



# HOSHIZAKI

## Parts List

Steelheart Series  
Refrigerated Kitchen Equipment

Models

PR46A(-D2)

PR67A(-D2)(-D4)

PR93A(-D2)(-D4)(-D6)



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## Auxiliary Codes

### PR46A

H-5 November 2018  
J-5 January 2019  
J-6 September 2019  
K-5 January 2020  
K-6 March 2020  
K-7 August 2020

### PR46A-D2

H-5 June 2018  
H-6 November 2018  
J-5 January 2019  
J-6 September 2019  
K-5 January 2020  
K-6 March 2020  
K-7 July 2020

### PR67A

H-5 November 2018  
J-5 January 2019  
J-6 September 2019  
K-5 January 2020  
K-6 March 2020  
K-7 June 2020  
K-8 October 2020

### PR67A-D2

H-6 November 2018  
J-5 January 2019  
J-6 September 2019  
K-5 January 2020  
K-6 March 2020  
K-8 October 2020

### PR67A-D4

H-5 July 2018  
H-6 November 2018  
J-5 January 2019  
J-6 September 2019  
K-5 January 2020  
K-6 March 2020  
K-7 June 2020  
K-8 October 2020

### PR93A

H-5 November 2018  
J-5 January 2019  
J-6 September 2019  
K-5 January 2020  
K-6 March 2020  
K-8 September 2020

### PR93A-D2

H-6 November 2018  
J-5 January 2019  
J-6 September 2019  
K-5 January 2020  
K-8 September 2020

### PR93A-D4

J-5 February 2019  
J-6 October 2019  
K-5 January 2020  
K-6 March 2020

### PR93A-D6

H-5 June 2018  
J-5 January 2019  
J-6 September 2019  
K-5 January 2020  
K-6 March 2020  
K-8 September 2020

## \*PR67A(-D4) and PR93A(-D2)(-D4)(-D6) Rail Assembly Reworked Serial Numbers

|          |                                                                                                                                                  |          |                                                                                                                  |
|----------|--------------------------------------------------------------------------------------------------------------------------------------------------|----------|------------------------------------------------------------------------------------------------------------------|
| PR67A    | K60391E, K60392E,<br>K60395E, K60396E,<br>K70400F, K70405F,<br>K70406G, K70407G,<br>K70408G, K70410G,<br>K70414G - K70419G,<br>K70420G - K70429G | PR93A    | K60180C, K60184C,<br>K60189C                                                                                     |
|          |                                                                                                                                                  | PR93A-D2 | K50032A, K50035B,<br>K50036B, K50037B                                                                            |
| PR67A-D4 | K70137G, K70416G                                                                                                                                 | PR93A-D4 | K50022A, K50023A,<br>K50024A, K50025B,<br>K50026B, K50027B,<br>K60030C, J60016K,<br>J60017K, J60018K,<br>J60021K |
|          |                                                                                                                                                  | PR93A-D6 | K50045A, K50047A,<br>K50048B, K50049B,<br>K50050B, K60051C,<br>K60052C, K60053C                                  |

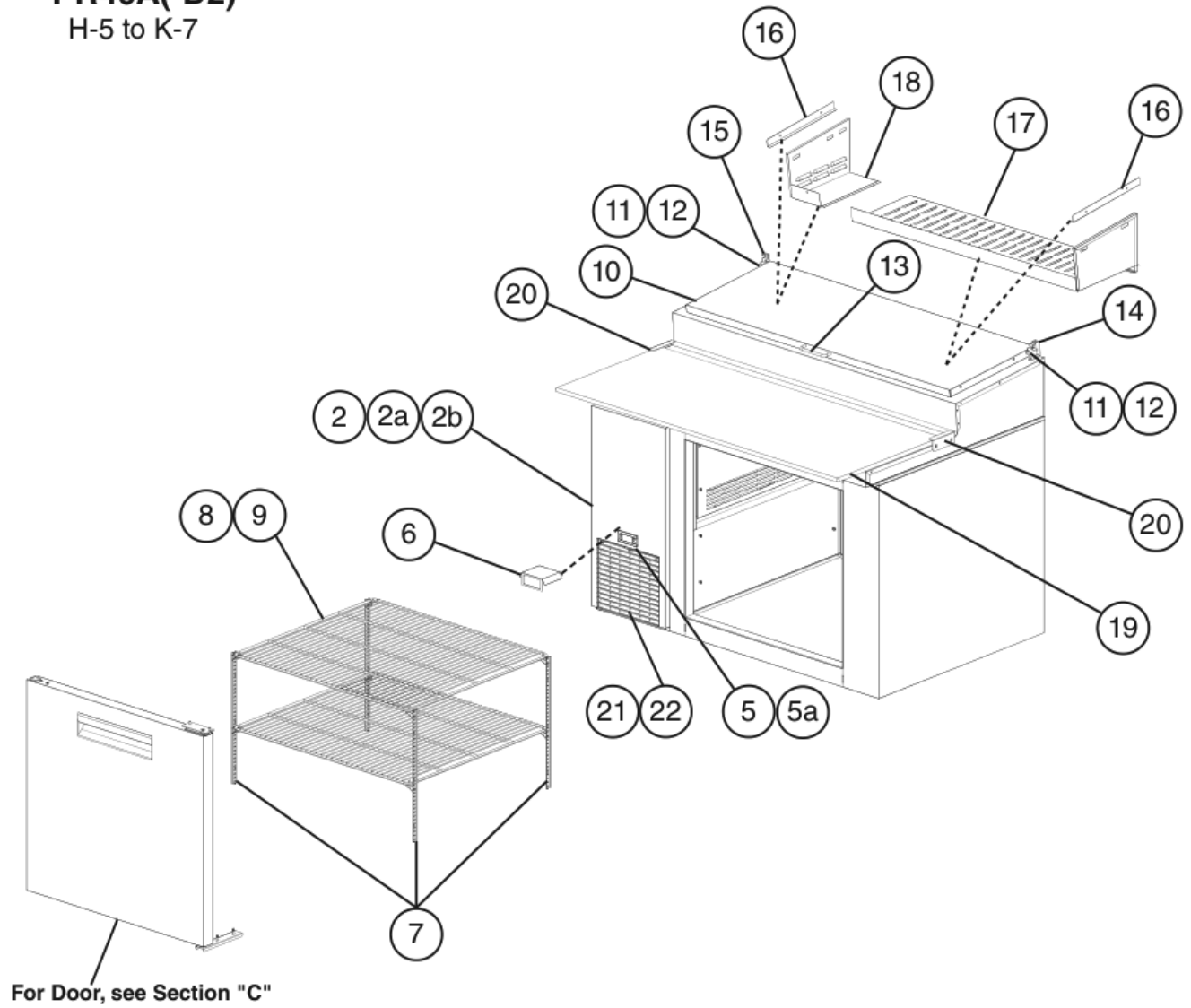
### Auxiliary Code Breakdown

The auxiliary code is the first two characters in the serial number. The first character indicates the year. Years progress or regress in alphabetical order. The series runs from "A" through "V" and the letters "I" and "O" are skipped. The second character indicates significant part changes within a year. Base is "5" and this number advances for each change. In cases where there is a letter in parentheses, this designates the month. This is the last character in the serial number. The series runs from "(A)" through "(M)" and the letter "(I)" is skipped. This designation is only included when identifying a parts change within an auxiliary code.

### Note About Ordering Parts

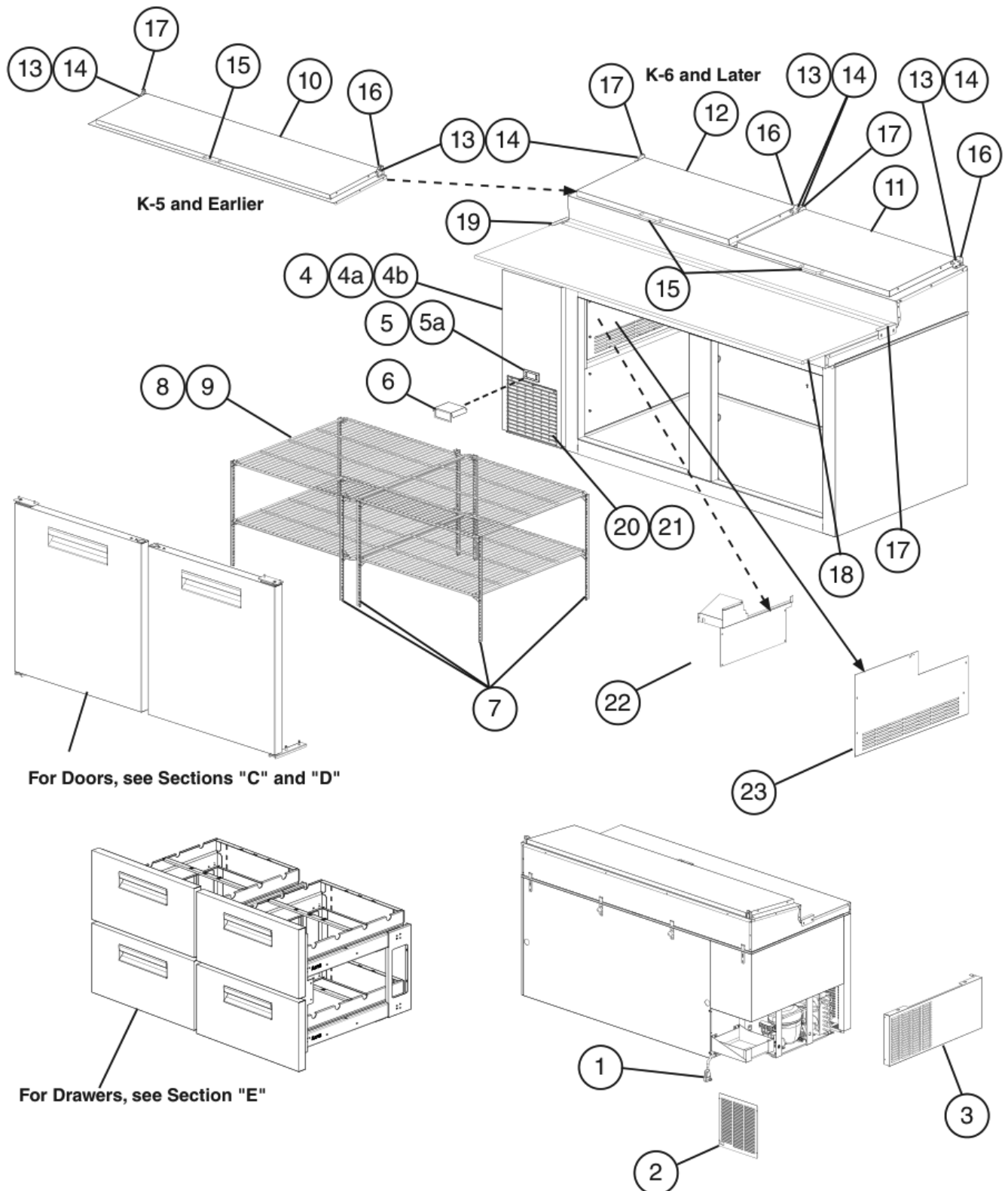
Most assemblies cannot be ordered as complete units; parts in the assemblies generally must be ordered separately.

**A. Main Assembly**  
**PR46A(-D2)**  
H-5 to K-7



| Title: A. Main Assembly    Models: PR46A(-D2) |                                              |                          |             |                 |                  |            |  |  |  |  |  |
|-----------------------------------------------|----------------------------------------------|--------------------------|-------------|-----------------|------------------|------------|--|--|--|--|--|
| Index No.                                     | Description                                  | Material or Model Number | Part Number | Required Number |                  |            |  |  |  |  |  |
|                                               |                                              |                          |             | H-5<br>J-5      | J-6<br>to<br>K-5 | K-6<br>K-7 |  |  |  |  |  |
| 1                                             | Power Supply Cord                            |                          | 4A5718-01   | 1               | 1                | 1          |  |  |  |  |  |
| 2                                             | Front Panel                                  | PR46A<br>PR46A-D2        | 2A8533-01   | 1               | -                |            |  |  |  |  |  |
|                                               |                                              |                          | 2A9304-01   |                 | 1                | 1          |  |  |  |  |  |
| 2a                                            | Front Panel Latch                            | PR46A<br>PR46A-D2        | 4A0508-03   | 2               | -                |            |  |  |  |  |  |
| 2b                                            | Front Panel Striker                          | PR46A<br>PR46A-D2        | 4A0515-01   | 2               | -                |            |  |  |  |  |  |
| 3                                             | Left Side Panel                              |                          | 2A7902-01   | 1               | 1                | 1          |  |  |  |  |  |
| 4                                             | Rear Louver Panel                            |                          | 3A7482-01   | 1               | 1                | 1          |  |  |  |  |  |
| 5                                             | Control Module                               |                          | 4A6958G01   | 1               | 1                | 1          |  |  |  |  |  |
| 5a                                            | Control Module Retainer                      |                          | 4A5502-01   | 2               | 2                | 2          |  |  |  |  |  |
| 6                                             | Deflector                                    |                          | 3A9649-01   | 1               | 1                | 1          |  |  |  |  |  |
| 7                                             | Pilaster                                     | PR46A                    | 4A5583-01   | 4               | 4                | 4          |  |  |  |  |  |
| 8                                             | Shelf                                        | PR46A                    | 3A2830-13   | 2               | 2                | 2          |  |  |  |  |  |
| 9                                             | Shelf Clip                                   | PR46A                    | 4A5418-01   | 8               | 8                | 8          |  |  |  |  |  |
| 10                                            | Rail Cover<br>(includes items 11,12, and 13) |                          | 2A8332A01   | 1               | 1                | 1          |  |  |  |  |  |
| 11                                            | Pivot Pin                                    |                          | 4A4768-01   | 4               | 4                | 4          |  |  |  |  |  |
| 12                                            | Pivot Bolt                                   |                          | 4A4769-01   | 4               | 4                | 4          |  |  |  |  |  |
| 13                                            | Handle                                       |                          | 4A4518-01   | 1               | 1                | 1          |  |  |  |  |  |
| 14                                            | Right Rail Cover Bracket                     |                          | 3A9236-01   | 1               | 1                | -          |  |  |  |  |  |
|                                               |                                              |                          | 3B0612-02   |                 |                  | 1          |  |  |  |  |  |
| 15                                            | Left Rail Cover Bracket                      |                          | 3A9236-02   | 1               | 1                | -          |  |  |  |  |  |
|                                               |                                              |                          | 3B0612-01   |                 |                  | 1          |  |  |  |  |  |
| 16                                            | Pan Support Bracket                          |                          | 3A7687-02   | 2               | 2                | 2          |  |  |  |  |  |
| 17                                            | Right Air Duct                               |                          | 1A5295-01   | 1               | 1                | 1          |  |  |  |  |  |
| 18                                            | Left Air Duct                                |                          | 2A8907-01   | 1               | 1                | 1          |  |  |  |  |  |
| 19                                            | Cutting Board                                |                          | 3A4894-18   | 1               | 1                | 1          |  |  |  |  |  |
| 20                                            | Cutting Board Bracket                        |                          | 3A4890-01   | 2               | 2                | 2          |  |  |  |  |  |
| 21                                            | Louver                                       |                          | 103344-07   |                 | 1                | 1          |  |  |  |  |  |
| 22                                            | Air Filter                                   |                          | 208840G03   |                 | 1                | 1          |  |  |  |  |  |

**A. Main Assembly**  
**PR67A(-D2)(-D4)**  
**1/2**  
H-5 to K-8

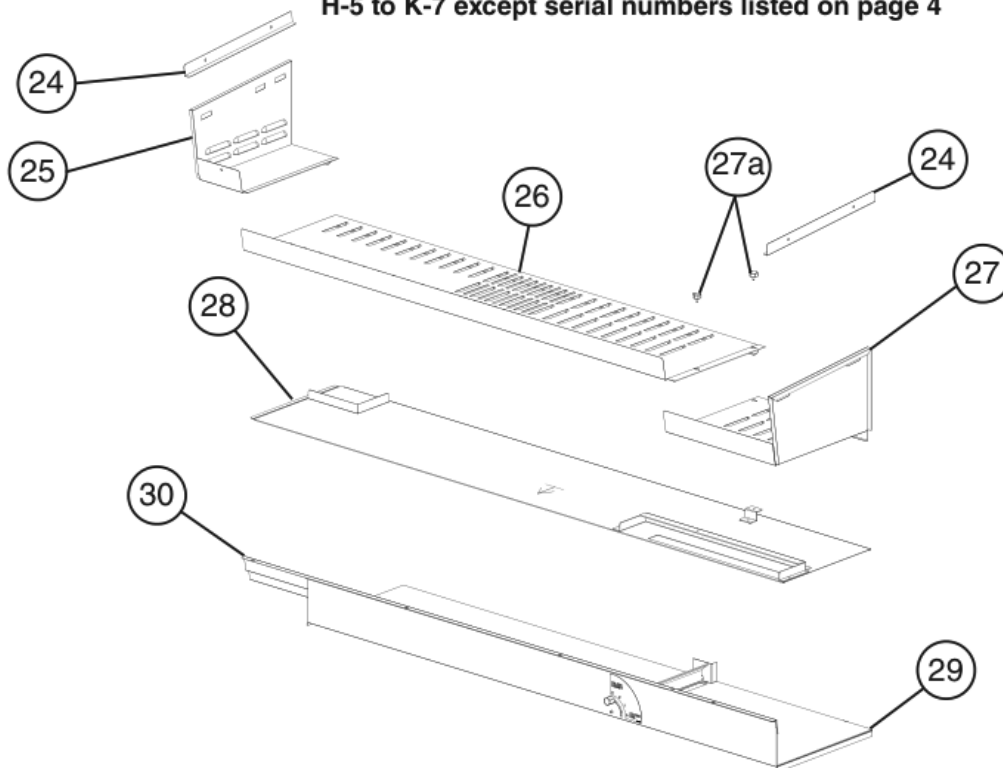


# A. Main Assembly PR67A(-D2)(-D4)

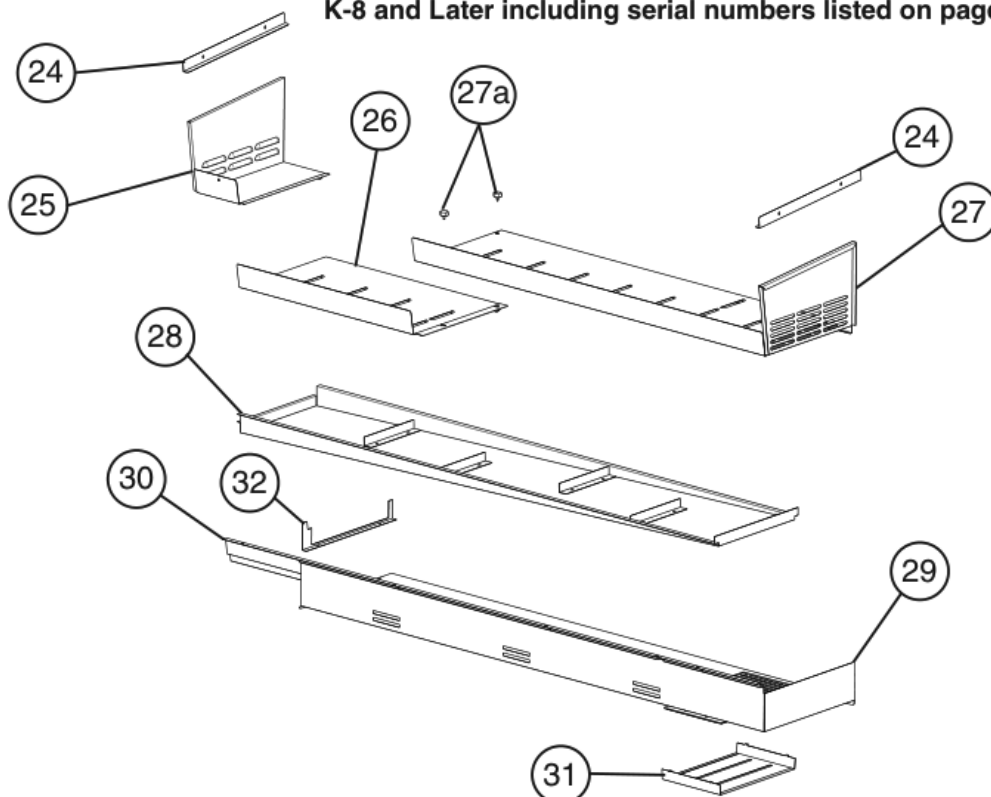
2/2

K-6 - K-8

H-5 to K-7 except serial numbers listed on page 4



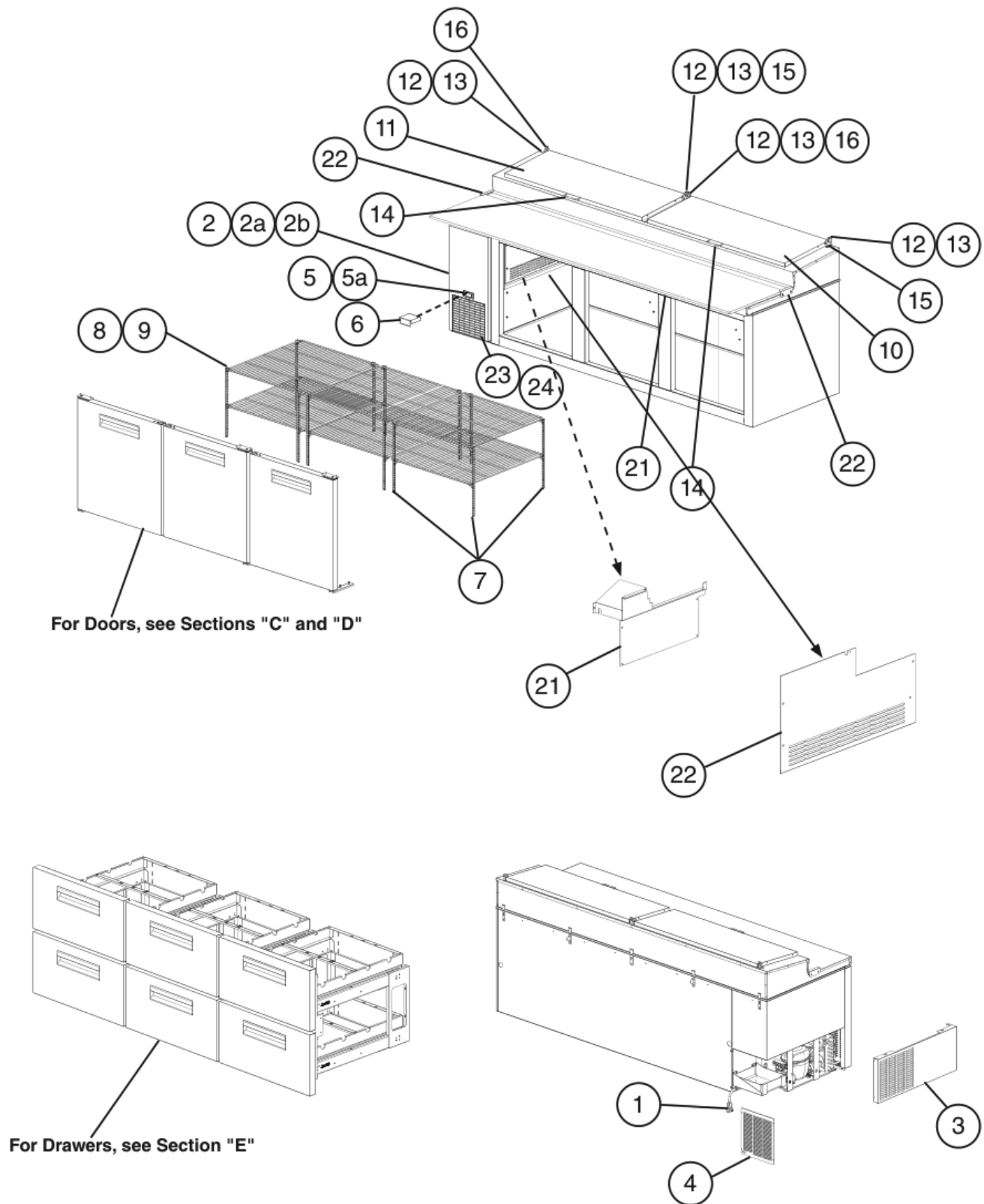
K-8 and Later including serial numbers listed on page 4



| Title: A. Main Assembly    Models: PR67A(-D2)(-D4) |                                                |                          |             |                 |            |         |    |  |  |  |  |
|----------------------------------------------------|------------------------------------------------|--------------------------|-------------|-----------------|------------|---------|----|--|--|--|--|
| Index No.                                          | Description                                    | Material or Model Number | Part Number | Required Number |            |         |    |  |  |  |  |
|                                                    |                                                |                          |             | H-5 to J-5      | J-6 to K-5 | K-6 K-7 | K8 |  |  |  |  |
| 1                                                  | Power Supply Cord                              |                          | 4A5718-01   | 1               | 1          | 1       | 1  |  |  |  |  |
| 2                                                  | Rear Louver Panel                              |                          | 3A7482-01   | 1               | 1          | 1       | 1  |  |  |  |  |
| 3                                                  | Left Side Panel                                |                          | 2A7902-01   | 1               | 1          | 1       | 1  |  |  |  |  |
| 4                                                  | Front Panel                                    |                          | 2A8533-01   | 1               | -          |         |    |  |  |  |  |
|                                                    |                                                |                          | 2A9304-01   |                 | 1          | 1       | 1  |  |  |  |  |
| 4a                                                 | Front Panel Latch                              |                          | 4A0508-03   | 2               | -          |         |    |  |  |  |  |
| 4b                                                 | Front Panel Striker                            |                          | 4A0515-01   | 2               | -          |         |    |  |  |  |  |
| 5                                                  | Control Module                                 |                          | 4A6958G01   | 1               | 1          | 1       | 1  |  |  |  |  |
| 5a                                                 | Control Module Retainer                        |                          | 4A5502-01   | 2               | 2          | 2       | 2  |  |  |  |  |
| 6                                                  | Deflector                                      |                          | 3A9649-01   | 1               | 1          | 1       | 1  |  |  |  |  |
| 7                                                  | Pilaster                                       | PR67A                    | 4A5583-01   | 8               | 8          | 8       | 8  |  |  |  |  |
|                                                    |                                                | PR67A-D2                 |             | 4               | 4          | 4       | 4  |  |  |  |  |
| 8                                                  | Shelf                                          | PR67A                    | 3A2830-12   | 4               | 4          | 4       | 4  |  |  |  |  |
|                                                    |                                                | PR67A-D2                 |             | 2               | 2          | 2       | 2  |  |  |  |  |
| 9                                                  | Shelf Clip                                     | PR67A                    | 4A5418-01   | 16              | 16         | 16      | 16 |  |  |  |  |
|                                                    |                                                | PR67A-D2                 |             | 8               | 8          | 8       | 8  |  |  |  |  |
| 10                                                 | Rail Cover<br>(includes items 13, 14, and 15)  |                          | 2A8334A01   | 1               | 1          | -       |    |  |  |  |  |
| 11                                                 | Right Cover<br>(includes items 13, 14, and 15) |                          | 2A9578A01   |                 |            | 1       | 1  |  |  |  |  |
| 12                                                 | Left Cover<br>(includes items 13, 14, and 15)  |                          | 2A9579A01   |                 |            | 1       | 1  |  |  |  |  |
| 13                                                 | Pivot Pin                                      |                          | 4A4768-01   | 4               | 4          | 8       | 8  |  |  |  |  |
| 14                                                 | Pivot Bolt                                     |                          | 4A4769-01   | 4               | 4          | 8       | 8  |  |  |  |  |
| 15                                                 | Handle                                         |                          | 4A4518-01   | 1               | 1          | 2       | 2  |  |  |  |  |
| 16                                                 | Right Rail Cover Bracket                       |                          | 3A9236-01   | 1               | 1          | -       |    |  |  |  |  |
|                                                    |                                                |                          | 3B0612-02   |                 |            | 2       | 2  |  |  |  |  |
| 17                                                 | Left Rail Cover Bracket                        |                          | 3A9236-02   | 1               | 1          | -       |    |  |  |  |  |
|                                                    |                                                |                          | 3B0612-01   |                 |            | 2       | 2  |  |  |  |  |
| 18                                                 | Cutting Board                                  |                          | 3A4894-17   | 1               | 1          | 1       | 1  |  |  |  |  |
| 19                                                 | Cutting Board Bracket                          |                          | 3A4890-01   | 2               | 2          | 2       | 2  |  |  |  |  |
| 20                                                 | Louver                                         |                          | 103344-07   |                 | 1          | 1       | 1  |  |  |  |  |
| 21                                                 | Air Filter                                     |                          | 208840G03   |                 | 1          | 1       | 1  |  |  |  |  |
| 22                                                 | Evaporator Duct Panel                          |                          | 1A3237-01   | 1               | 1          | 1       | -  |  |  |  |  |
|                                                    |                                                |                          | *3B0855G01  |                 |            |         | 1  |  |  |  |  |
| 23                                                 | Evaporator Shroud                              |                          | 1A5756-01   | 1               | 1          | 1       | -  |  |  |  |  |
|                                                    |                                                |                          | *1A6228-01  |                 |            |         | 1  |  |  |  |  |

| Title: A. Main Assembly    Models: PR67A(-D2)(-D4)                                            |                             |                          |             |                 |            |         |    |  |  |  |  |  |
|-----------------------------------------------------------------------------------------------|-----------------------------|--------------------------|-------------|-----------------|------------|---------|----|--|--|--|--|--|
| Index No.                                                                                     | Description                 | Material or Model Number | Part Number | Required Number |            |         |    |  |  |  |  |  |
|                                                                                               |                             |                          |             | H-5 to J-5      | J-6 to K-5 | K-6 K-7 | K8 |  |  |  |  |  |
| *For Reworked Rail Assembly Serial Numbers see Page 4 "Rail Assembly Reworked Serial Numbers" |                             |                          |             |                 |            |         |    |  |  |  |  |  |
| 24                                                                                            | Pan Support Bracket         |                          | 3A7687-02   | 2               | 2          | 2       | 2  |  |  |  |  |  |
| 25                                                                                            | Upper Left Air Duct Panel   |                          | 2A8907-01   | 1               | 1          | 1       | -  |  |  |  |  |  |
|                                                                                               |                             |                          | *2A9866-01  |                 |            |         | 1  |  |  |  |  |  |
| 26                                                                                            | Upper Center Air Duct Panel |                          | 2A8909-01   | 1               | 1          |         | -  |  |  |  |  |  |
|                                                                                               |                             |                          | *2A9855-01  |                 |            |         | 1  |  |  |  |  |  |
| 27                                                                                            | Upper Right Air Duct Panel  |                          | 2A8910-01   | 1               | 1          | 1       | -  |  |  |  |  |  |
|                                                                                               |                             |                          | *3B0862G01  |                 |            |         | 1  |  |  |  |  |  |
| 27a                                                                                           | Thumbscrew                  |                          | 415949G08   | 2               | 2          | 2       | 2  |  |  |  |  |  |
| 28                                                                                            | Middle Ramp Duct Panel      |                          | 2A8911G01   | 1               | 1          | 1       | -  |  |  |  |  |  |
|                                                                                               |                             |                          | *2A9848G01  |                 |            |         | 1  |  |  |  |  |  |
| 29                                                                                            | Lower Duct Panel            |                          | 2A7831G01   | 1               | 1          | 1       | -  |  |  |  |  |  |
|                                                                                               |                             |                          | *2A9852G01  |                 |            |         | 1  |  |  |  |  |  |
| 30                                                                                            | Middle Ramp Support         |                          | 2A7802-01   | 1               | 1          | 1       | -  |  |  |  |  |  |
|                                                                                               |                             |                          | *2A9850-01  |                 |            |         | 1  |  |  |  |  |  |
| 31                                                                                            | Air Deflector               |                          | *3B0892G01  |                 |            |         | 1  |  |  |  |  |  |
| 32                                                                                            | Air Block                   |                          | *3B0890-01  |                 |            |         | 1  |  |  |  |  |  |

**A. Main Assembly**  
**PR93A(-D2)(-D4)(-D6)**  
**1/2**  
H-5 to K-8

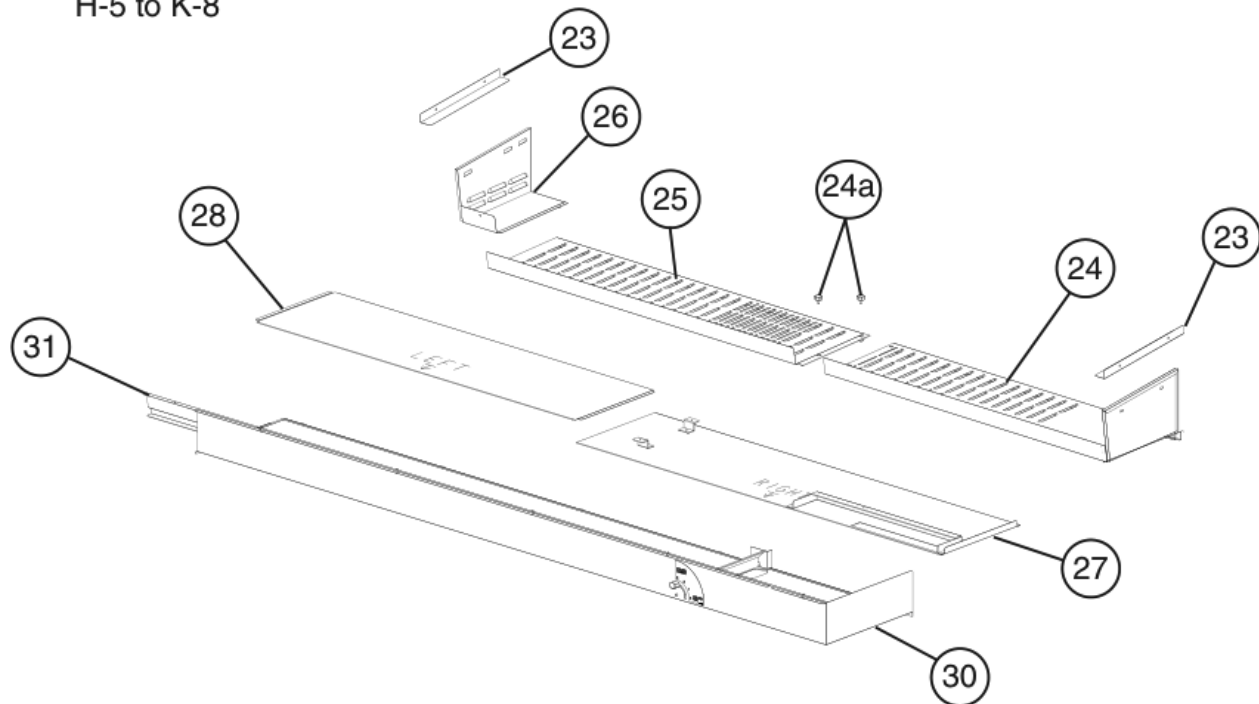


**A. Main Assembly**  
**PR93A(-D2)(-D4)(-D6)**

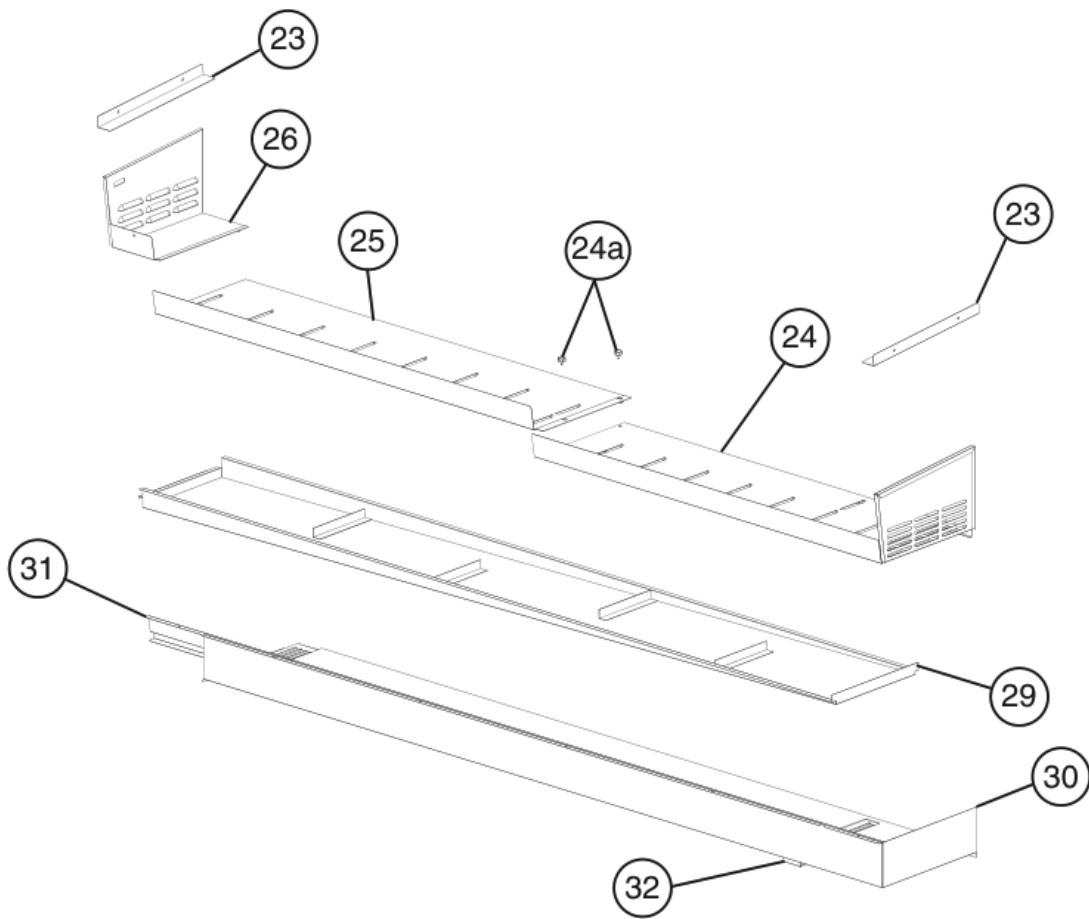
**2/2**

H-5 to K-8

H-5 to K-7 Except serial numbers listed on page 4



K-8 and Later including serial numbers listed on page 4



| Title: A. Main Assembly    Models: PR93A(-D2)(-D4)(-D6) |                                                                     |                          |             |                 |              |             |      |  |  |  |  |
|---------------------------------------------------------|---------------------------------------------------------------------|--------------------------|-------------|-----------------|--------------|-------------|------|--|--|--|--|
| Index No.                                               | Description                                                         | Material or Model Number | Part Number | Required Number |              |             |      |  |  |  |  |
|                                                         |                                                                     |                          |             | H-5 to J-5      | *J-6 to *K-5 | *K-6 to K-7 | *K-8 |  |  |  |  |
| 1                                                       | Power Supply Cord                                                   |                          | 4A5718-01   | 1               | 1            | 1           | 1    |  |  |  |  |
| 2                                                       | Front Panel                                                         |                          | 2A8533-01   | 1               | -            |             |      |  |  |  |  |
|                                                         |                                                                     |                          | 2A9304-01   |                 | 1            | 1           | 1    |  |  |  |  |
| 2a                                                      | Front Panel Latch                                                   |                          | 4A0508-03   | 2               | -            |             |      |  |  |  |  |
| 2b                                                      | Front Panel Striker                                                 |                          | 4A0515-01   | 2               | -            |             |      |  |  |  |  |
| 3                                                       | Left Side Panel                                                     |                          | 2A7902-01   | 1               | 1            | 1           | 1    |  |  |  |  |
| 4                                                       | Rear Louver Panel                                                   |                          | 3A7482-01   | 1               | 1            | 1           | 1    |  |  |  |  |
| 5                                                       | Control Module                                                      |                          | 4A6958G01   | 1               | 1            | 1           | 1    |  |  |  |  |
| 5a                                                      | Control Module Retainer                                             |                          | 4A5502-01   | 2               | 2            | 2           | 2    |  |  |  |  |
| 6                                                       | Deflector                                                           |                          | 3A9649-01   | 1               | 1            | 1           | 1    |  |  |  |  |
| 7                                                       | Pilaster                                                            | PR93A                    | 4A5583-01   | 12              | 12           | 12          | 12   |  |  |  |  |
|                                                         |                                                                     | PR93A-D2                 |             | 8               | 8            | 8           | 8    |  |  |  |  |
|                                                         |                                                                     | PR93A-D4                 |             | 4               | 4            | 4           | 4    |  |  |  |  |
| 8                                                       | Shelf                                                               | PR93A                    | 3A2830-12   | 6               | 6            | 6           | 6    |  |  |  |  |
|                                                         |                                                                     | PR93A-D2                 |             | 4               | 4            | 4           | 4    |  |  |  |  |
|                                                         |                                                                     | PR93A-D4                 |             | 2               | 2            | 2           | 2    |  |  |  |  |
| 9                                                       | Shelf Clip                                                          | PR93A                    | 4A5418-01   | 24              | 24           | 24          | 24   |  |  |  |  |
|                                                         |                                                                     | PR93A-D2                 |             | 16              | 16           | 16          | 16   |  |  |  |  |
|                                                         |                                                                     | PR93A-D4                 |             | 8               | 8            | 8           | 8    |  |  |  |  |
| 10                                                      | Right Rail Cover<br>(includes 1/2 quantity of items 12, 13, and 14) |                          | 2A8336A01   | 1               | 1            | -           |      |  |  |  |  |
|                                                         |                                                                     |                          | 2A9575A01   |                 |              | 1           | 1    |  |  |  |  |
| 11                                                      | Left Rail Cover<br>(includes 1/2 quantity of items 12, 13, and 14)  |                          | 2A8337A01   | 1               | 1            | -           |      |  |  |  |  |
|                                                         |                                                                     |                          | 2A9576A01   |                 |              | 1           | 1    |  |  |  |  |
| 12                                                      | Pivot Pin                                                           |                          | 4A4768-01   | 8               | 8            | 8           | 8    |  |  |  |  |
| 13                                                      | Pivot Bolt                                                          |                          | 4A4769-01   | 8               | 8            | 8           | 8    |  |  |  |  |
| 14                                                      | Handle                                                              |                          | 4A4518-01   | 2               | 2            | 2           | 2    |  |  |  |  |
| 15                                                      | Right Rail Cover Bracket                                            |                          | 3A9236-01   | 2               | 2            | -           |      |  |  |  |  |
|                                                         |                                                                     |                          | 3B0612-02   |                 |              | 2           | 2    |  |  |  |  |
| 16                                                      | Left Rail Cover Bracket                                             |                          | 3A9236-02   | 2               | 2            | -           |      |  |  |  |  |
|                                                         |                                                                     |                          | 3B0612-01   |                 |              | 2           | 2    |  |  |  |  |
| 17                                                      | Louver                                                              |                          | 103344-07   |                 | 1            | 1           | 1    |  |  |  |  |
| 18                                                      | Air Filter                                                          |                          | 208840G03   |                 | 1            | 1           | 1    |  |  |  |  |
| 19                                                      | Cutting Board                                                       |                          | 3A4894-16   | 1               | 1            | 1           | 1    |  |  |  |  |
| 20                                                      | Cutting Board Bracket                                               |                          | 3A4890-01   | 2               | 2            | 2           | 2    |  |  |  |  |

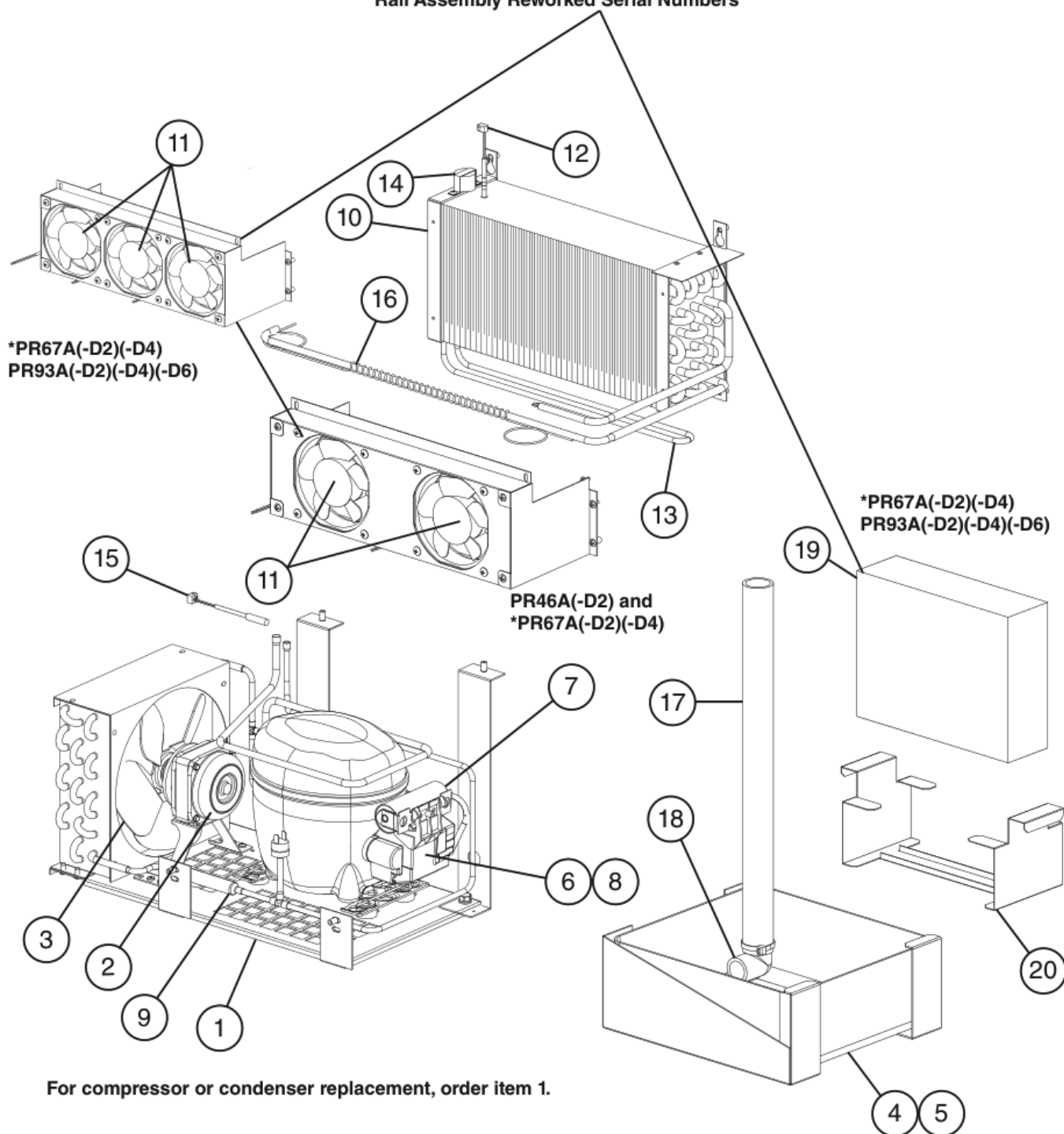
| Title: A. Main Assembly    Models: PR93A(-D2)(-D4)(-D6)                                       |                              |                          |             |                 |              |             |      |  |  |  |  |  |
|-----------------------------------------------------------------------------------------------|------------------------------|--------------------------|-------------|-----------------|--------------|-------------|------|--|--|--|--|--|
| Index No.                                                                                     | Description                  | Material or Model Number | Part Number | Required Number |              |             |      |  |  |  |  |  |
|                                                                                               |                              |                          |             | H-5 to J-5      | *J-6 to *K-5 | *K-6 to K-7 | *K-8 |  |  |  |  |  |
| *For Reworked Rail Assembly Serial Numbers see Page 4 "Rail Assembly Reworked Serial Numbers" |                              |                          |             |                 |              |             |      |  |  |  |  |  |
| 21                                                                                            | Evaporator Duct Panel        |                          | 1A3237-01   | 1               | 1            | 1           | -    |  |  |  |  |  |
|                                                                                               |                              |                          | *3B0855G01  |                 |              |             | 1    |  |  |  |  |  |
| 22                                                                                            | Evaporator Shroud            |                          | 1A5756-01   | 1               | 1            | 1           | -    |  |  |  |  |  |
|                                                                                               |                              |                          | *1A6228-01  |                 |              |             | 1    |  |  |  |  |  |
| 23                                                                                            | Pan Support Bracket          |                          | 3A7687-01   | 2               | 2            | 2           | 2    |  |  |  |  |  |
| 24                                                                                            | Upper Right Air Duct Panel   |                          | 2A8915-01   | 1               | 1            | 1           | -    |  |  |  |  |  |
|                                                                                               |                              |                          | *3B0862G01  |                 |              |             | 1    |  |  |  |  |  |
| 24a                                                                                           | Thumbscrew                   |                          | 415949G08   | 2               | 2            | 2           | 2    |  |  |  |  |  |
| 25                                                                                            | Upper Center Air Duct Panel  |                          | 2A8914-01   | 1               | 1            | 1           | -    |  |  |  |  |  |
|                                                                                               |                              |                          | *2A9827-01  |                 |              |             | 1    |  |  |  |  |  |
| 26                                                                                            | Upper Left Air Duct Panel    |                          | 2A8907-01   | 1               | 1            | 1           | -    |  |  |  |  |  |
|                                                                                               |                              |                          | *2A9826-01  |                 |              |             | 1    |  |  |  |  |  |
| 27                                                                                            | Right Middle Ramp Duct Panel |                          | 2A8111-01   | 1               | 1            | 1           | -    |  |  |  |  |  |
| 28                                                                                            | Left Middle Ramp Duct Panel  |                          | 2A8917-01   | 1               | 1            | 1           | -    |  |  |  |  |  |
| 29                                                                                            | Middle Ramp Duct Panel       |                          | *2A9823G01  |                 |              |             | 1    |  |  |  |  |  |
| 30                                                                                            | Lower Duct Panel             |                          | 2S8102A01   | 1               | 1            | 1           | -    |  |  |  |  |  |
|                                                                                               |                              |                          | *2A9825G01  |                 |              |             | 1    |  |  |  |  |  |
| 31                                                                                            | Middle Ramp Support          |                          | 2A8110-01   | 1               | 1            | 1           | -    |  |  |  |  |  |
|                                                                                               |                              |                          | *2A9829-01  |                 |              |             | 1    |  |  |  |  |  |
| 32                                                                                            | Air Deflector                |                          | *3B0883-01  |                 |              |             | 1    |  |  |  |  |  |

## B. Refrigeration Circuit

**PR46A(-D2), PR67A(-D2)(-D4), PR93A(-D2)(-D4)(-D6)**

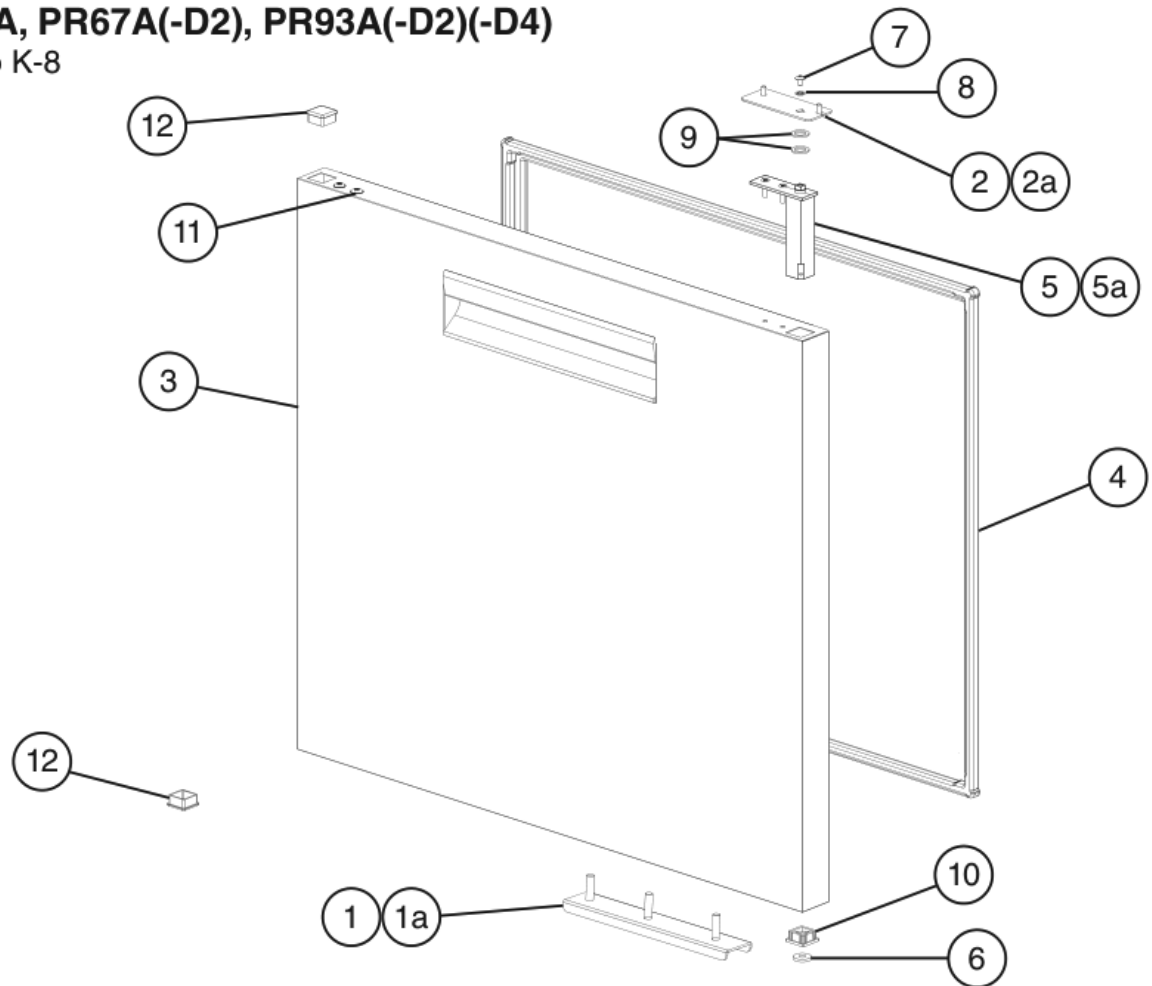
H-5 to K-8

\* PR67A(-D2)(-D4) Reworked Evaporator Fan Motors, Wick, and Wick Bracket  
Serial Numbers K-8 and later including serial numbers listed on page 4  
"Rail Assembly Reworked Serial Numbers"



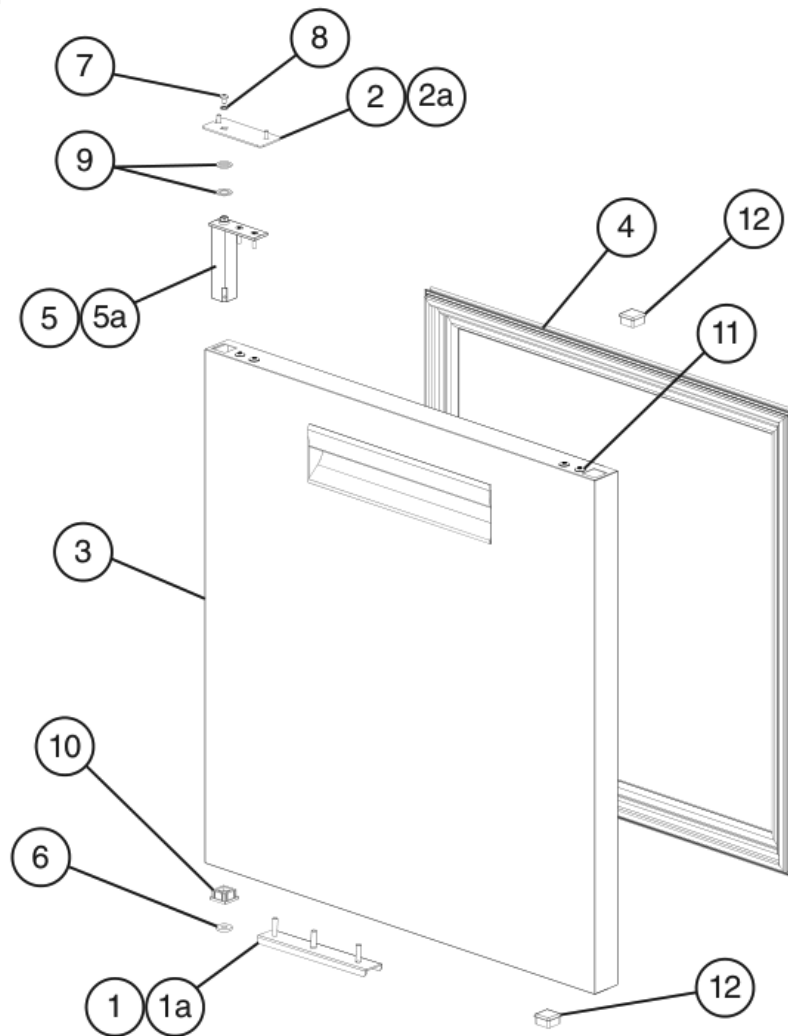
| Title: B. Refrigeration Circuit    Models: PR46A(-D2), PR67A(-D2)(-D4), PR93A(-D2)(-D4)(-D6) |                                                                                                                             |                             |             |                 |            |     |  |  |  |  |  |
|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|-----------------------------|-------------|-----------------|------------|-----|--|--|--|--|--|
| Index No.                                                                                    | Description                                                                                                                 | Material or Model Number    | Part Number | Required Number |            |     |  |  |  |  |  |
|                                                                                              |                                                                                                                             |                             |             | H-5 to J-5      | J-6 to K-7 | K-8 |  |  |  |  |  |
| 1                                                                                            | Condensing Unit (includes compressor, condenser, and items 2 through 8; compressor and condenser are not sold individually) | PR46A(-D2), PR67A(-D2)(-D4) | 3A9313-01   | 1               | 1          | 1   |  |  |  |  |  |
|                                                                                              |                                                                                                                             | PR93A(-D2)(-D4)(-D6)        | 3A9923-01   | 1               | 1          | 1   |  |  |  |  |  |
| 2                                                                                            | Condenser Fan Motor                                                                                                         | PR46A(-D2), PR67A(-D2)(-D4) | 3A6798-01   | 1               | 1          | 1   |  |  |  |  |  |
|                                                                                              | Condenser Fan Motor (includes fan blade)                                                                                    | PR93A(-D2)(-D4)(-D6)        | 3B0182-01   | 1               | 1          | 1   |  |  |  |  |  |
| 3                                                                                            | Condenser Fan Blade                                                                                                         |                             | 3A6799-01   | 1               | 1          | 1   |  |  |  |  |  |
| 4                                                                                            | Condensate Pan                                                                                                              |                             | 1A3373-01   | 1               | 1          | 1   |  |  |  |  |  |
| 5                                                                                            | Condensate Pan Bracket                                                                                                      | Right                       | 1A3374-01   | 1               | 1          | 1   |  |  |  |  |  |
|                                                                                              |                                                                                                                             | Left                        | 1A3374-02   | 1               | 1          | 1   |  |  |  |  |  |
| 6                                                                                            | Compressor External Protector                                                                                               |                             | 3B0232-01   | 1               | 1          | 1   |  |  |  |  |  |
| 7                                                                                            | Start Capacitor                                                                                                             | 378-454 MFD, 165V           | 3A6938-01   | 1               | 1          | 1   |  |  |  |  |  |
| 8                                                                                            | Start Relay                                                                                                                 |                             | 3A6937-01   | 1               | 1          | 1   |  |  |  |  |  |
| 9                                                                                            | Drier                                                                                                                       |                             | 4A5576-01   | 1               | 1          | 1   |  |  |  |  |  |
| 10                                                                                           | Evaporator                                                                                                                  |                             | 2A7531-01   | 1               | 1          | 1   |  |  |  |  |  |
| 11                                                                                           | Evaporator Fan Motor<br>*For Reworked Serial Numbers See Page 4 "Rail Assembly Reworked Serial Numbers"                     | PR46A(-D2)                  | 4A5343-01   | 2               | 2          | 2   |  |  |  |  |  |
|                                                                                              |                                                                                                                             | *PR67A(-D2)(-D4)            |             | 2               | 2          | -   |  |  |  |  |  |
|                                                                                              |                                                                                                                             | PR93A(-D2)(-D4)(-D6)        |             |                 |            | *3  |  |  |  |  |  |
| 12                                                                                           | Defrost Thermistor                                                                                                          |                             | 4A4865-02   | 1               | 1          | 1   |  |  |  |  |  |
| 13                                                                                           | Defrost Heater                                                                                                              |                             | 3A6443-01   | 1               | 1          | 1   |  |  |  |  |  |
| 14                                                                                           | Defrost Safety Thermostat                                                                                                   |                             | 4A0954-02   | 1               | 1          | 1   |  |  |  |  |  |
| 15                                                                                           | Cabinet Thermistor                                                                                                          |                             | 4A4864-01   | 1               | -          | -   |  |  |  |  |  |
|                                                                                              |                                                                                                                             |                             | 4A4864-02   |                 | 1          | 1   |  |  |  |  |  |
| 16                                                                                           | Heat Exchanger                                                                                                              | PR46A(-D2), PR67A(-D2)(-D4) | 2A8873G01   | 1               | 1          | 1   |  |  |  |  |  |
|                                                                                              |                                                                                                                             | PR93A(-D2)(-D4)(-D6)        | 3A9925G01   | 1               | 1          | 1   |  |  |  |  |  |
| 17                                                                                           | Drain Tube                                                                                                                  |                             | 4A0658L01   | 1               | 1          | 1   |  |  |  |  |  |
| 18                                                                                           | Drain Elbow                                                                                                                 |                             | 4A5624-01   | 1               | 1          | 1   |  |  |  |  |  |
| 19                                                                                           | Wick<br>*For Reworked Serial Numbers See Page 4 "Rail Assembly Reworked Serial Numbers"                                     | *PR67A(-D2)(-D4)            | 4A5883-01   |                 |            | *1  |  |  |  |  |  |
|                                                                                              |                                                                                                                             | PR93A(-D2)(-D4)(-D6)        |             | 1               | 1          | 1   |  |  |  |  |  |
| 20                                                                                           | Wick Bracket<br>*For Reworked Serial Numbers See Page 4 "Rail Assembly Reworked Serial Numbers"                             | *PR67A(-D2)(-D4)            | 2A7630-01   |                 |            | *1  |  |  |  |  |  |
|                                                                                              |                                                                                                                             | PR93A(-D2)(-D4)(-D6)        |             | 1               | 1          | 1   |  |  |  |  |  |

**C. Door-Right Hinged**  
**PR46A, PR67A(-D2), PR93A(-D2)(-D4)**  
H-5 to K-8



| Title: C. Door-Right Hinged    Models: PR46A, PR67A(-D2), PR93A(-D2)(-D4) |                                                         |                               |             |            |                 |  |  |  |  |  |  |  |
|---------------------------------------------------------------------------|---------------------------------------------------------|-------------------------------|-------------|------------|-----------------|--|--|--|--|--|--|--|
| Index No.                                                                 | Description                                             | Material or Model Number      | Part Number | H-5 to K-8 | Required Number |  |  |  |  |  |  |  |
|                                                                           |                                                         |                               |             |            |                 |  |  |  |  |  |  |  |
| 1                                                                         | Lower Hinge Bracket                                     |                               | 3A6681G01   | 1          |                 |  |  |  |  |  |  |  |
| 1a                                                                        | Hex Head Tapping Bolt                                   |                               | 4A5213-01   | 2          |                 |  |  |  |  |  |  |  |
| 2                                                                         | Upper Hinge Bracket                                     |                               | 3A6810-01   | 1          |                 |  |  |  |  |  |  |  |
| 2a                                                                        | Truss Head Screw                                        | 5x12, SS                      | 7C32-0512   | 2          |                 |  |  |  |  |  |  |  |
| 3                                                                         | Door Assembly<br>(includes items 4 through 12)          | PR46A                         | 2A9409G04   | 1          |                 |  |  |  |  |  |  |  |
|                                                                           |                                                         | PR67A(-D2)<br>PR93A(-D2)(-D4) | 2A9409G01   | 1          |                 |  |  |  |  |  |  |  |
| 4                                                                         | Gasket                                                  | PR46A                         | 2A6996-12   | 1          |                 |  |  |  |  |  |  |  |
|                                                                           |                                                         | PR67A(-D2)<br>PR93A(-D2)(-D4) | 2A6996-10   | 1          |                 |  |  |  |  |  |  |  |
| 5                                                                         | Hinge Spring Cartridge<br>(includes items 6 through 10) |                               | 3A9206-01   | 1          |                 |  |  |  |  |  |  |  |
| 5a                                                                        | Countersunk Screw                                       | 5x20, SS                      | 7C42-0520   | 2          |                 |  |  |  |  |  |  |  |
| 6                                                                         | Thrust Washer                                           |                               | 4A5234-01   | 1          |                 |  |  |  |  |  |  |  |
| 7                                                                         | Screw                                                   |                               | 4A5230-01   | 1          |                 |  |  |  |  |  |  |  |
| 8                                                                         | Lock Washer                                             |                               | 4A5231-01   | 1          |                 |  |  |  |  |  |  |  |
| 9                                                                         | Thrust Washer                                           |                               | 4A5233-01   | 2          |                 |  |  |  |  |  |  |  |
| 10                                                                        | Bearing                                                 |                               | 4A5232-01   | 1          |                 |  |  |  |  |  |  |  |
| 11                                                                        | Truss Head Screw<br>(filler screws)                     | 5x10                          | 7C32-0510   | 2          |                 |  |  |  |  |  |  |  |
| 12                                                                        | End Cap                                                 |                               | 4A5432-01   | 2          |                 |  |  |  |  |  |  |  |

**D. Door-Left Hinged**  
**PR67A, PR93A**  
H-5 to K-8

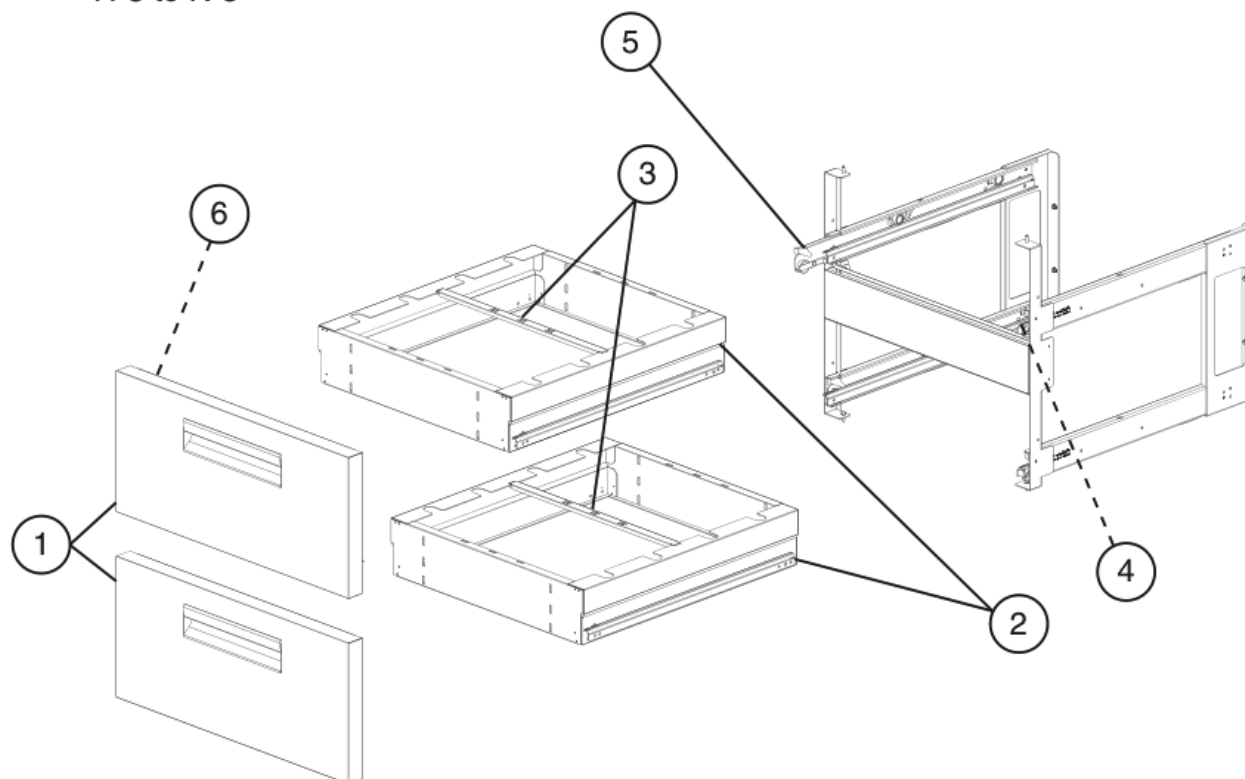


| Title: D. Door-Left Hinged    Models: PR67A, PR93A |                                                      |                          |             |                 |  |  |  |  |  |  |  |  |
|----------------------------------------------------|------------------------------------------------------|--------------------------|-------------|-----------------|--|--|--|--|--|--|--|--|
| Index No.                                          | Description                                          | Material or Model Number | Part Number | Required Number |  |  |  |  |  |  |  |  |
|                                                    |                                                      |                          |             | H-5 to K-8      |  |  |  |  |  |  |  |  |
| 1                                                  | Lower Hinge Bracket                                  |                          | 3A6681G01   | 1               |  |  |  |  |  |  |  |  |
| 1a                                                 | Hex Head Tapping Bolt                                |                          | 4A5213-01   | 2               |  |  |  |  |  |  |  |  |
| 2                                                  | Upper Hinge Bracket                                  |                          | 3A6810-01   | 1               |  |  |  |  |  |  |  |  |
| 2a                                                 | Truss Head Screw                                     | 5x12, SS                 | 7C32-0512   | 2               |  |  |  |  |  |  |  |  |
| 3                                                  | Door Assembly (includes items 4 through 12)          |                          | 2A9411G05   | 1               |  |  |  |  |  |  |  |  |
| 4                                                  | Gasket                                               |                          | 2A6996-10   | 1               |  |  |  |  |  |  |  |  |
| 5                                                  | Hinge Spring Cartridge (includes items 6 through 10) |                          | 3A9206-01   | 1               |  |  |  |  |  |  |  |  |
| 5a                                                 | Countersunk Screw                                    |                          | 7C42-0520   | 2               |  |  |  |  |  |  |  |  |
| 6                                                  | Thrust Washer                                        |                          | 4A5234-01   | 1               |  |  |  |  |  |  |  |  |
| 7                                                  | Screw                                                |                          | 4A5230-01   | 1               |  |  |  |  |  |  |  |  |
| 8                                                  | Lock Washer                                          |                          | 4A5231-01   | 1               |  |  |  |  |  |  |  |  |
| 9                                                  | Thrust Washer                                        |                          | 4A5233-01   | 2               |  |  |  |  |  |  |  |  |
| 10                                                 | Bearing                                              |                          | 4A5232-01   | 1               |  |  |  |  |  |  |  |  |
| 11                                                 | Truss Head Screw (filler screws)                     |                          | 7C32-0510   | 2               |  |  |  |  |  |  |  |  |
| 12                                                 | End Cap                                              |                          | 4A5432-01   | 2               |  |  |  |  |  |  |  |  |

## E. Drawer Assembly

**PR46A-D2, PR67A-D2(-D4), PR93A-D2(-D4)(-D6)**

H-5 to K-8

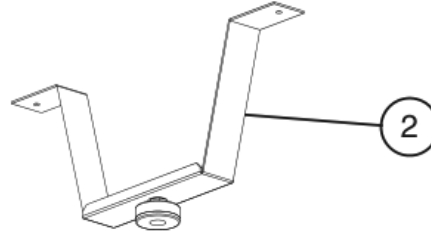
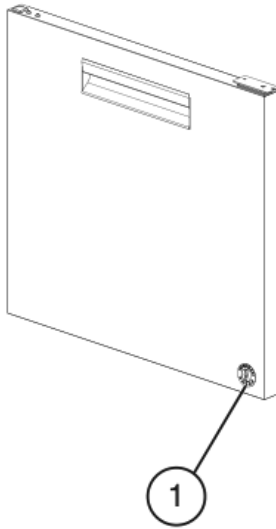


| Title: E. Drawer Assembly    Models: PR46A-D2, PR67A-D2(-D4), PR93A-D2(-D4)(-D6) Drawer Models |                   |                          |             |                             |  |  |  |  |  |  |  |  |
|------------------------------------------------------------------------------------------------|-------------------|--------------------------|-------------|-----------------------------|--|--|--|--|--|--|--|--|
| Index No.                                                                                      | Description       | Material or Model Number | Part Number | Required Number Per Section |  |  |  |  |  |  |  |  |
|                                                                                                |                   |                          |             | H-5 to K-8                  |  |  |  |  |  |  |  |  |
| 1                                                                                              | Drawer Face       | PR46A-D2                 | 2A9760G01   | 2                           |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR67A-D2                 | 2A9736G01   | 2                           |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR67A-D4                 |             |                             |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR93A-D2                 |             |                             |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR93A-D4                 |             |                             |  |  |  |  |  |  |  |  |
| 2                                                                                              | Drawer Box        | PR93A-D6                 |             |                             |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR46A-D2                 | 2A7236G01   | 2                           |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR67A-D2                 | 2A7319G01   | 2                           |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR67A-D4                 |             |                             |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR93A-D2                 |             |                             |  |  |  |  |  |  |  |  |
| 3                                                                                              | Drawer Divider    |                          | 3B0029-02   | 2                           |  |  |  |  |  |  |  |  |
| 4                                                                                              | Right Side Roller |                          | 4A5674-02   | 2                           |  |  |  |  |  |  |  |  |
| 5                                                                                              | Left Side Roller  |                          | 4A5674-05   | 2                           |  |  |  |  |  |  |  |  |
| 6                                                                                              | Drawer Gasket     | PR46A-D2                 | 2A5192-16   | 2                           |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR67A-D2                 | 2A5192-15   | 2                           |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR67A-D4                 |             |                             |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR93A-D2                 |             |                             |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR93A-D4                 |             |                             |  |  |  |  |  |  |  |  |
|                                                                                                |                   | PR93A-D6                 |             |                             |  |  |  |  |  |  |  |  |

## F. Accessories & Labels

**PR46A(-D2), PR67A(-D2)(-D4), PR93A(-D2)(-D4)(-D6)**

H-5 to K-8



| Title: F. Accessories & Labels    Models: PR46A(-D2), PR67A(-D2)(-D4), PR93A(-D2)(-D4)(-D6) |                                        |                                        |             |                 |  |  |  |  |  |  |
|---------------------------------------------------------------------------------------------|----------------------------------------|----------------------------------------|-------------|-----------------|--|--|--|--|--|--|
| Index No.                                                                                   | Description                            | Material or Model Number               | Part Number | Required Number |  |  |  |  |  |  |
|                                                                                             |                                        |                                        |             | H-5 to K-8      |  |  |  |  |  |  |
| 1                                                                                           | Penguin Label                          |                                        | 475552L01   | 1               |  |  |  |  |  |  |
| 2                                                                                           | Anti-Tip Bracket                       | PR46A(-D2)                             | 3A8203A01   | 1               |  |  |  |  |  |  |
| 3                                                                                           | 6" Caster Kit (includes items 4 and 5) | HS-5036                                | 4A5435A01   | 1               |  |  |  |  |  |  |
| 4                                                                                           | 6" Non-Locking Caster                  | PR46A(-D2)<br>PR67A(-D2)<br>PR67A(-D4) | 4A5428-01   | 2               |  |  |  |  |  |  |
|                                                                                             |                                        | PR93A(-D2)<br>PR93A(-D4)<br>PR93A(-D6) |             | 3               |  |  |  |  |  |  |
| 5                                                                                           | 6" Locking Caster                      | PR46A(-D2)<br>PR67A(-D2)<br>PR67A(-D4) | 4A5428-02   | 2               |  |  |  |  |  |  |
|                                                                                             |                                        | PR93A(-D2)<br>PR93A(-D4)<br>PR93A(-D6) |             | 3               |  |  |  |  |  |  |
| 6                                                                                           | 1/3 Size Pan, 4" Depth                 | PR46A(-D2)                             | 1000000351  | 6               |  |  |  |  |  |  |
|                                                                                             |                                        | PR67A(-D2)<br>PR67A(-D4)               |             | 9               |  |  |  |  |  |  |
|                                                                                             |                                        | PR93A(-D2)<br>PR93A(-D4)<br>PR93A(-D6) |             | 12              |  |  |  |  |  |  |
| 7                                                                                           | Pan Divider                            | PR46A(-D2)                             | 3A4934-01   | 6               |  |  |  |  |  |  |
|                                                                                             |                                        | PR67A(-D2)<br>PR67A(-D4)               |             | 9               |  |  |  |  |  |  |
|                                                                                             |                                        | PR93A(-D2)<br>PR93A(-D4)<br>PR93A(-D6) |             | 12              |  |  |  |  |  |  |