is numerical except the list.

Ex. S1, S2, B3 etc.

And abbreviations and names are shown under the illustration.







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MODEL: DCM-700BAE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-1	E-0	F-0
B	EVAPORATOR ASSY	-	324704A03	1	1	1	1
C	REFRIGERATION CIRCUIT	-	106805A01	1	-		
		-	106805A02		1	1	1
D	WATER CIRCUIT	-	105365A02	1	1	1	1
E	MIDDLE FRONT PANEL ASSY	-	219681A03	1	1	1	1
F	BIN ASSY	-	104002A02	1	1	1	1
G	GEAR MOTOR ASSY	-	432467A01	1	1	1	1
H	GEAR MOTOR ASSY (L)	-	432468A01	1	1	1	1
J	GEAR MOTOR ASSY (R)	-	432469A01	1	1	1	1
K	SHUTTER ASSY	-	211245A02	1	1	1	1
L	CONTROL BOX ASSY	-	216191A02	1	1	1	1
M	LABEL LOCATION	-	220513A01	1	1	1	1
1	FRAME	G.S	105309G02	1	1	1	1
2	CENTER FRAME	G.S	429833G01	1	1	1	1
3	WASHER	PVC	422916-01	3	3	3	3
4	DRAIN PAN	S.S	319054G01	1	1	1	1
5	BRACKET - EVAPORATOR	S.S	431738-01	1	1	1	1
6	EDGING	CE-024	7991EC120	1	1	1	1
7	FRAME (UPPER)	G.S	319008G03	1	1	1	1
8	SPOUT	PC	103932G01	1	1	1	1
9	PACKING (A) - SPOUT	EPDM	427195-01	1	1	1	1
10	THUMBSCREW	S.S, ABS	415949G03	18	18	18	18
11	SPOUT	ABS	208807-01	1	1	1	1
12	PACKING (B) - SPOUT	EPDM	427196-01	1	1	1	1
13	BARRIER - DRIP	S.S	429825-01	1	1	1	1
14	GASKET	EPDM	429758-01	3	3	3	3
15	COVER - BIN	ABS	210023G01	1	1	1	1
16	COLLAR	S.S	4H0171-01	2	2	2	2
17	AUGER - DISPENSING	S.S	320679G01	1	1	1	1
18	AGITATOR (RIGHT)	S.S	321013G01	1	1	1	1
19	AGITATOR (LEFT)	S.S	319017G02	1	1	1	1

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MODEL: DCM-700BAE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				F-1	G-0	G-1	H-0
B	EVAPORATOR ASSY	-	324704A03	-			
		-	324704A02	1	1	1	1
C	REFRIGERATION CIRCUIT	-	106805A02	1	1	1	1
D	WATER CIRCUIT	-	105365A02	1	1	1	1
E	MIDDLE FRONT PANEL ASSY	-	219681A03	1	1	1	1
F	BIN ASSY	-	104002A02	1	1	1	1
G	GEAR MOTOR ASSY	-	432467A01	1	1	1	1
H	GEAR MOTOR ASSY (L)	-	432468A01	1	1	1	1
J	GEAR MOTOR ASSY (R)	-	432469A01	1	1	1	1
K	SHUTTER ASSY	-	211245A02	1	1	1	1
L	CONTROL BOX ASSY	-	216191A02	1	1	1	1
M	LABEL LOCATION	-	220513A01	1	1	1	1
1	FRAME	G.S	105309G02	1	1	1	1
2	CENTER FRAME	G.S	429833G01	1	1	1	1
3	WASHER	PVC	422916-01	3	3	3	3
4	DRAIN PAN	S.S	319054G01	1	1	1	1
5	BRACKET - EVAPORATOR	S.S	431738-01	1	1	1	1
6	EDGING	CE-024	7991EC120	1	1	1	1
7	FRAME (UPPER)	G.S	319008G03	1	1	1	1
8	SPOUT	PC	103932G01	1	1	1	1
9	PACKING (A) - SPOUT	EPDM	427195-01	1	1	1	1
10	THUMBSCREW	S.S, ABS	415949G03	18	18	18	18
11	SPOUT	ABS	208807-01	1	1	1	1
12	PACKING (B) - SPOUT	EPDM	427196-01	1	1	1	1
13	BARRIER - DRIP	S.S	429825-01	1	1	1	1
14	GASKET	EPDM	429758-01	3	3	3	3
15	COVER - BIN	ABS	210023G01	1	1	1	1
16	COLLAR	S.S	4H0171-01	2	2	2	2
17	AUGER - DISPENSING	S.S	320679G01	1	1	-	
		S.S	339194G01			1	1
18	AGITATOR (RIGHT)	S.S	321013G01	1	1	1	1
19	AGITATOR (LEFT)	S.S	319017G02	1	1	1	1

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MODEL: DCM-700BAE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-1	E-0	F-0
20	SEPARATOR	G.S	326873-01	1	1	1	1
21	BRACKET - FLOAT SWITCH LEADS	G.S	427165-01	1	1	1	1
22	BUSHING	SR-5KN-4	420472-06	1	1	1	1
23	BUSHING	SR-30-1	420472-03	2	2	2	2
24	BARRIER - LEADS	G.S	446469-01	1	1	1	1
25	TIE	CV-150	7920-0003	3	3	3	3
26	COVER - JUNCTION BOX	G.S	420594-01	1	1	1	1
27	GUIDE - CUP	ABS	326702-01	2	2	2	2
28	PANEL (LOWER)	S.S	216097G01	1	1	1	1
29	TRAY - DRIP	ABS	105311G01	1	1	1	1
30	REAR PANEL	G.S	220426-01	1	1	1	1
31	SIDE PANEL (LEFT)	S.S	216095-03	1	1	1	1
32	SIDE PANEL (RIGHT)	S.S	216096-03	1	1	1	1
33	STRIKE	83	435995-01	2	2	2	2
34	CATCH	82	435994-01	2	2	2	2
35	TOP PANEL	S.S	440457G06	1	-	-	-
		S.S	333962G02		1	1	1
36	FRONT PANEL	S.S	326874G03	1	1	1	1
37	GRILLE	PVC COATED STEEL	216100G01	1	1	1	1
38	"O"RING	G95	7616-G095	1	1	1	1
39	RING	PA	431736-01	1	1	1	1
40	STRAP	G.S	431737-01	1	1	1	1
41	GUIDE	ABS	211171-01	1	1	1	1
42	PACKING	EPDM	320668-01	1	1	1	1
43	SQUARE WASHER	BRASS	433537-02	1	1	1	1
44	SCREW - GROUNDING	BRASS	433304-02	1	1	1	1
45	LOUVER (C)	ABS	103122-01	8	8	-	
		ABS	103122-03			8	8
46	TAPPING SCREW - BLACK	STEEL, 4x8	433954-01	8	8	8	8
47	THUMBSCREW	ABS,S.S	415949G05	5	5	5	5
48	ICE CHUTE	S.S	439788G02	1	1	1	1

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MODEL: DCM-700BAE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				F-1	G-0	G-1	H-0
20	SEPARATOR	G.S	326873-01	1	1	1	1
21	BRACKET - FLOAT SWITCH LEADS	G.S	427165-01	1	1	1	1
22	BUSHING	SR-5KN-4	420472-06	1	1	1	1
23	BUSHING	SR-30-1	420472-03	2	2	2	2
24	BARRIER - LEADS	G.S	446469-01	1	1	1	1
25	TIE	CV-150	7920-0003	3	3	3	3
26	COVER - JUNCTION BOX	G.S	420594-01	1	1	1	1
27	GUIDE - CUP	ABS	326702-01	2	2	2	2
28	PANEL (LOWER)	S.S	216097G01	1	1	1	1
29	TRAY - DRIP	ABS	105311G01	1	1	1	1
30	REAR PANEL	G.S	220426-01	1	1	1	1
31	SIDE PANEL (LEFT)	S.S	216095-03	1	1	1	1
32	SIDE PANEL (RIGHT)	S.S	216096-03	1	1	1	1
33	STRIKE	83	435995-01	2	2	2	2
34	CATCH	82	435994-01	2	2	2	2
35	TOP PANEL	S.S	440457G06	-	-	-	-
		S.S	333962G02	1	1	1	1
36	FRONT PANEL	S.S	326874G03	1	1	1	1
37	GRILLE	PVC COATED STEEL	216100G01	1	1	1	1
38	"O"RING	G95	7616-G095	1	1	1	1
39	RING	PA	431736-01	1	1	1	1
40	STRAP	G.S	431737-01	1	1	1	1
41	GUIDE	ABS	211171-01	1	1	1	1
42	PACKING	EPDM	320668-01	1	1	1	1
43	SQUARE WASHER	BRASS	433537-02	1	1	1	1
44	SCREW - GROUNDING	BRASS	433304-02	1	1	1	1
45	LOUVER (C)	ABS	103122-03	8	8	8	8
46	TAPPING SCREW - BLACK	STEEL, 4x8	433954-01	8	8	8	8
47	THUMBSCREW	ABS,S.S	415949G05	5	5	5	5
48	ICE CHUTE	S.S	439788G02	1	1	1	1

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MODEL: DCM-700BWE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-0	E-0	F-1
B	EVAPORATOR ASSY	-	324704A03	1	1	1	-
		-	324704A02				1
C	REFRIGERATION CIRCUIT	-	106806A01	1	1	1	1
D	WATER CIRCUIT	-	105365A02	1	1	1	1
E	MIDDLE FRONT PANEL ASSY	-	219681A03	1	1	1	1
F	BIN ASSY	-	104002A02	1	1	1	1
G	GEAR MOTOR ASSY	-	432467A01	1	1	1	1
H	GEAR MOTOR ASSY (L)	-	432468A01	1	1	1	1
J	GEAR MOTOR ASSY (R)	-	432469A01	1	1	1	1
K	SHUTTER ASSY	-	211245A02	1	1	1	1
L	CONTROL BOX ASSY	-	216191A02	1	1	1	1
M	LABEL LOCATION	-	220513A02	1	1	1	1
1	FRAME	G.S	105310G02	1	1	1	1
2	CENTER FRAME	G.S	429833G01	1	1	1	1
3	WASHER	PVC	422916-01	3	3	3	3
4	DRAIN PAN	S.S	319054G01	1	1	1	1
5	BRACKET - EVAPORATOR	S.S	431738-01	1	1	1	1
6	EDGING	CE-024	7991EC120	1	1	1	1
7	FRAME (UPPER)	G.S	319008G03	1	1	1	1
8	SPOUT	PC	103932G01	1	1	1	1
9	PACKING (A) - SPOUT	EPDM	427195-01	1	1	1	1
10	THUMBSCREW	S.S, ABS	415949G03	18	18	18	18
11	SPOUT	ABS	208807-01	1	1	1	1
12	PACKING (B) - SPOUT	EPDM	427196-01	1	1	1	1
13	BARRIER - DRIP	S.S	429825-01	1	1	1	1
14	GASKET	EPDM	429758-01	3	3	3	3
15	COVER - BIN	ABS	210023G01	1	1	1	1
16	COLLAR	S.S	4H0171-01	2	2	2	2
17	AUGER - DISPENSING	S.S	320679G01	1	1	1	1
18	AGITATOR (RIGHT)	S.S	321013G01	1	1	1	1
19	AGITATOR (LEFT)	S.S	319017G02	1	1	1	1
20	SEPARATOR	G.S	326873-01	1	1	1	1

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MODEL: DCM-700BWE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				G-0	H-0		
B	EVAPORATOR ASSY	-	324704A02	1	1		
C	REFRIGERATION CIRCUIT	-	106806A01	1	1		
D	WATER CIRCUIT	-	105365A02	1	1		
E	MIDDLE FRONT PANEL ASSY	-	219681A03	1	1		
F	BIN ASSY	-	104002A02	1	1		
G	GEAR MOTOR ASSY	-	432467A01	1	1		
H	GEAR MOTOR ASSY (L)	-	432468A01	1	1		
J	GEAR MOTOR ASSY (R)	-	432469A01	1	1		
K	SHUTTER ASSY	-	211245A02	1	1		
L	CONTROL BOX ASSY	-	216191A02	1	1		
M	LABEL LOCATION	-	220513A02	1	1		
1	FRAME	G.S	105310G02	1	1		
2	CENTER FRAME	G.S	429833G01	1	1		
3	WASHER	PVC	422916-01	3	3		
4	DRAIN PAN	S.S	319054G01	1	1		
5	BRACKET - EVAPORATOR	S.S	431738-01	1	1		
6	EDGING	CE-024	7991EC120	1	1		
7	FRAME (UPPER)	G.S	319008G03	1	1		
8	SPOUT	PC	103932G01	1	1		
9	PACKING (A) - SPOUT	EPDM	427195-01	1	1		
10	THUMBSCREW	S.S, ABS	415949G03	18	18		
11	SPOUT	ABS	208807-01	1	1		
12	PACKING (B) - SPOUT	EPDM	427196-01	1	1		
13	BARRIER - DRIP	S.S	429825-01	1	1		
14	GASKET	EPDM	429758-01	3	3		
15	COVER - BIN	ABS	210023G01	1	1		
16	COLLAR	S.S	4H0171-01	2	2		
17	AUGER - DISPENSING	S.S	320679G01	-			
		S.S	339194G01	1	1		
18	AGITATOR (RIGHT)	S.S	321013G01	1	1		
19	AGITATOR (LEFT)	S.S	319017G02	1	1		
20	SEPARATOR	G.S	326873-01	1	1		

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MODEL: DCM-700BWE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-0	E-0	F-1
21	BRACKET - FLOAT SWITCH LEADS	G.S	427165-01	1	1	1	1
22	BUSHING	SR-5KN-4	420472-06	1	1	1	1
23	BUSHING	SR-30-1	420472-03	2	2	2	2
24	BARRIER - LEADS	G.S	446469-01	1	1	1	1
25	TIE	CV-150	7920-0003	3	3	3	3
26	COVER - JUNCTION BOX	G.S	420594-01	1	1	1	1
27	GUIDE - CUP	ABS	326702-01	2	2	2	2
28	PANEL (LOWER)	S.S	216097G01	1	1	1	1
29	TRAY - DRIP	ABS	105311G01	1	1	1	1
30	REAR PANEL	G.S	220427-01	1	1	1	1
31	SIDE PANEL (LEFT)	S.S	220498-01	1	1	1	1
32	SIDE PANEL (RIGHT)	S.S	220499-01	1	1	1	1
33	STRIKE	83	435995-01	2	2	2	2
34	CATCH	82	435994-01	2	2	2	2
35	TOP PANEL	S.S	440457G06	1	-	-	-
		S.S	333962G02		1	1	1
36	FRONT PANEL	S.S	326874G03	1	1	1	1
37	GRILLE	PVC COATED STEEL	216100G01	1	1	1	1
38	"O"RING	G95	7616-G095	1	1	1	1
39	RING	PA	431736-01	1	1	1	1
40	STRAP	G.S	431737-01	1	1	1	1
41	GUIDE	ABS	211171-01	1	1	1	1
42	PACKING	EPDM	320668-01	1	1	1	1
43	SQUARE WASHER	BRASS	433537-02	1	1	1	1
44	SCREW - GROUNDING	BRASS	433304-02	1	1	1	1
45	LOUVER (C)	ABS	103122-01	4	4	-	
		ABS	103122-03			4	4
46	TAPPING SCREW (BLACK)	STEEL,4x8	433954-01	4	4	4	4
47	THUMBSCREW	ABS,S.S	415949G05	5	5	5	5
48	ICE CHUTE	S.S	439788G02	1	1	1	1
49	THUMBSCREW	ABS, S.S	415949G08	4	4	4	4

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MODEL: DCM-700BWE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-0	E-0	F-1
B	EVAPORATOR ASSY	-	324704A03	1	1	1	-
		-	324704A02				1
C	REFRIGERATION CIRCUIT	-	106806A01	1	1	1	1
D	WATER CIRCUIT	-	105365A02	1	1	1	1
E	MIDDLE FRONT PANEL ASSY	-	219681A03	1	1	1	1
F	BIN ASSY	-	104002A02	1	1	1	1
G	GEAR MOTOR ASSY	-	432467A01	1	1	1	1
H	GEAR MOTOR ASSY (L)	-	432468A01	1	1	1	1
J	GEAR MOTOR ASSY (R)	-	432469A01	1	1	1	1
K	SHUTTER ASSY	-	211245A02	1	1	1	1
L	CONTROL BOX ASSY	-	216191A02	1	1	1	1
M	LABEL LOCATION	-	220513A02	1	1	1	1
1	FRAME	G.S	105310G02	1	1	1	1
2	CENTER FRAME	G.S	429833G01	1	1	1	1
3	WASHER	PVC	422916-01	3	3	3	3
4	DRAIN PAN	S.S	319054G01	1	1	1	1
5	BRACKET - EVAPORATOR	S.S	431738-01	1	1	1	1
6	EDGING	CE-024	7991EC120	1	1	1	1
7	FRAME (UPPER)	G.S	319008G03	1	1	1	1
8	SPOUT	PC	103932G01	1	1	1	1
9	PACKING (A) - SPOUT	EPDM	427195-01	1	1	1	1
10	THUMBSCREW	S.S, ABS	415949G03	18	18	18	18
11	SPOUT	ABS	208807-01	1	1	1	1
12	PACKING (B) - SPOUT	EPDM	427196-01	1	1	1	1
13	BARRIER - DRIP	S.S	429825-01	1	1	1	1
14	GASKET	EPDM	429758-01	3	3	3	3
15	COVER - BIN	ABS	210023G01	1	1	1	1
16	COLLAR	S.S	4H0171-01	2	2	2	2
17	AUGER - DISPENSING	S.S	320679G01	1	1	1	1
18	AGITATOR (RIGHT)	S.S	321013G01	1	1	1	1
19	AGITATOR (LEFT)	S.S	319017G02	1	1	1	1
20	SEPARATOR	G.S	326873-01	1	1	1	1

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MODEL: DCM-700BWE TITLE: A. ICE DISPENSER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				G-0	H-0		
B	EVAPORATOR ASSY	-	324704A02	1	1		
C	REFRIGERATION CIRCUIT	-	106806A01	1	1		
D	WATER CIRCUIT	-	105365A02	1	1		
E	MIDDLE FRONT PANEL ASSY	-	219681A03	1	1		
F	BIN ASSY	-	104002A02	1	1		
G	GEAR MOTOR ASSY	-	432467A01	1	1		
H	GEAR MOTOR ASSY (L)	-	432468A01	1	1		
J	GEAR MOTOR ASSY (R)	-	432469A01	1	1		
K	SHUTTER ASSY	-	211245A02	1	1		
L	CONTROL BOX ASSY	-	216191A02	1	1		
M	LABEL LOCATION	-	220513A02	1	1		
1	FRAME	G.S	105310G02	1	1		
2	CENTER FRAME	G.S	429833G01	1	1		
3	WASHER	PVC	422916-01	3	3		
4	DRAIN PAN	S.S	319054G01	1	1		
5	BRACKET - EVAPORATOR	S.S	431738-01	1	1		
6	EDGING	CE-024	7991EC120	1	1		
7	FRAME (UPPER)	G.S	319008G03	1	1		
8	SPOUT	PC	103932G01	1	1		
9	PACKING (A) - SPOUT	EPDM	427195-01	1	1		
10	THUMBSCREW	S.S, ABS	415949G03	18	18		
11	SPOUT	ABS	208807-01	1	1		
12	PACKING (B) - SPOUT	EPDM	427196-01	1	1		
13	BARRIER - DRIP	S.S	429825-01	1	1		
14	GASKET	EPDM	429758-01	3	3		
15	COVER - BIN	ABS	210023G01	1	1		
16	COLLAR	S.S	4H0171-01	2	2		
17	AUGER - DISPENSING	S.S	320679G01	-			
		S.S	339194G01	1	1		
18	AGITATOR (RIGHT)	S.S	321013G01	1	1		
19	AGITATOR (LEFT)	S.S	319017G02	1	1		
20	SEPARATOR	G.S	326873-01	1	1		

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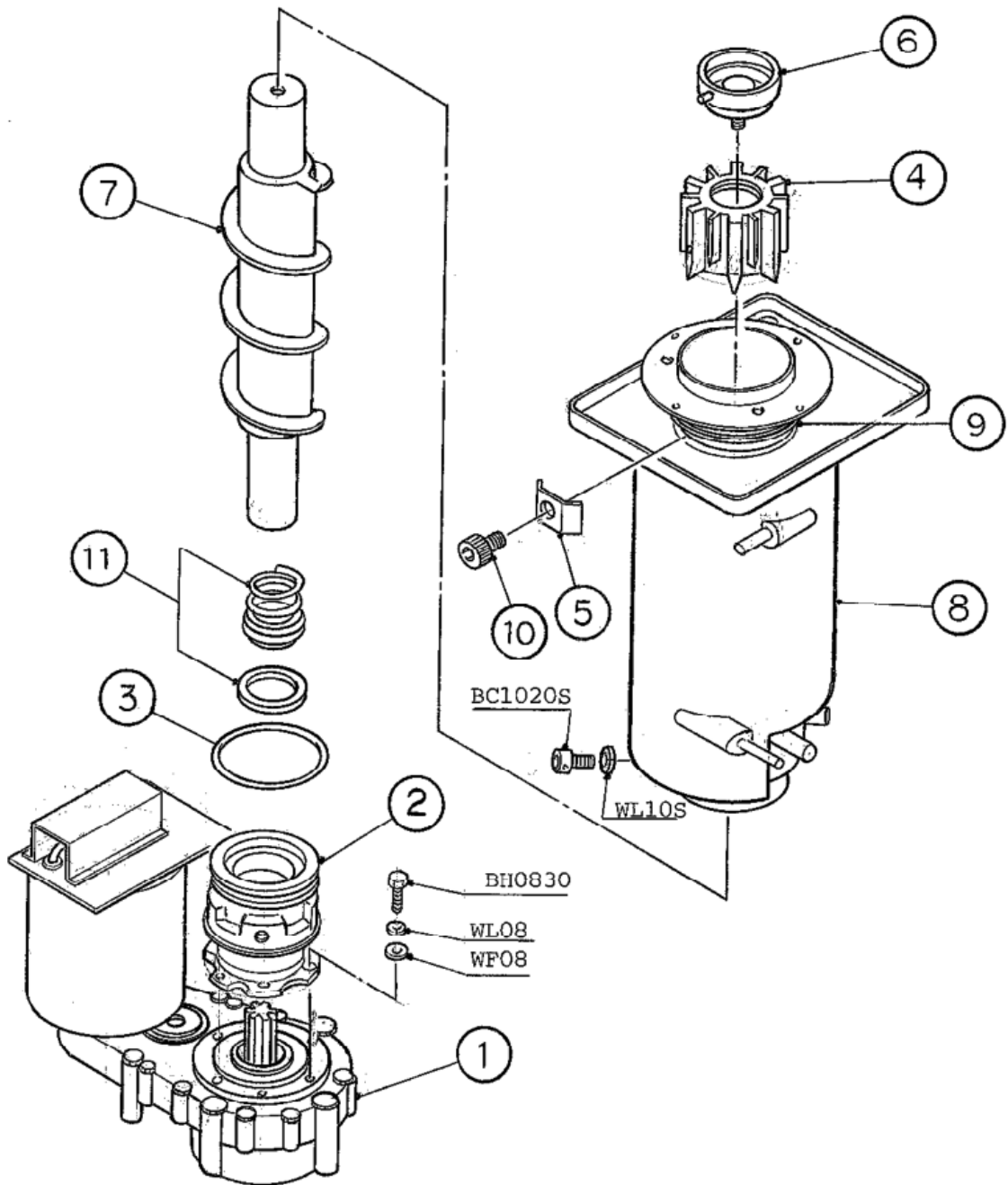
DCM-700BAE, BWE

B. EVAPORATOR ASSY

(H-0)

(F-0)(F-1)(G-0)(G-1)

(C-1)(D-0)(D-1)(E-0)

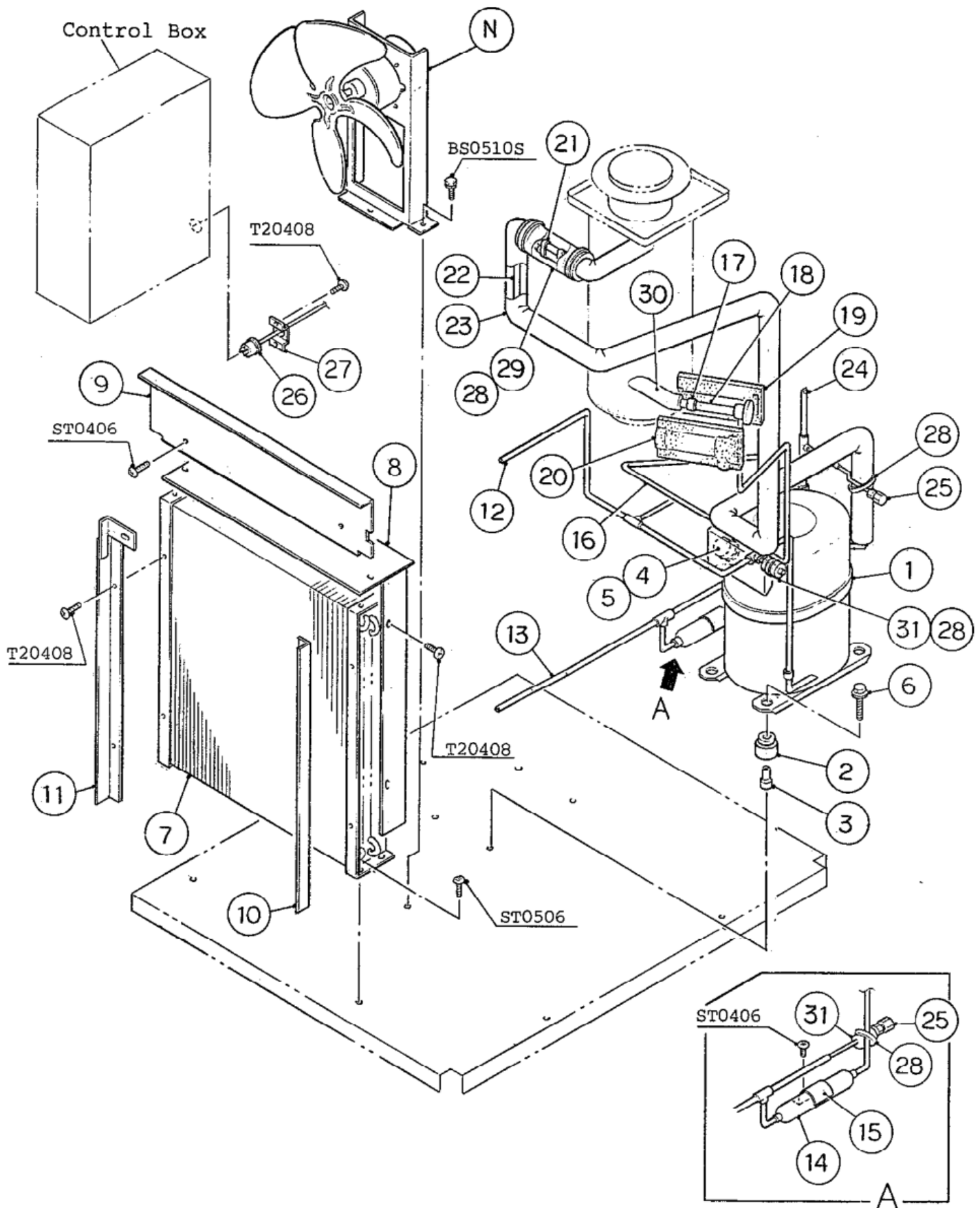


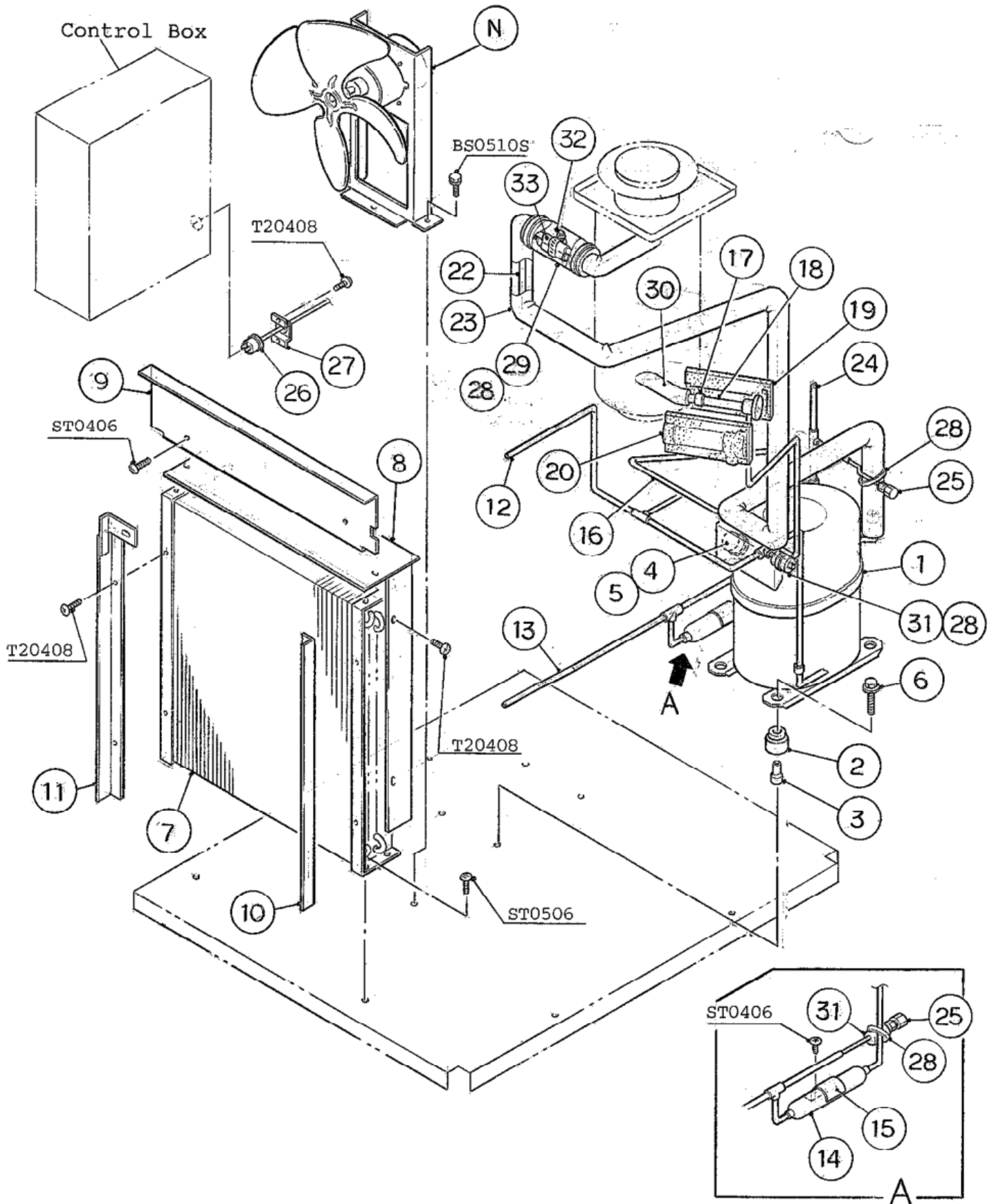
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MODEL: DCM-700BAE TITLE: C. REFRIGERATION CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-1	E-0	F-0
N	FAN MOTOR ASSY	(S-0662)	323357A01	1	1	1	1
1	COMPRESSOR	RSN6-0075-CAA	446521-01	1	1	1	1
2	GROMMET	027-0073-00	434403-01	4	4	4	4
3	SPACER	027-0072-02	434404-01	4	4	4	4
4	PROTECTOR	071-0127-42	446569-01	1	1	1	1
5	PROTECTOR HOLDER	S.S	437379-01	1	1	1	1
6	BOLT	MFZNIII, 8x50	436206-01	4	4	4	4
7	CONDENSER - AIR-COOLED	-	210099-02	1	1	1	1
8	SHROUD	G.S	326872-01	1	1	1	1
9	BARRIER (A)	G.S	429880-01	1	1	1	1
10	BARRIER (B)	G.S	440555-01	1	-		
		G.S	440555-02		1	1	1
11	BARRIER (C)	G.S	442080G01	1	-		
		G.S	442080G02		1	1	1
12	COPPER TUBE	COPPER	220457G01	1	1	1	1
13	COPPER TUBE	COPPER	332434G01	1	1	1	1
14	DRIER	KC-6749	427061-01	1	1	1	1
15	STRAP	G.S	425427-01	1	1	1	1
16	COPPER TUBE	COPPER	220458-01	1	1	1	1
17	SOCKET	Ø12.7xØ12.7	436578-01	1	1	1	1
18	EXPANSION VALVE	HFE-10HHD-4	443968-01	1	1	1	1
19	COVER (A) - EXPANSION VALVE	PE FOAM	324313-01	1	1	1	1
20	COVER (B) - EXPANSION VALVE	PE FOAM	324313-02	1	1	1	1
21	CLAMP	D11-S	435254-04	2	x 2		
22	COPPER TUBE	COPPER	220459-01	1	1	1	1
23	INSULATION TUBE	7762-1030, L=1600	220459-02	1	1	1	1
24	COPPER TUBE - ACCESS VALVE	COPPER	446731G01	1	1	1	1
25	ACCESS VALVE	TCJ-2F15-HD	417366-01	2	2	2	2
26	PRESSURE SWITCH	ACB-2UB05	433441-06	1	1	1	1
27	BRACKET - PRESSURE SWITCH	G.S	425506-01	1	1	1	1

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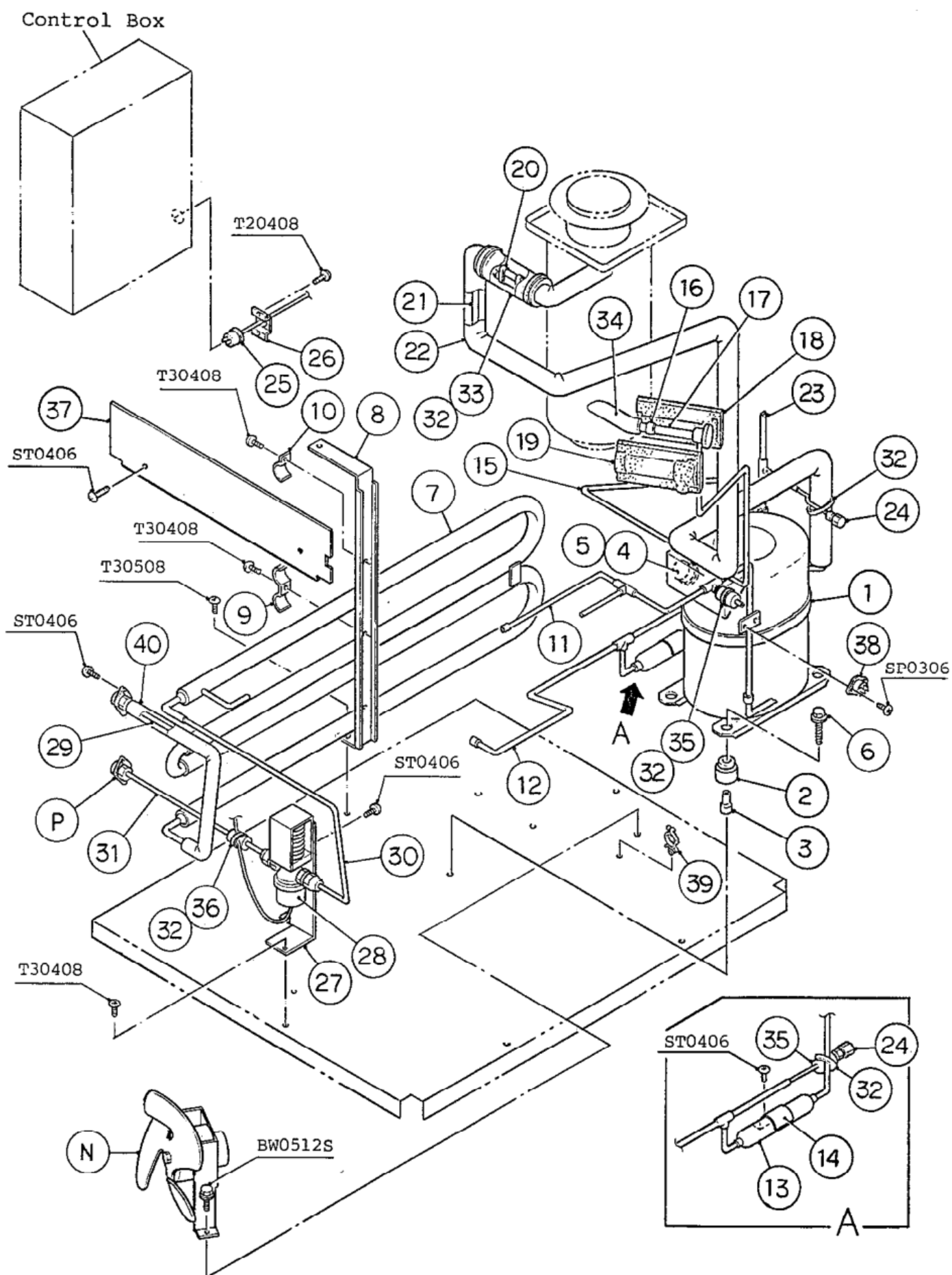
MODEL: DCM-700BAE		TITLE: C. REFRIGERATION CIRCUIT					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				F-1	G-0	G-1	H-0
N	FAN MOTOR ASSY	(S-0662)	323357A01	1	1	1	1
1	COMPRESSOR	RSN6-0075-CAA	446521-01	1	1	1	1
2	GROMMET	027-0073-00	434403-01	4	4	4	4
3	SPACER	027-0072-02	434404-01	4	4	4	4
4	PROTECTOR	071-0127-42	446569-01	1	1	1	1
5	PROTECTOR HOLDER	S.S	437379-01	1	1	1	1
6	BOLT	MFZNIII, 8x50	436206-01	4	4	4	4
7	CONDENSER - AIR-COOLED	-	210099-02	1	1	1	1
8	SHROUD	G.S	326872-01	1	1	1	1
9	BARRIER (A)	G.S	429880-01	1	1	1	1
10	BARRIER (B)	G.S	440555-02	1	1	1	1
11	BARRIER (C)	G.S	442080G02	1	1	1	1
12	COPPER TUBE	COPPER	220457G01	1	1	1	1
13	COPPER TUBE	COPPER	332434G01	1	1	1	1
14	DRIER	KC-6749	427061-01	1	1	1	1
15	STRAP	G.S	425427-01	1	1	1	1
16	COPPER TUBE	COPPER	220458-01	1	1	1	1
17	SOCKET	Ø12.7xØ12.7	436578-01	1	1	1	1
18	EXPANSION VALVE	HFE-10HHD-4	443968-01	1	1	1	1
19	COVER (A) - EXPANSION VALVE	PE FOAM	324313-01	1	1	1	1
20	COVER (B) - EXPANSION VALVE	PE FOAM	324313-02	1	1	1	1
21							
22	COPPER TUBE	COPPER	220459-01	1	1	1	1
23	INSULATION TUBE	7762-1030, L=1600	220459-02	1	1	1	1
24	COPPER TUBE - ACCESS VALVE	COPPER	446731G01	1	1	1	1
25	ACCESS VALVE	TCJ-2F15-HD	417366-01	2	2	2	2
26	PRESSURE SWITCH	ACB-2UB05	433441-06	1	1	1	1
27	BRACKET - PRESSURE SWITCH	G.S	425506-01	1	1	1	1

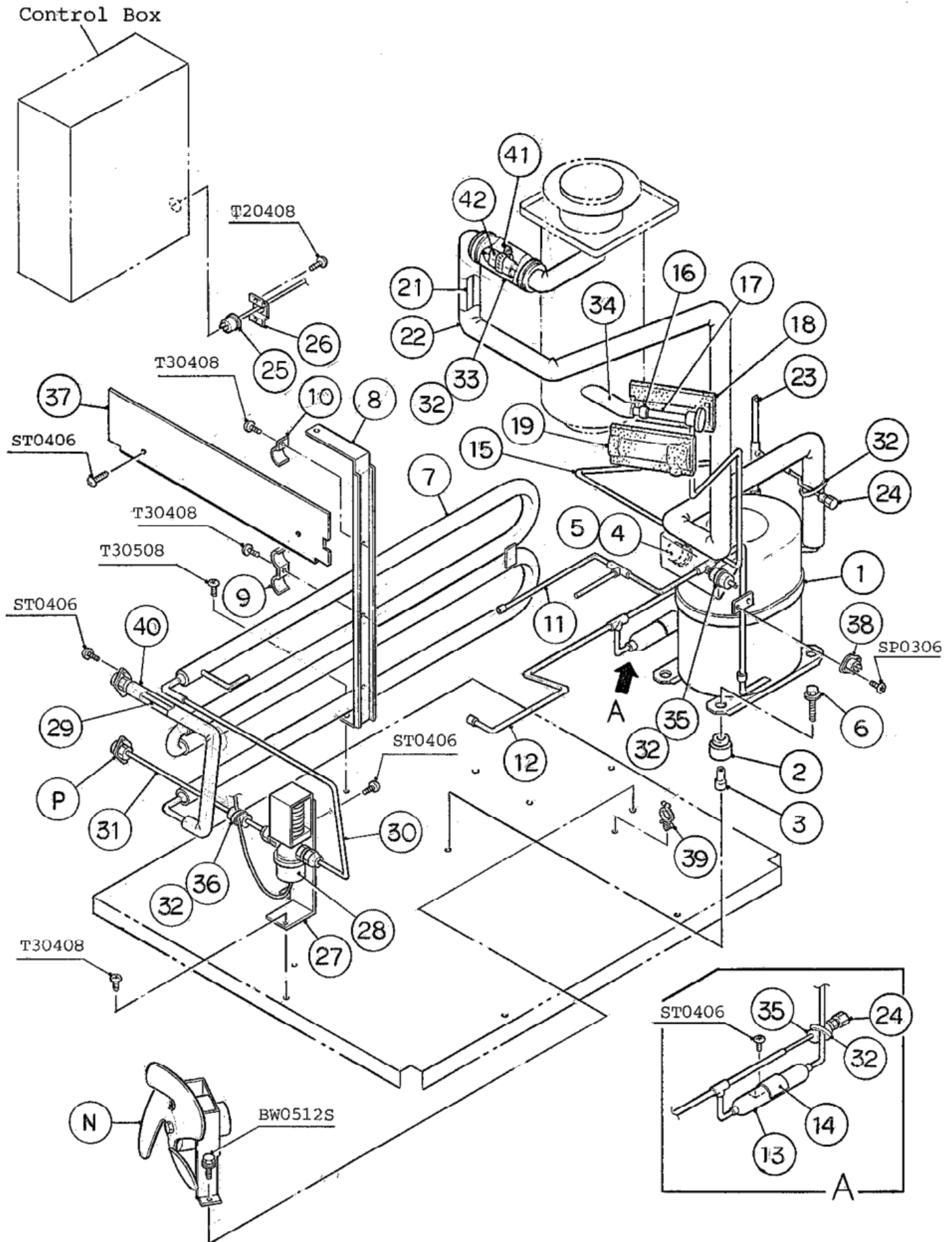
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MODEL: DCM-700BWE TITLE: C. REFRIGERATION CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-0	E-0	F-1
N	FAN MOTOR ASSY	-	209823A01	1	1	1	1
P	FITTING (P) ASSY	(S-0351)	311425A01	2	2	2	2
1	COMPRESSOR	RSN6-0075-CAA	446521-01	1	1	1	1
2	GROMMET	027-0073-00	434403-01	4	4	4	4
3	SPACER	027-0072-02	434404-01	4	4	4	4
4	PROTECTOR	071-0127-42	446569-01	1	1	1	1
5	PROTECTOR HOLDER	S.S	437379-01	1	1	1	1
6	BOLT	MFZNIII, 8x50	436206-01	4	4	4	4
7	CONDENSER - WATER-COOLED	(S-0825)	219750G02	1	1	1	1
8	BRACE - CONDENSER	G.S	319408-01	1	1	1	1
9	CLAMP (A)	G.S	422985-01	1	1	1	1
10	CLAMP (B)	G.S	422986-01	2	2	2	2
11	COPPER TUBE	COPPER	220460G01	1	1	1	1
12	COPPER TUBE	COPPER	332435G01	1	1	1	1
13	DRIER	KC-6749	427061-01	1	1	1	1
14	STRAP	G.S	425427-01	1	1	1	1
15	COPPER TUBE	COPPER	220458-01	1	1	1	1
16	SOCKET	Ø12.7xØ12.7	436578-01	1	1	1	1
17	EXPANSION VALVE	HFE-10HHD-4	443968-01	1	1	1	1
18	COVER (A) - EXPANSION VALVE	PE FOAM	324313-01	1	1	1	1
19	COVER (B) - EXPANSION VALVE	PE FOAM	324313-02	1	1	1	1
20	CLAMP	D11-S	435254-04	2	x 2		
21	COPPER TUBE	COPPER	220459-01	1	1	1	1
22	INSULATION TUBE	7762-1030, L=1600	220459-02	1	1	1	1
23	COPPER TUBE - ACCESS VALVE	COPPER	446731G01	1	1	1	1
24	ACCESS VALVE	TCJ-2F15-HD	417366-01	2	2	2	2
25	PRESSURE SWITCH	ACB-2UB05	433441-06	1	1	1	1
26	BRACKET - PRESSURE SWITCH	G.S	425506-01	1	1	1	1
27	BRACKET - WATER REGULATOR	G.S	326875-01	1	1	1	1
28	WATER REGULATOR	WVII-33RHD-1	415425-02	1	1	1	1

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MODEL: DCM-700BWE TITLE: C. REFRIGERATION CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				G-0	H-0		
N	FAN MOTOR ASSY	-	209823A01	1	1		
P	FITTING (P) ASSY	(S-0351)	311425A01	2	2		
1	COMPRESSOR	RSN6-0075-CAA	446521-01	1	1		
2	GROMMET	027-0073-00	434403-01	4	4		
3	SPACER	027-0072-02	434404-01	4	4		
4	PROTECTOR	071-0127-42	446569-01	1	1		
5	PROTECTOR HOLDER	S.S	437379-01	1	1		
6	BOLT	MFZNIII, 8x50	436206-01	4	4		
7	CONDENSER - WATER-COOLED	(S-0825)	219750G02	1	1		
8	BRACE - CONDENSER	G.S	319408-01	1	1		
9	CLAMP (A)	G.S	422985-01	1	1		
10	CLAMP (B)	G.S	422986-01	2	2		
11	COPPER TUBE	COPPER	220460G01	1	1		
12	COPPER TUBE	COPPER	332435G01	1	1		
13	DRIER	KC-6749	427061-01	1	1		
14	STRAP	G.S	425427-01	1	1		
15	COPPER TUBE	COPPER	220458-01	1	1		
16	SOCKET	Ø12.7xØ12.7	436578-01	1	1		
17	EXPANSION VALVE	HFE-10HHD-4	443968-01	1	1		
18	COVER (A) - EXPANSION VALVE	PE FOAM	324313-01	1	1		
19	COVER (B) - EXPANSION VALVE	PE FOAM	324313-02	1	1		
20							
21	COPPER TUBE	COPPER	220459-01	1	1		
22	INSULATION TUBE	7762-1030, L=1600	220459-02	1	1		
23	COPPER TUBE - ACCESS VALVE	COPPER	446731G01	1	1		
24	ACCESS VALVE	TCJ-2F15-HD	417366-01	2	2		
25	PRESSURE SWITCH	ACB-2UB05	433441-06	1	1		
26	BRACKET - PRESSURE SWITCH	G.S	425506-01	1	1		
27	BRACKET - WATER REGULATOR	G.S	326875-01	1	1		
28	WATER REGULATOR	WVII-33RHD-1	415425-02	1	1		

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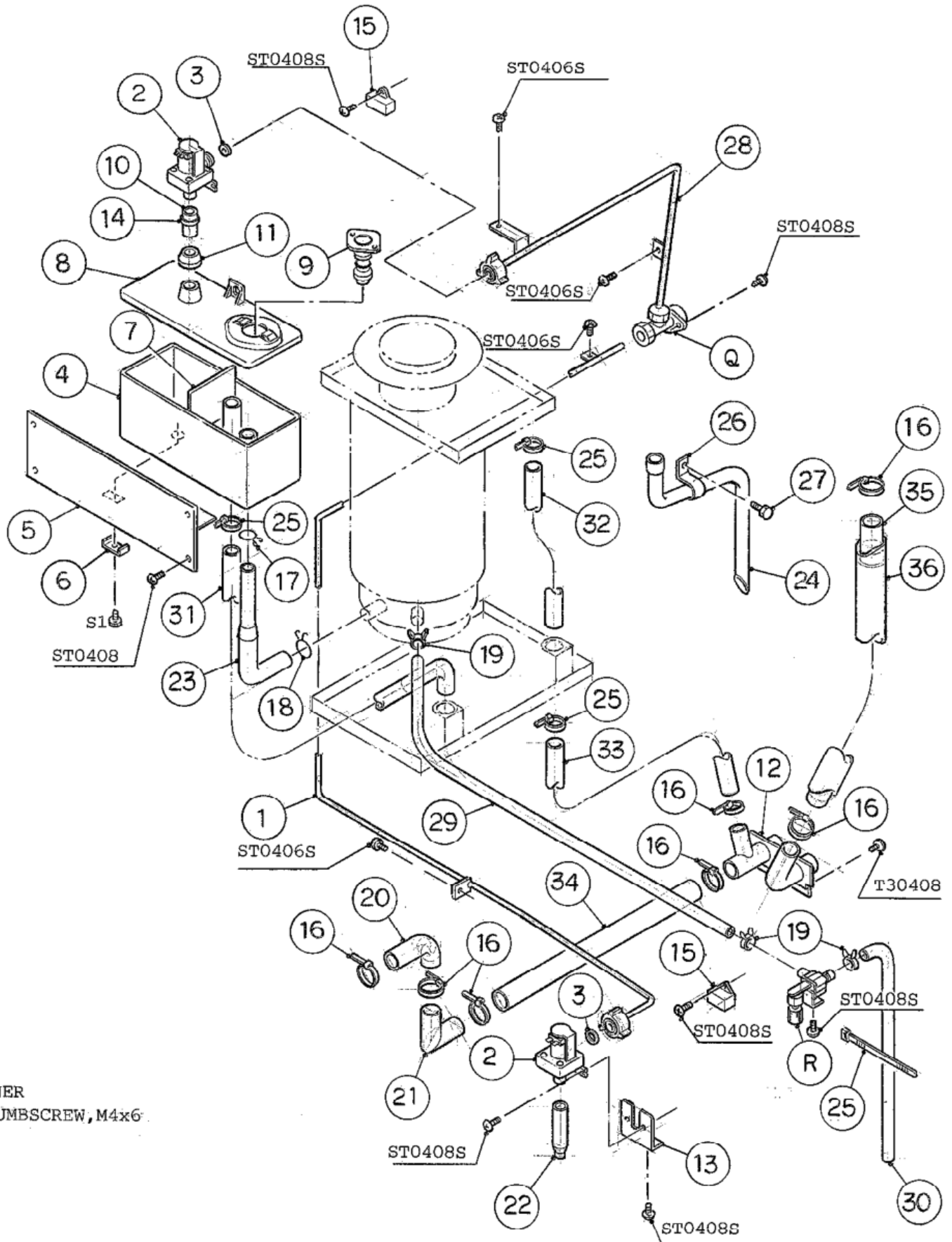
DCM-700BAE, BWE

D. WATER CIRCUIT

(H-O)

(F-O)(F-1)(G-O)(G-1)

(C-1)(D-O)(D-1)(E-O)



FASTENER
S1. THUMBSCREW, M4x6

HA

MODEL: DCM-700BAE, BWE TITLE: D. WATER CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-0	D-1 E-0 F-0	F-1
Q	FITTING (N) ASSY	(S-0346)	311215A01	1	1	1	1
R	VALVE ASSY	-	320803A02	1	1	1	1
1	WATER SUPPLY PIPE (A)	S.S	216089G01	1	1	1	1
2	WATER VALVE	J246-086	3U0065-01	2	2	2	2
3	PACKING	NBR	413854-03	2	2	2	2
4	RESERVOIR	ABS	208125-01	1	1	1	1
5	BRACKET - RESERVOIR	G.S	319108-01	1	1	1	1
6	COLLAR	S.S	423416-01	1	1	1	1
7	SEPARATOR - RESERVOIR	ABS	423538-02	1	1	1	1
8	COVER - RESERVOIR	ABS	208126-01	1	1	1	1
9	FLOAT SWITCH	TW-1221-101	435490-01	1	1	1	1
10	HOSE (C) - WATER SUPPLY	EVA	425289-02	1	1	1	1
11	COVER - RESERVOIR INLET	SI. R	415094-01	1	1	1	1
12	PIPE - DRAIN	G.S	430919G01	1	1	1	1
13	BRACKET - WATER VALVE	S.S	439769-01	1	1	1	1
14	CLAMP	SK-16	435934-04	1	1	1	1
15	NOISE REDUCER	SK25B 204B12003	3U0096-01	2	2	2	2
16	TIE	CV-200	7920-0010	7	7	7	7
17	CLAMP	SK-18.3	435934-06	1	1	1	1
18	CLAMP	SK-25	435934-07	1	1	1	1
19	CLIP BAND (C)	T12	423866-03	3	3	3	3
20	HOSE - DRAIN	EPDM	442084-01	1	1	1	1
21	ELBOW	S.S	440542G01	1	1	1	1
22	NOZZLE	SI.R	429750-01	1	1	1	1
23	HOSE - WATER SUPPLY	EPDM	428615-05	1	1	1	1
24	PIPE - DRAIN	-	320836-01	1	1	1	1
25	TIE	CV-150	7920-0003	4	4	4	4
26	BRACKET	S.S	432496-01	1	1	1	1
27	THUMBSCREW	S.S, ABS	415949G04	1	1	1	1
28	WATER SUPPLY PIPE (B)	S.S	212639G01	1	1	1	1

HA

MODEL: DCM-700BAE, BWE TITLE: D. WATER CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				F-1 G-0	G-1 H-0		
Q	FITTING (N) ASSY	(S-0346)	311215A01	1	1		
R	VALVE ASSY	-	320803A02	1	1		
1	WATER SUPPLY PIPE (A)	S.S	216089G01	1	1		
2	WATER VALVE	J246-086	3U0065-01	2	2		
3	PACKING	NBR	413854-03	2	2		
4	RESERVOIR	ABS	208125-01	1	1		
5	BRACKET - RESERVOIR	G.S	319108-01	1	1		
6	COLLAR	S.S	423416-01	1	1		
7	SEPARATOR - RESERVOIR	ABS	423538-02	1	1		
8	COVER - RESERVOIR	ABS	208126-01	1	1		
9	FLOAT SWITCH	TW-1221-101	435490-01	1	1		
10	HOSE (C) - WATER SUPPLY	EVA	425289-02	1	1		
11	COVER - RESERVOIR INLET	SI. R	415094-01	1	1		
12	PIPE - DRAIN	G.S	430919G01	1	1		
13	BRACKET - WATER VALVE	S.S	439769-01	1	1		
14	CLAMP	SK-16	435934-04	1	1		
15	NOISE REDUCER	SK25B 204B12003	3U0096-01	2	2		
16	TIE	CV-200	7920-0010	7	7		
17	CLAMP	SK-18.3	435934-06	1	1		
18	CLAMP	SK-25	435934-07	1	1		
19	CLIP BAND (C)	T12	423866-03	3	3		
20	HOSE - DRAIN	EPDM	442084-01	1	1		
21	ELBOW	S.S	440542G01	1	1		
22	NOZZLE	SI.R	429750-01	1	1		
23	HOSE - WATER SUPPLY	EPDM	428615-05	1	1		
24	PIPE - DRAIN	-	320836-01	1	1		
25	TIE	CV-150	7920-0003	4	4		
26	BRACKET	S.S	432496-01	1	1		
27	THUMBSCREW	S.S, ABS	415949G04	1	1		
28	WATER SUPPLY PIPE (B)	S.S	212639G01	1	1		

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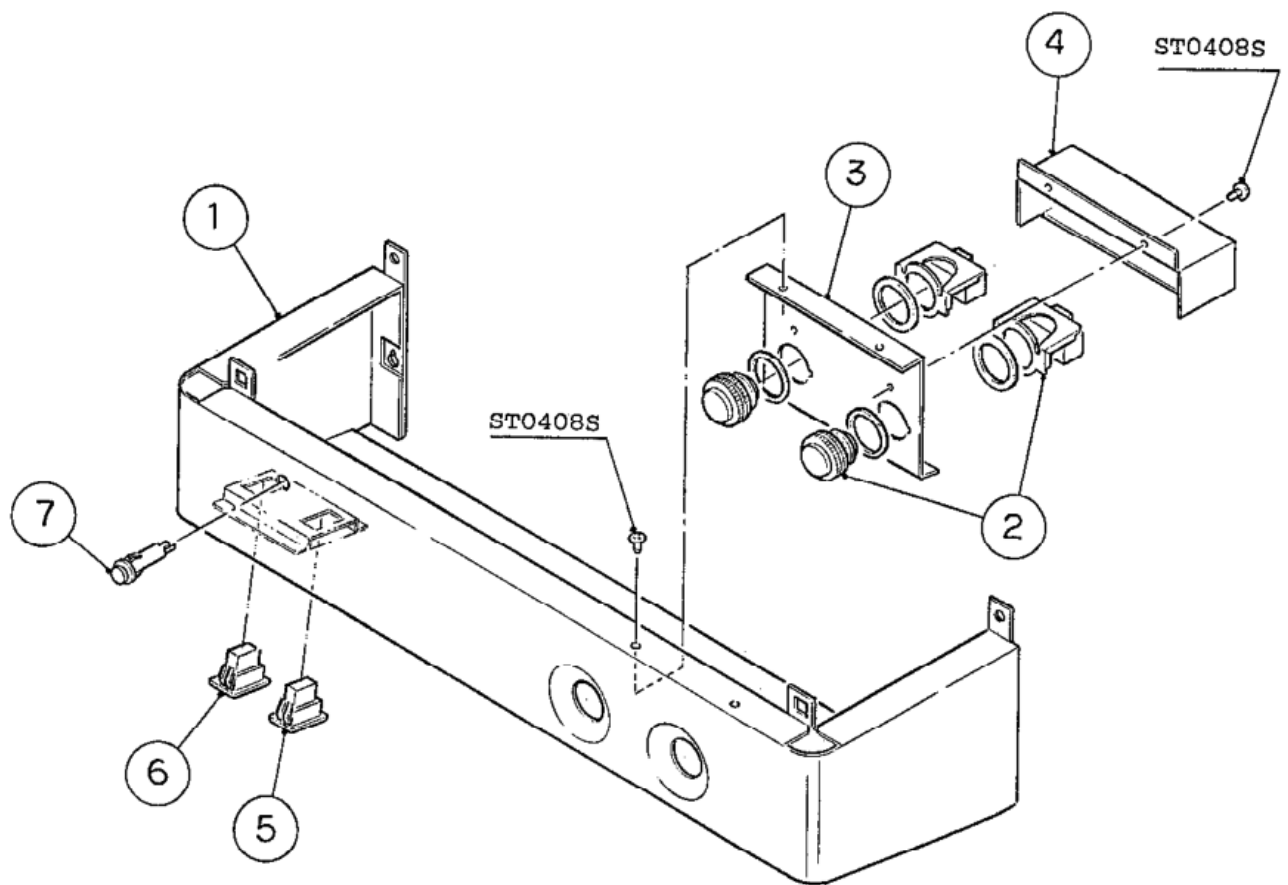
HA

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HA
DCM-700BAE, BWE

E. MIDDLE FRONT PANEL ASSY

(H-O)
(F-O)(F-1)(G-O)(G-1)
(C-1)(D-O)(D-1)(E-O)



HA

[illegible]

HA

[illegible]

HA

DCM-700BAE, BWE

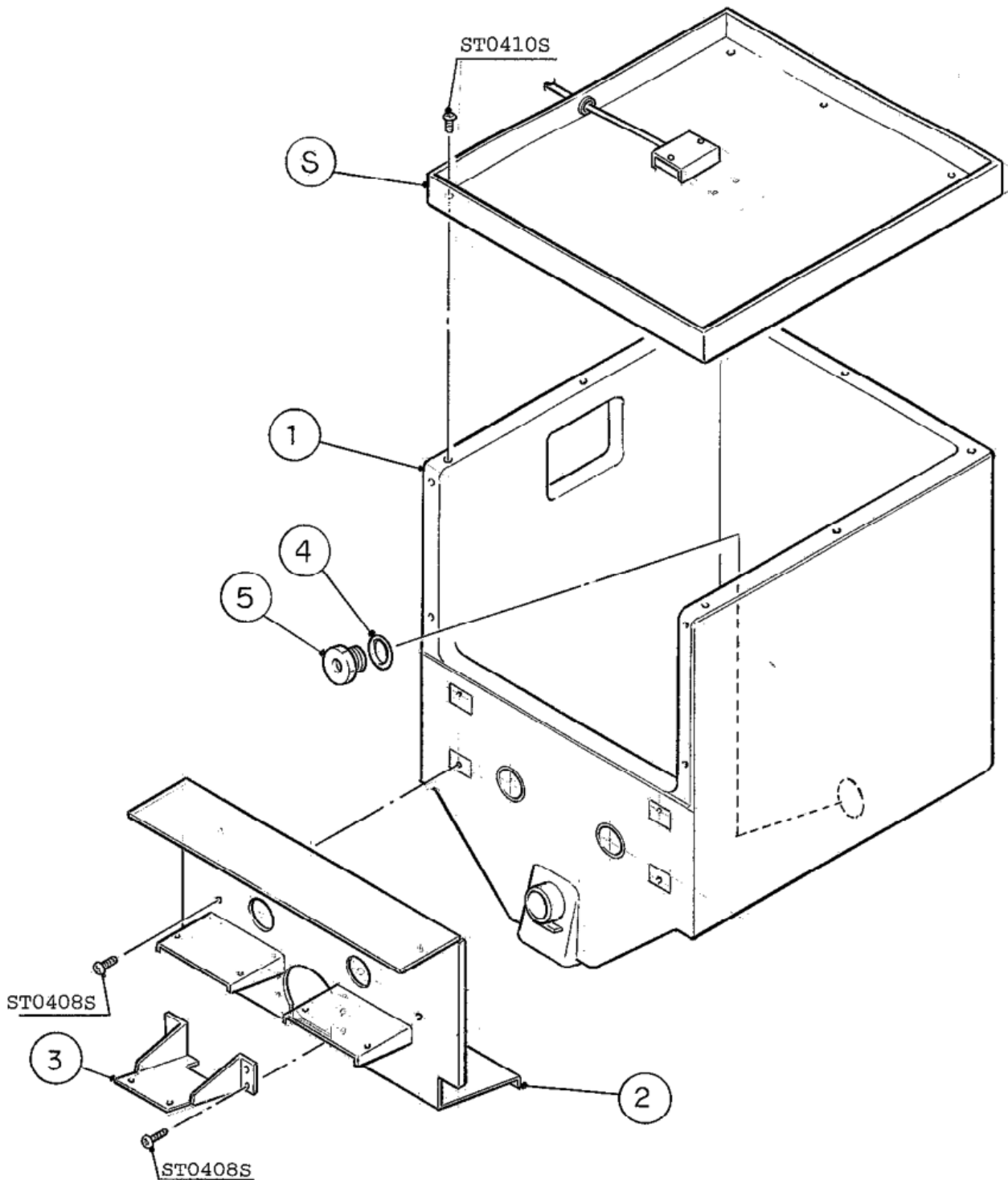
F. BIN ASSY.

(H-O)

(F-O)(F-1)(G-O)(G-1)

(C-1)(D-O)(D-1)(E-O)

104



HA

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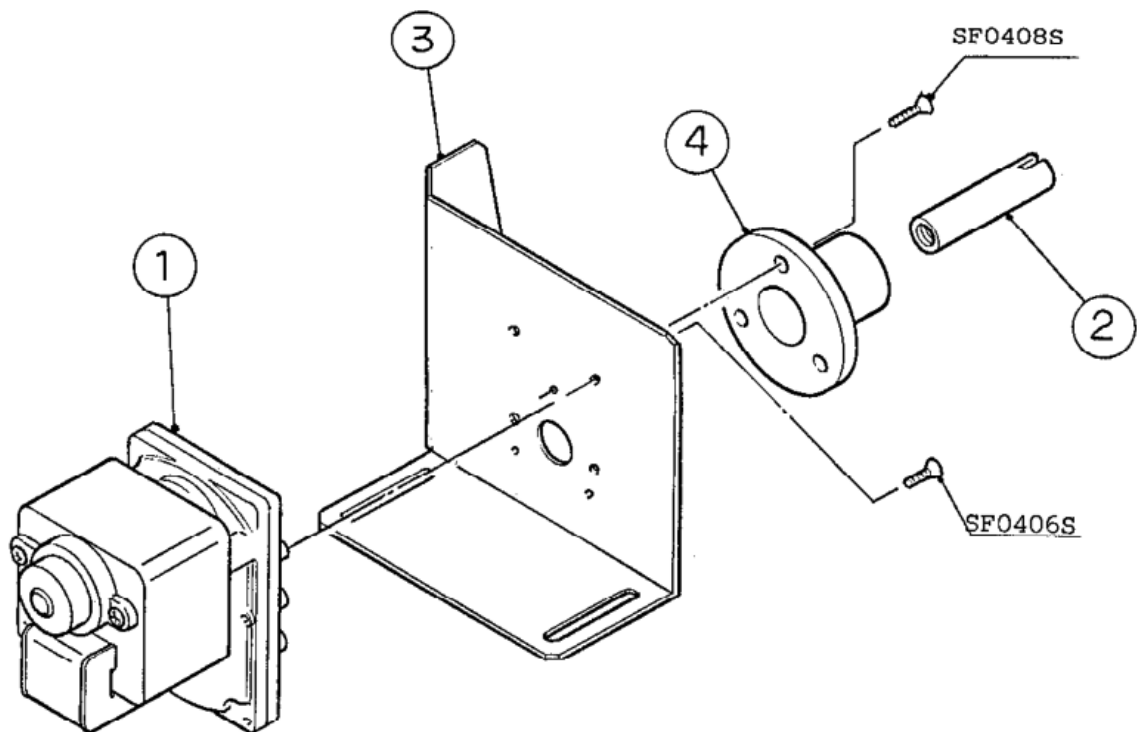
HA

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HA
DCM-700BAE, BWE

G. GEAR MOTOR ASSY

(H-O)
(F-O)(F-1)(G-O)(G-1)
(C-1)(D-O)(D-1)(E-O)



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HA

[illegible]

HA

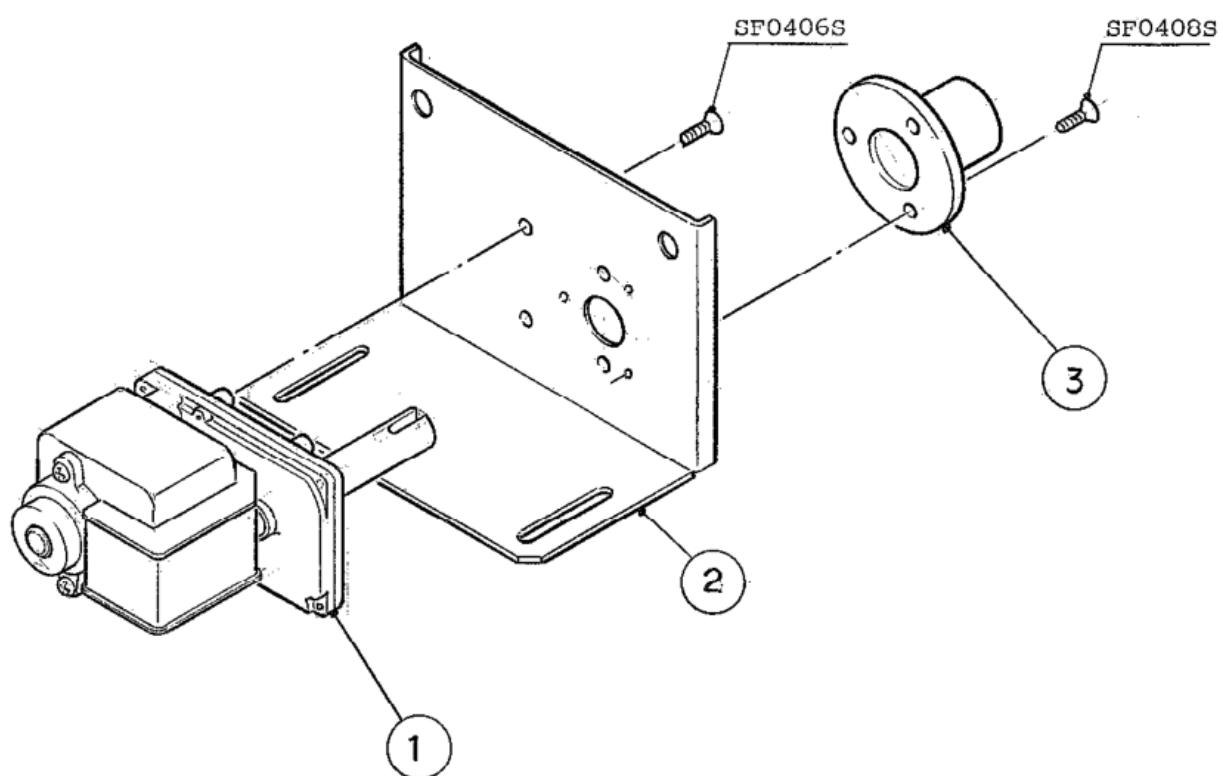
DCM-700BAE, BWE

H. GEAR MOTOR ASSY (L)

(H-O)

(F-O)(F-1)(G-O)(G-1)

(C-1)(D-O)(D-1)(E-O)



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[illegible]

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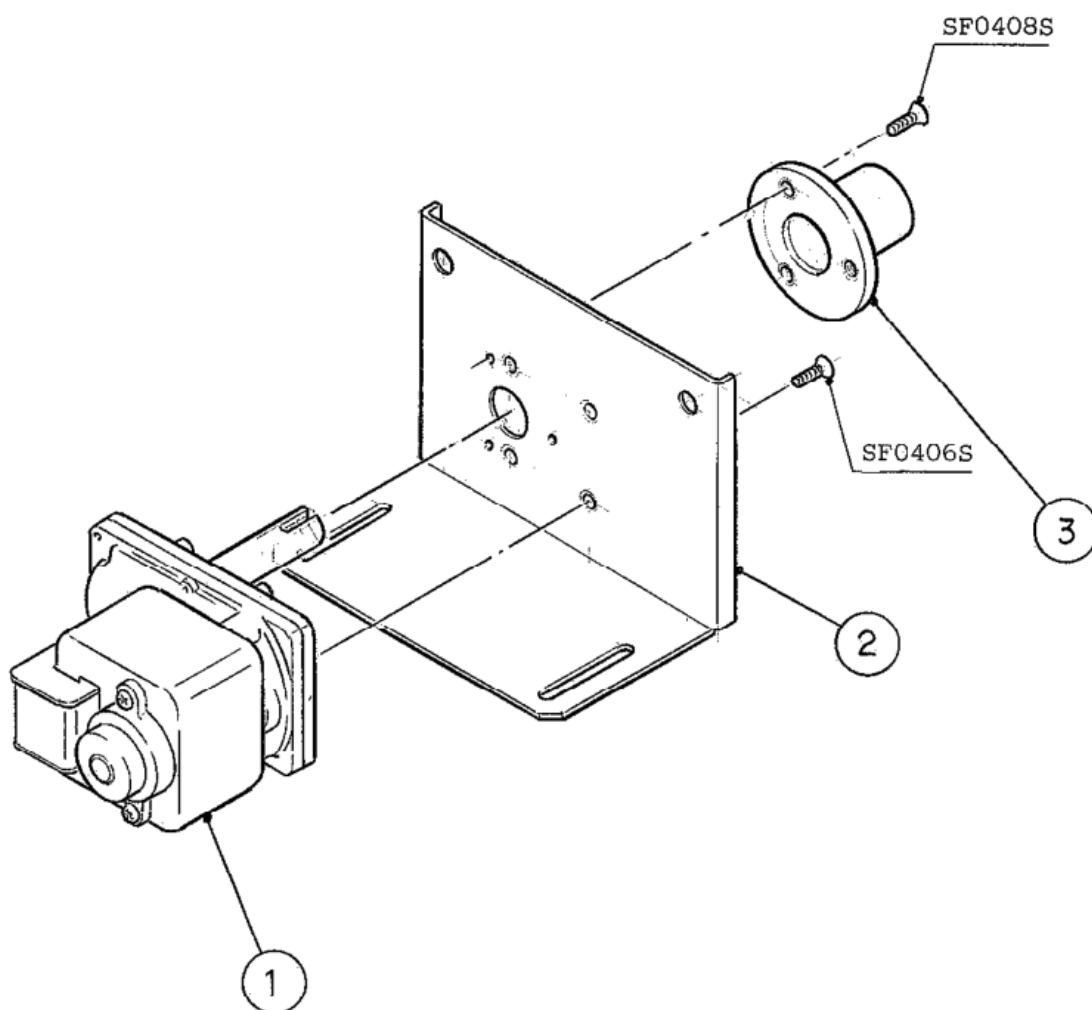
DCM-700BAE, BWE

J. GEAR MOTOR ASSY (R)

(H-O)

(F-O)(F-1)(G-O)(G-1)

(C-1)(D-O)(D-1)(E-O)



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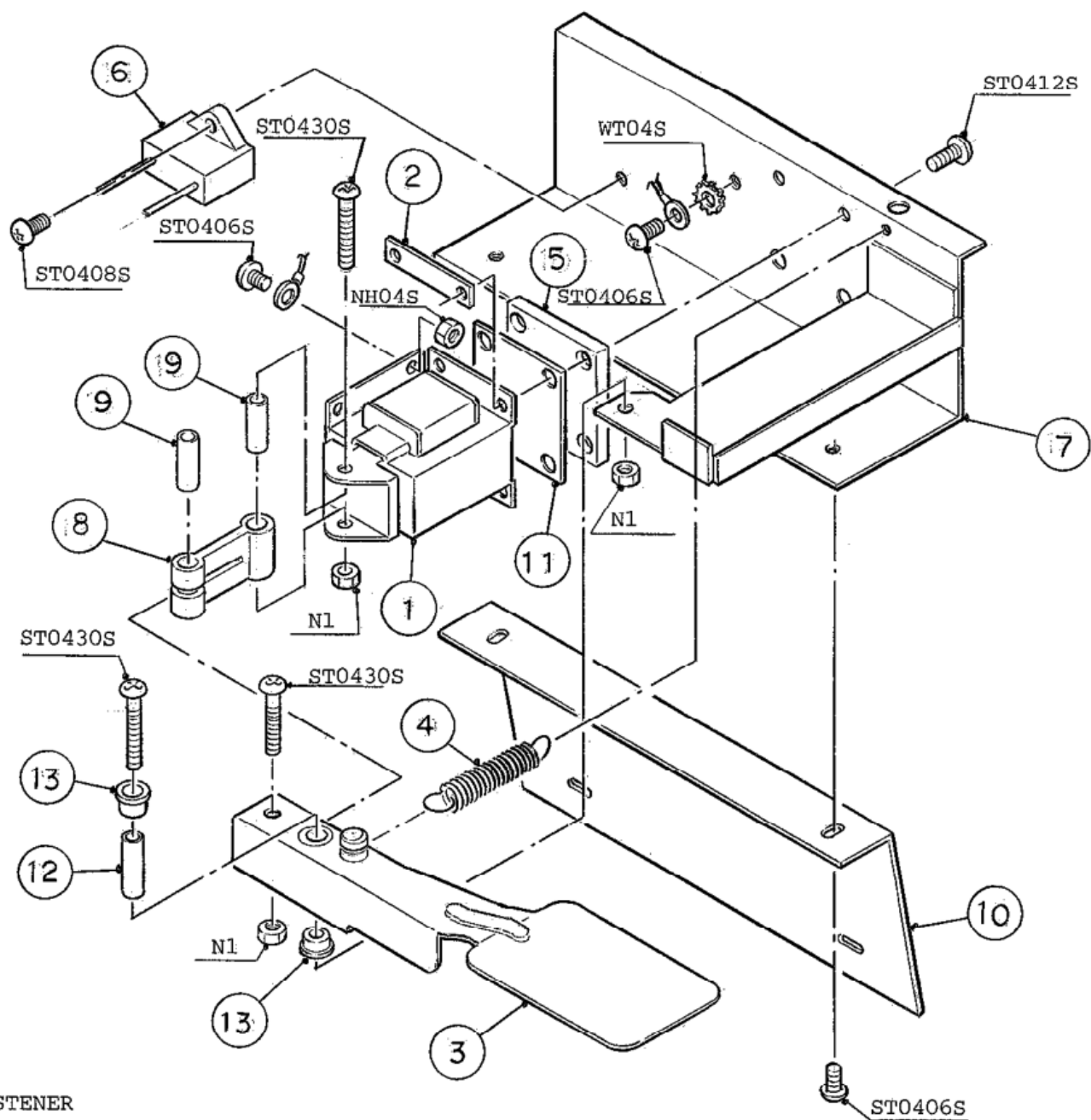
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DCM-700BAE, BWE

K. SHUTTER ASSY

(H-O)
(F-O)(F-1)(G-O)(G-1)
(C-1)(D-O)(D-1)(E-O)



FASTENER

N1 - U-Nut, STAINLESS, M4

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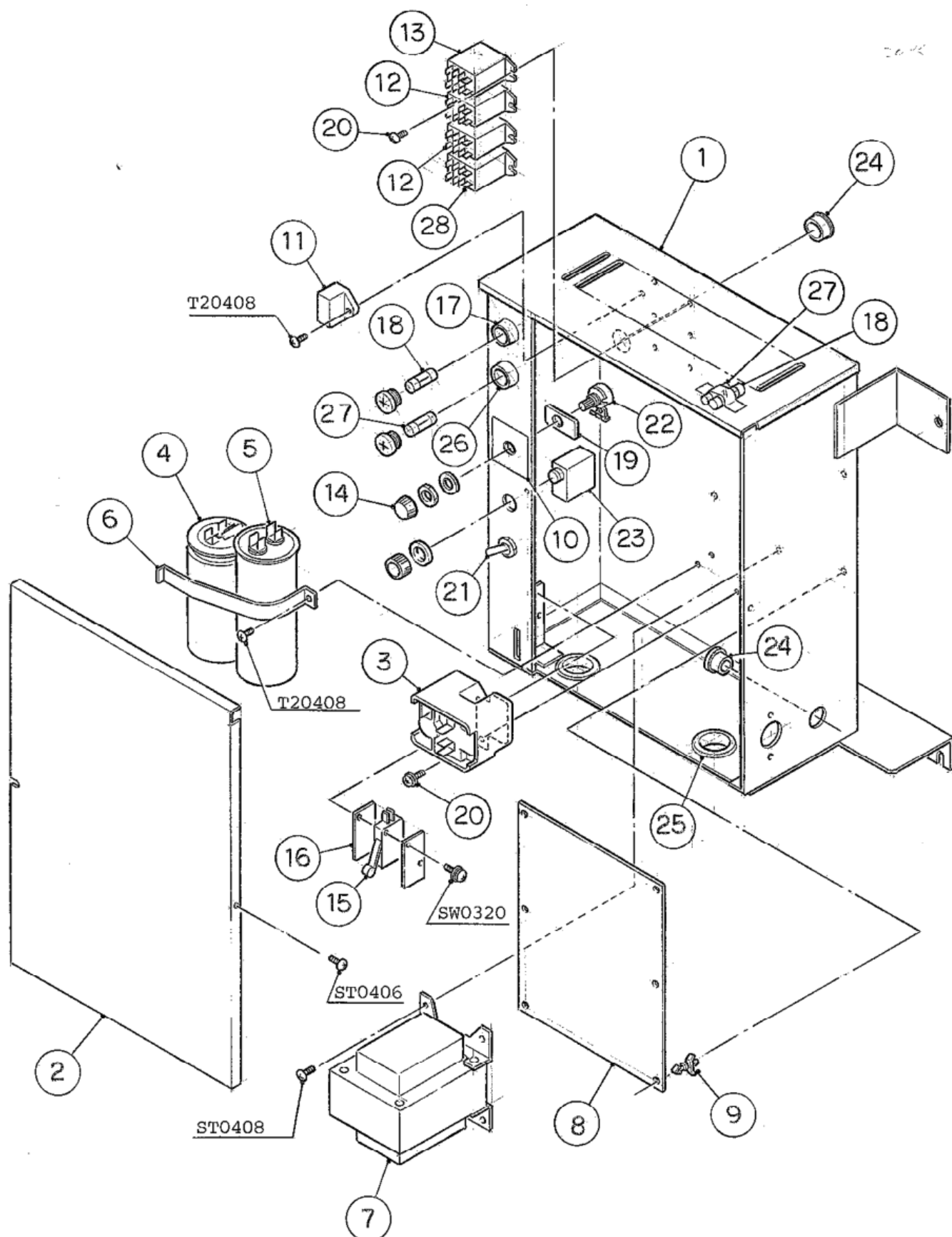
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DCM-700BAE, BWE

L. CONTROL BOX ASSY

(H-0)
(F-0)(F-1)(G-0)(G-1)
(C-1)(D-0)(D-1)(E-0)

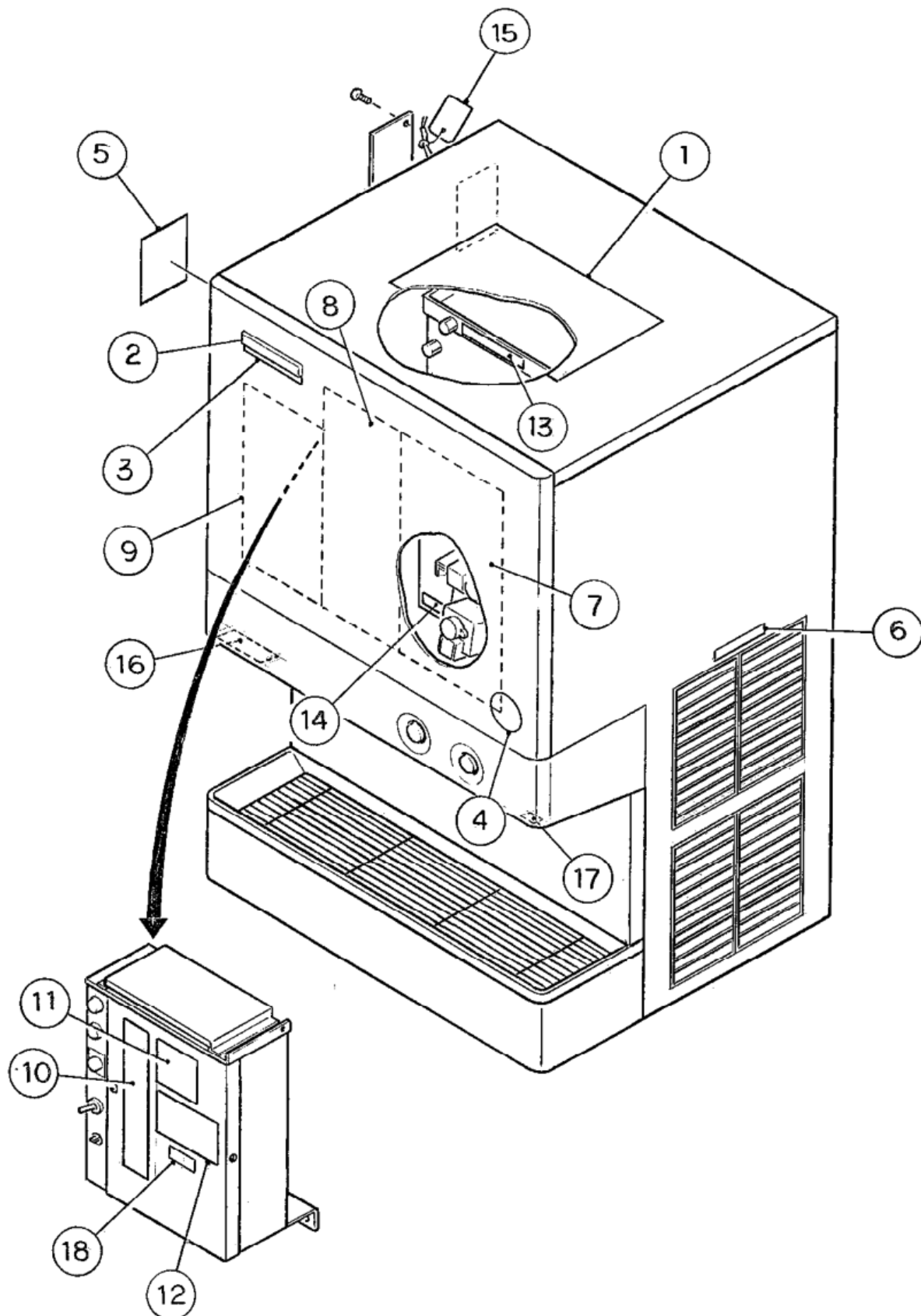


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MODEL: DCM-700BAE, BWE TITLE: L. CONTROL BOX ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				C-1	D-0	D-1 E-0 F-0	F-1
1	CONTROL BOX	G.S	216091G02	1	1	1	1
2	COVER - CONTROL BOX	G.S	431091-01	1	1	1	1
3	STARTER	040-0001-20	434923-01	1	1	1	1
4	START CAPACITOR	014-0008-61	434171-04	1	1	1	1
5	RUN CAPACITOR	014-0037-15	434170-06	1	1	1	1
6	STRAP - CAPACITOR	G.S	445761-02	1	1	1	1
7	TRANSFORMER	TR0082-1	2U0082-02	1	1	1	1
8	TIMER BOARD	H2AA086C03	2U0098-02	1	1	1	1
9	BOARD SUPPORT	KGLS-6S	414929-01	6	6	6	6
10	LABEL - CONTROL	PVC FILM	432845-01	1	1	1	1
11	NOISE REDUCER	SK25B 204B12003	3U0096-01	1	1	1	1
12	RELAY	LY1F, AC120V	418271-03	2	2	2	2
13	RELAY	LY2ZF, AC24V	406132-06	1	1	1	1
14	KNOB	ABS	318744-01	1	1	1	1
15	MICROSWITCH	V-106-1C25	446616-01	1	1	1	1
16	SPACER	PF, t1.0	429933-01	2	2	2	2
17	FUSE HOLDER	FH032, 250V10A	424288-01	1	1	1	1
18	FUSE	FGA0-2, 3A	420468-01	2	2	2	2
19	SPACER	PF t1.0	439775-01	1	1	1	1
20	TAPPING SCREW	3x8	431415-01	9	9	9	9
21	TOGGLE SWITCH	P2011L/BFI C0C	440443-01	1	1	1	1
22	POTENTIOMETER - PORTION CONTROL	EVH- COAP15B15	432858-01	1	1	1	1
23	OVERLOAD - GEAR MOTOR	W58XB1A4A-4	425201-02	1	1	1	1
24	BUSHING	SB-625-8	420470-01	2	2	2	2
25	BUSHING	SB-1093-15	420470-03	2	2	2	2
26	FUSE HOLDER	FH-033	432816-01	1	1	1	1
27	FUSE	FGMB 0.5A	432837-01	2	2	2	2
28	RELAY	LY1F-HSD, AC220/240V	418271-05	1	1	1	1

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MODEL: DCM-700BAE, BWE TITLE: L. CONTROL BOX ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				F-1	G-0	G-1	H-1
1	CONTROL BOX	G.S	216091G02	1	1	1	1
2	COVER - CONTROL BOX	G.S	431091-01	1	1	1	1
3	STARTER	040-0001-20	434923-01	1	1	1	1
4	START CAPACITOR	014-0008-61	434171-04	1	1	1	1
5	RUN CAPACITOR	014-0037-15	434170-06	1	1	1	1
6	STRAP - CAPACITOR	G.S	445761-02	1	1	1	1
7	TRANSFORMER	TR0082-1	2U0082-02	1	1	1	1
8	TIMER BOARD	H2AA086C03	2U0098-02	1	1	1	1
9	BOARD SUPPORT	KGLS-6S	414929-01	6	6	6	6
10	LABEL - CONTROL	PVC FILM	432845-01	1	1	1	1
11	NOISE REDUCER	SK25B 204B12003	3U0096-01	1	1	1	1
12	RELAY	LY1F, AC120V	418271-03	2	2	2	2
13	RELAY	LY2ZF, AC24V	406132-06	1	1	1	1
14	KNOB	ABS	318744-01	1	1	1	1
15	MICROSWITCH	V-106-1C25	446616-01	1	1	1	1
16	SPACER	PF, t1.0	429933-01	2	2	2	2
17	FUSE HOLDER	FH032, 250V10A	424288-01	1	-		
		F-130, 250V10A	446963-01		1	1	1
18	FUSE	FGA0-2, 3A	420468-01	2	2	2	2
19	SPACER	PF t1.0	439775-01	1	1	1	1
20	TAPPING SCREW	3x8	431415-01	9	9	9	9
21	TOGGLE SWITCH	P2011L/BFI C0C	440443-01	1	1	1	1
22	POTENTIOMETER - PORTION CONTROL	EVH- COAP15B15	432858-01	1	1	1	1
23	OVERLOAD - GEAR MOTOR	W58XB1A4A-4	425201-02	1	1	1	1
24	BUSHING	SB-625-8	420470-01	2	2	2	2
25	BUSHING	SB-1093-15	420470-03	2	2	2	2
26	FUSE HOLDER	FH-033	432816-01	1	1	1	1
27	FUSE	FGMB 0.5A	432837-01	2	2	2	2
28	RELAY	LY1F-HSD, AC220/240V	418271-05	1	1	1	1

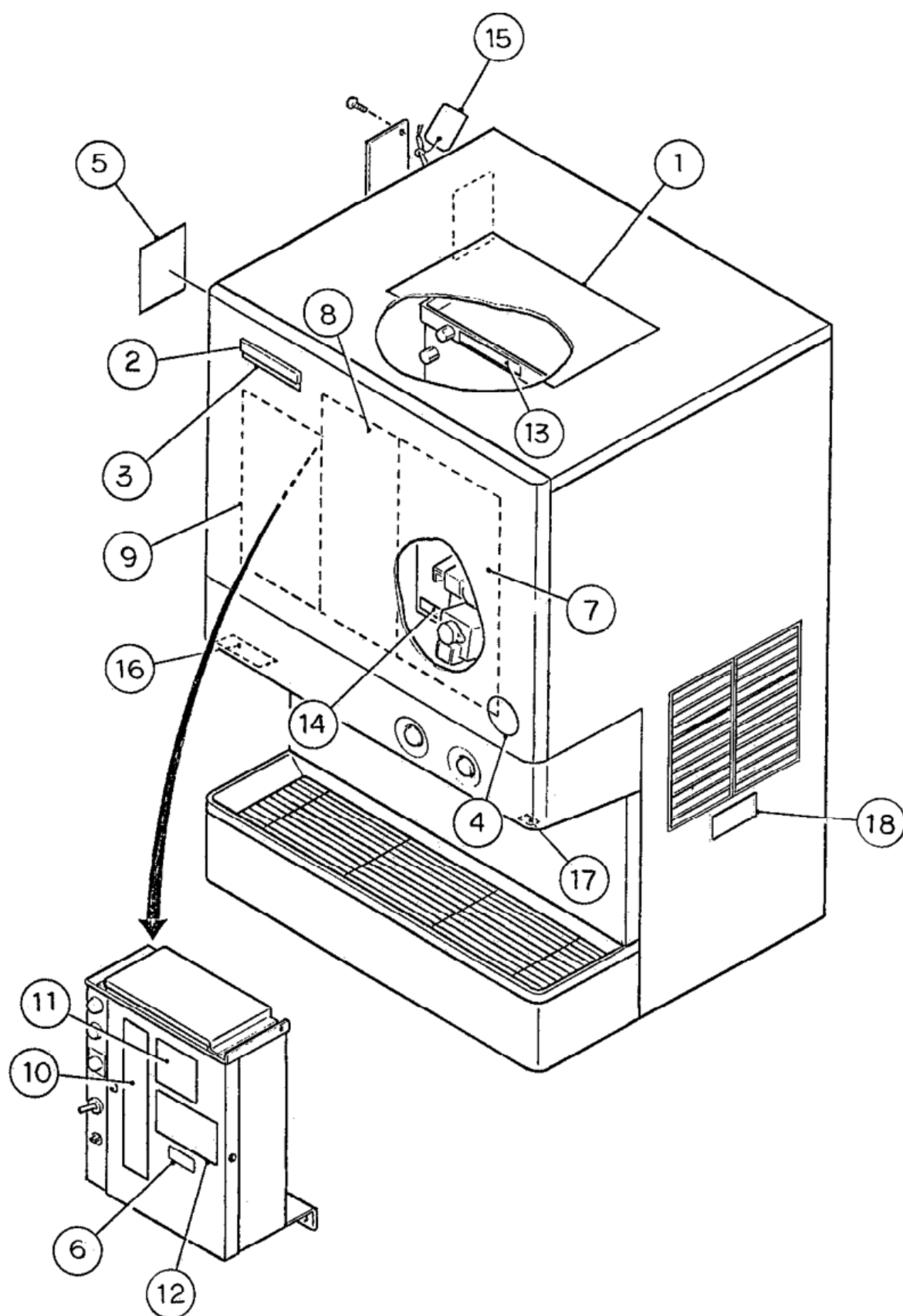


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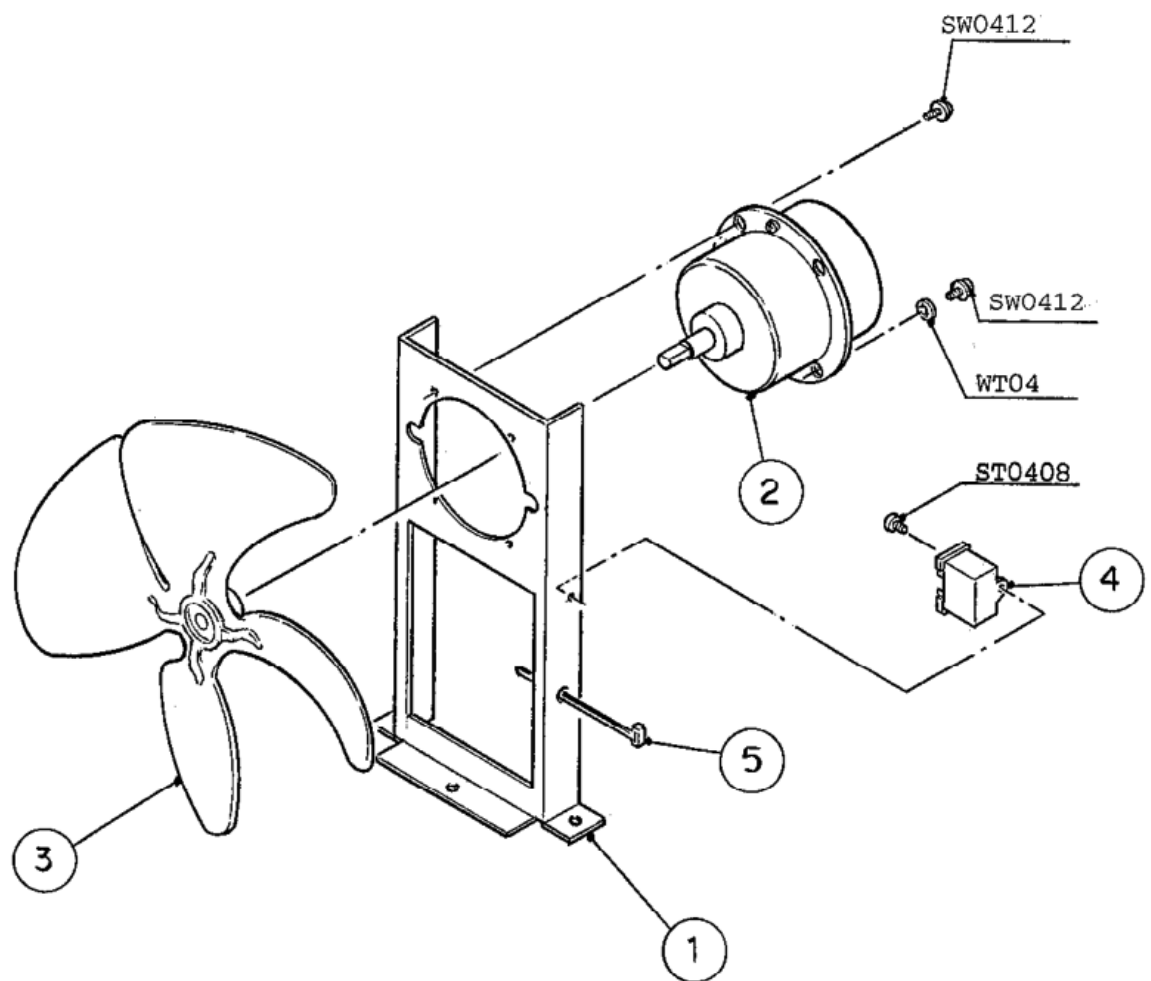
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DCM-700BAE

N. FAN MOTOR ASSY

(F-1)(G-0)(G-1)(H-0)
(C-1)(D-1)(E-0)(F-0)

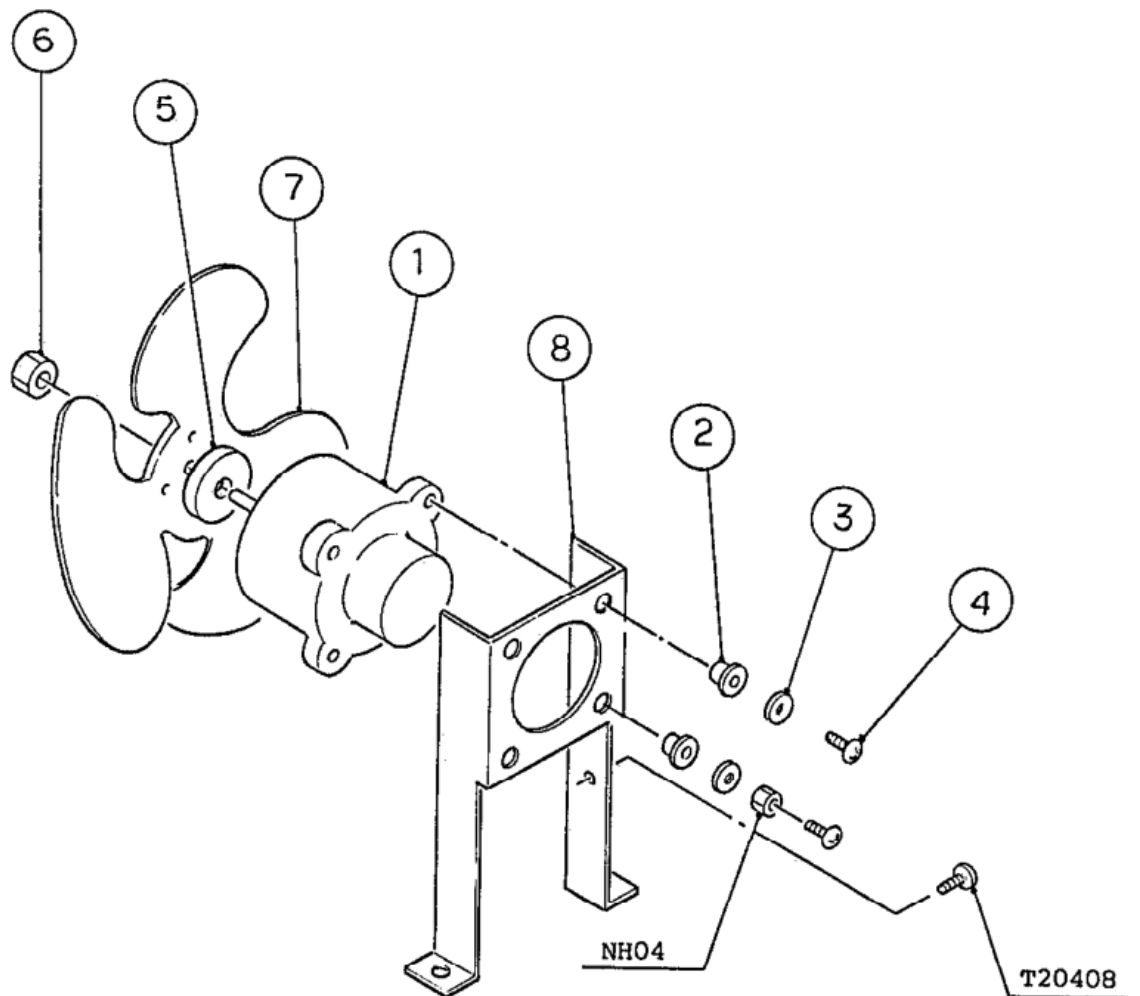


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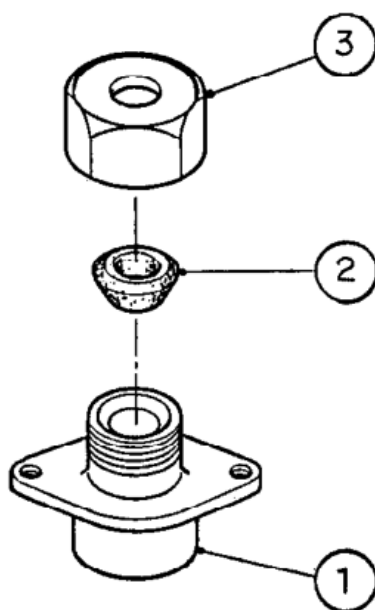
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DCM-700BWE

P. FITTING (P) ASSY

(G-O)(H-O)(
(C-1)(D-O)(E-O)(F-1)



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[illegible]

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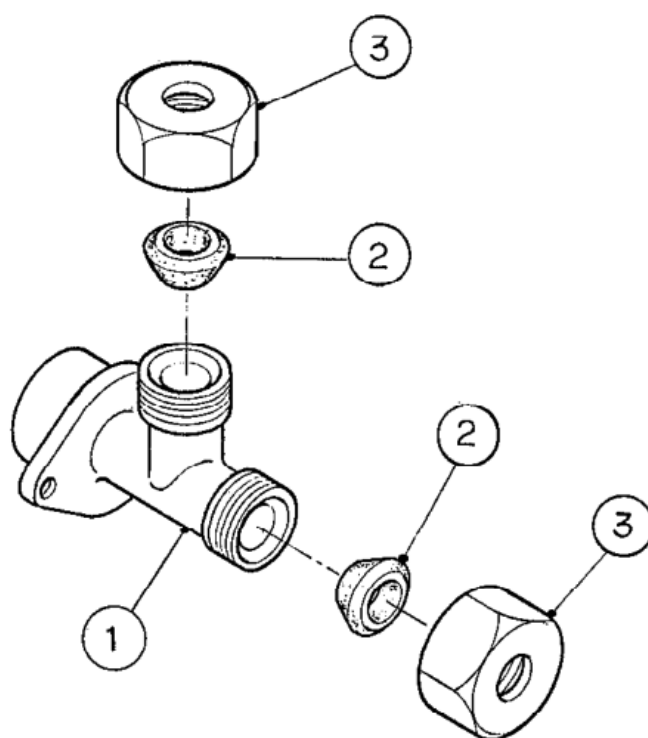
DCM-700BAE, BWE

Q . FITTING (N) ASSY

(H-O)

(F-O)(F-1)(G-O)(G-1)

(C-1)(D-O)(D-1)(E-O)



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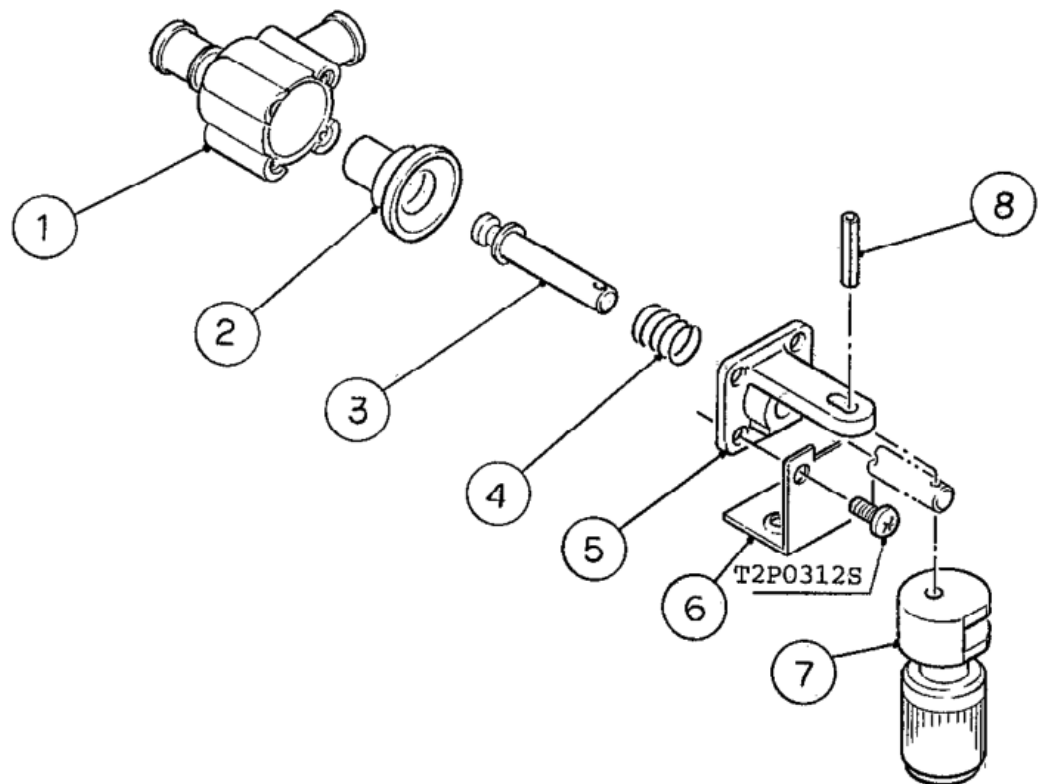
DCM-700BAE, BWE

R. VALVE ASSY

(H-O)

(F-O)(F-1)(G-O)(G-1)

(C-1)(D-O)(D-1)(E-O)

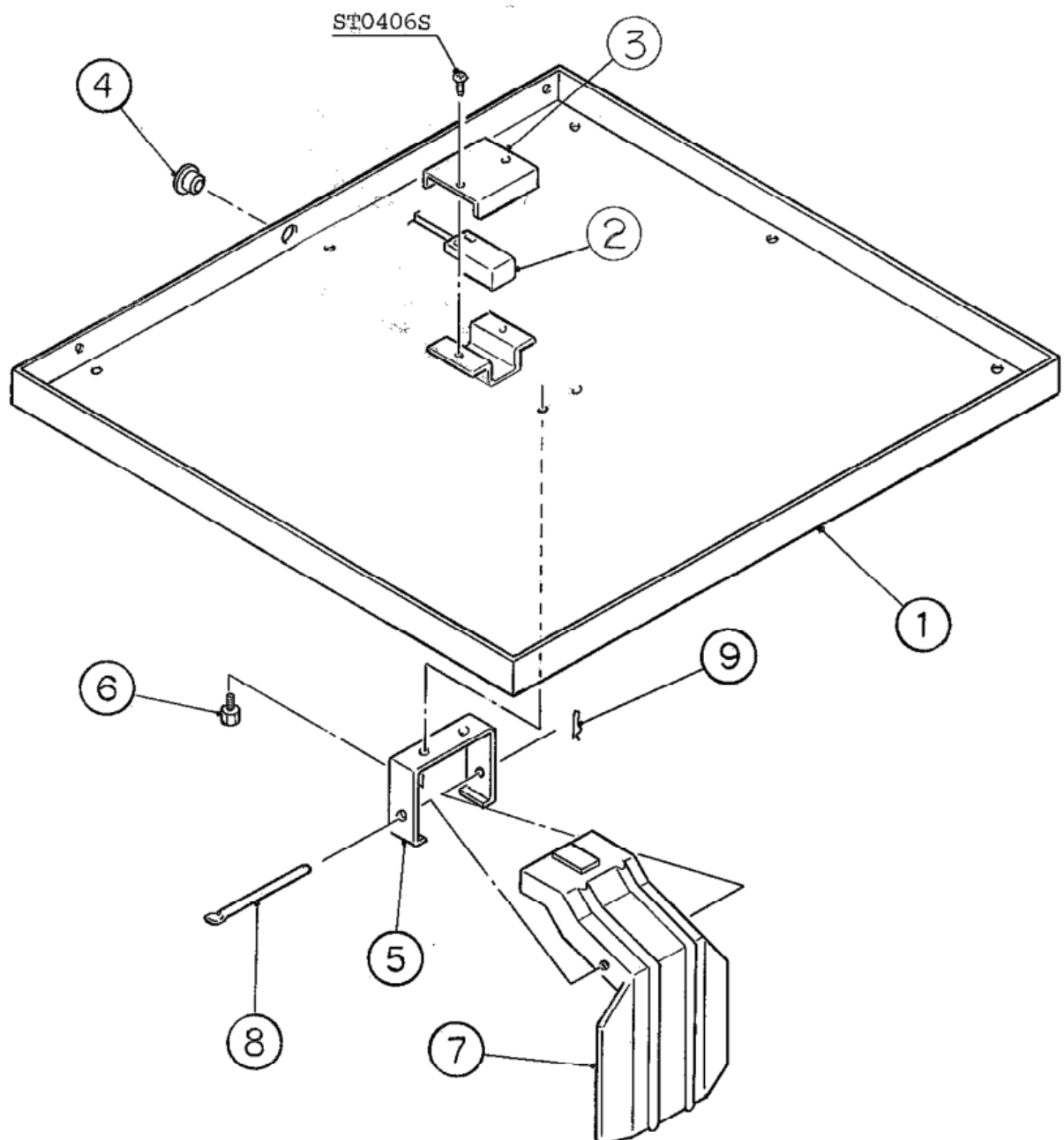


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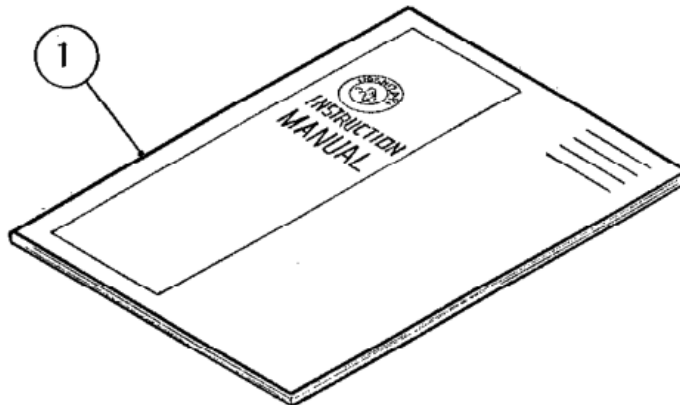
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DCM-700BAE, BWE

T. ACCESSORIES

(H-O)
(F-O)(F-1)(G-O)(G-1)
(C-1)(D-O)(D-1)(E-O)



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[illegible]

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