This section contains the parts illustrations and parts lists for the CME250.

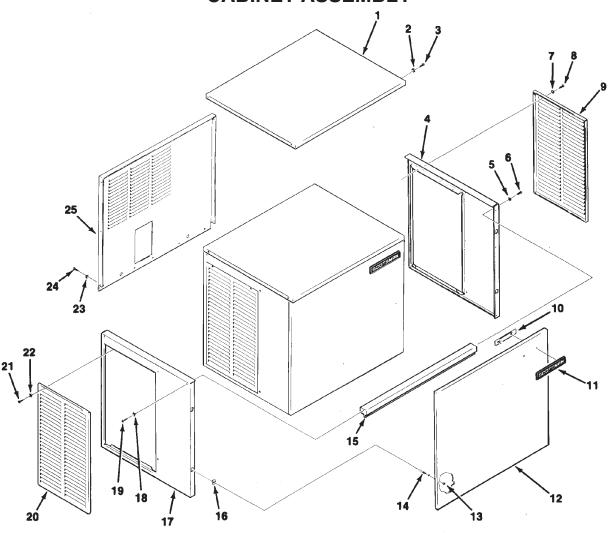
A "no number" designation, when found in the part number column, indicates the part in question is not available from Scotsman as an assembly. This designation is used only for clarity in making the list. Beginning with 1994 production, the thermostatic expansion valve, the fan motor bracket and the condenser shroud were changed.

When ordering parts, to avoid costly delays and errors, check the complete description as shown in the list.

### **TABLE OF CONTENTS**

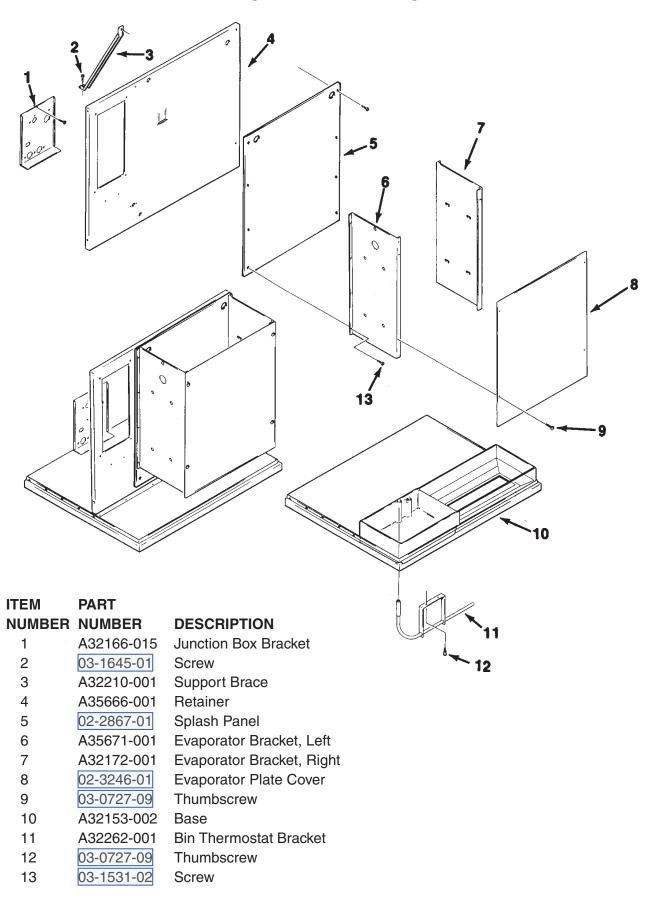
Exterior Panels	 •	 •	•	 •	•	•	•			•	 •	•	٠	•	•	•	•	•	•	•	•	2
Interior Panels																						3
Air Cooled Refrigeration																						4
Water Cooled Refrigeration									•				•									5
Water System																						6
Control Box								•					•									7
Wiring Diagrams																						8

### **CABINET ASSEMBLY**



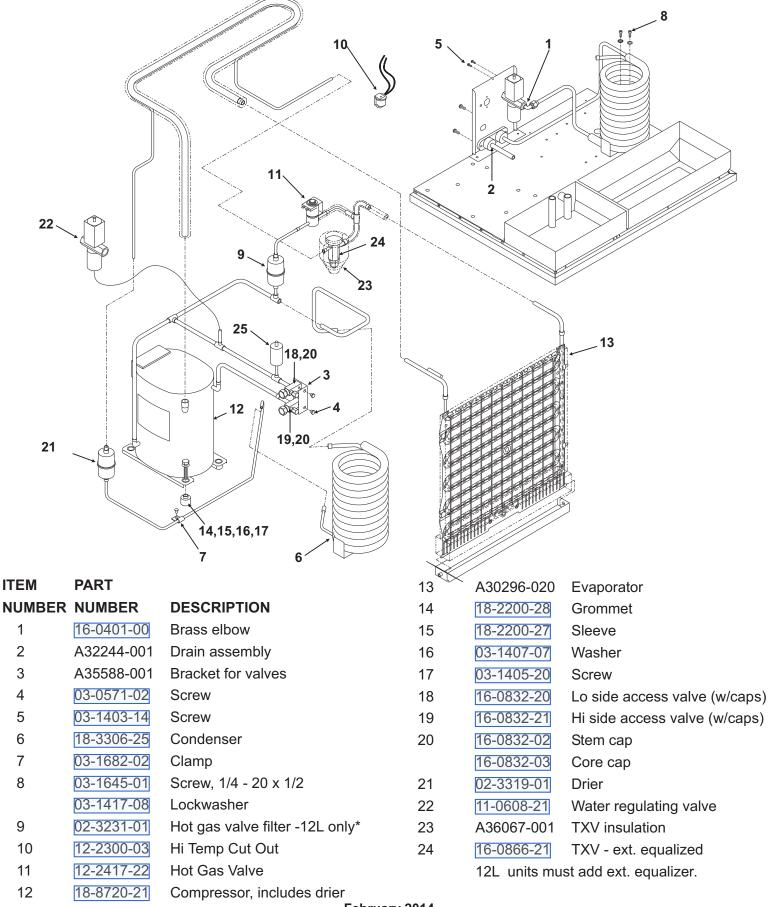
		17			
ITEM	PART		ITEM	PART	
NUMBER	NUMBER	DESCRIPTION	NUMBER	NUMBER	DESCRIPTION
1	A32159-001	Top Panel, Painted	13	03-1406-04	Nut
	A32159-002	Top Panel, S. S.	14	15-0411-00	Strike
2	03-1417-27	Lockwasher	15	A32169-001	Front Support
3	03-1531-01	Screw	16	02-0836-00	Cabinet Catch
4	A32162-001	Right End Panel, Paint	17	A32163-001	Left End Panel, Paint
	A32162-002	Right End Panel, S.S.		A32163-002	Left End Panel, S.S.
5.	03-1417-03	Lockwasher	18	03-1417-03	Lockwasher
6	03-1531-01	Screw	19	03-1531-01	Screw
7	03-1417-03	Lockwasher	20	A32161-001	Service Panel, sandalwood
8	03-1404-12	Screw		A33946-032	Service Panel, gray
9	A32161-001	Service Panel, Painted	21	03-1404-12	Screw
	A33946-002	Service Panel, gray	22	03-1412-03	Lockwasher
10	03-0271-00	Speed Nut	23	03-1417-27	Lockwasher
11	15-0711-01	Emblem for painted	24	03-1531-01	Screw
	15-0808-01	Emblem for stainless	25	A32202-003	Back Panel, painted
12	A32160-001	Front Panel, Painted		A32202-002	Back panel, stainless
	A32160-002	Front Panel, S.S.			

### **CABINET INTERIOR**

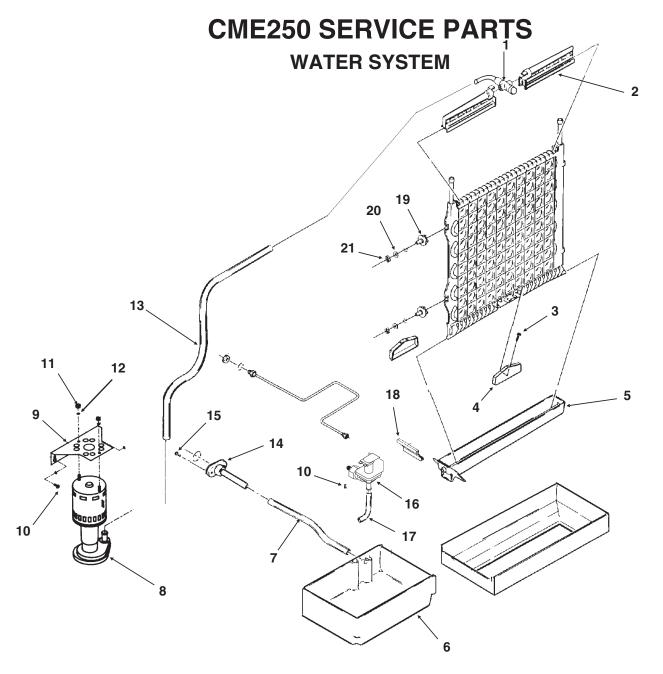


#### **CME250 SERVICE PARTS** AIR COOLED REFRIGERATION 10 5 11 22 25 19,20 12 18,20 13 14,15,16,17 **ITEM PART DESCRIPTION NUMBER NUMBER** 1 11-0479-21 Fan control Fan Motor Bracket -12L only\* 2 18-3739-01 **ITEM PART** 02-3333-01 Fan Motor Bracket **NUMBER NUMBER DESCRIPTION** 3 18-5105-11 Fan Motor 13 A30296-020 Evaporator 4 18-3732-01 Fan Blade 14 18-2200-28 Grommet Fan shroud-12L only\* 5 A32171-001 18-2200-27 15 Sleeve A35978-001 Fan shroud 16 03-1407-07 Washer A35979-001 Fan shroud top 5a 17 03-1405-20 Screw 6 18-0398-01 Condenser 18 16-0832-20 Lo side access valve (w/caps) 7 03-1404-05 Screw, #6 x 3/8 16-0832-21 Hi side access valve (w/caps) 19 Screw, 1/4 - 20 x 1/2 8 03-1645-01 20 16-0832-02 Stem cap 03-1410-03 Lockwasher 16-0832-03 Core cap 03-1407-05 Washer Drier 21 02-3319-01 Hot gas valve filter-12L only\* 9 02-3231-01 22 A32975-001 Foam Filter Hi Temp Cut Out 10 12-2300-03 TXV insulation 23 A36067-001 Hot Gas Valve 11 12-2417-22 24 16-0866-21 TXV - ext. equalized Compressor, includes drier 12 18-8720-21 12L units must add ext. equalizer. 18-5700-50 Overload Hi Pressure Cut Out Switch 11-0485-21 25 \*Only used on units with a serial number ending in -12L.

### WATER COOLED REFRIGERATION

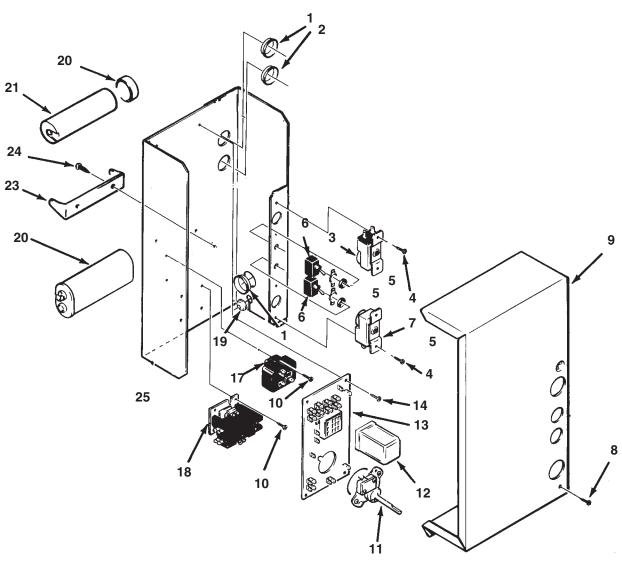


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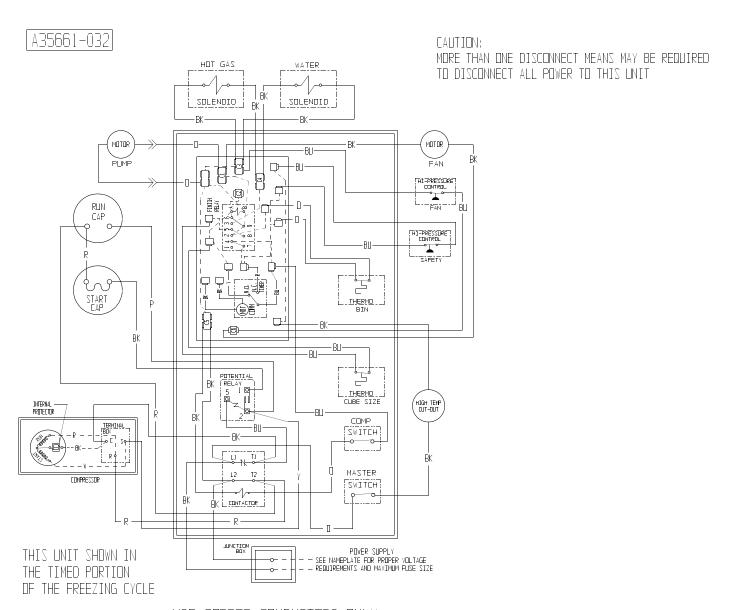
ITEM	PART		ITEM	PART	
NUMBER	NUMBER	DESCRIPTION	NUMBER	NUMBER	DESCRIPTION
1	A30926-001	Manifold w/ "T" & "elbow"	13	13-0674-07	Pump hose, 33"
2	02-2527-01	Water distributor tube	14	A32282-003	Drain assembly, AC
3	03-1531-01	Screw	15	03-1645-01	Screw
4	02-2878-02	End cover	16	12-2447-21	Inlet water valve
5	02-2868-01	Drain trough	17	A35926-001	Water inlet tube
6	02-2869-01	Reservoir	18	02-2875-01	Deflector
7	13-0674-07	Drain hose, 8"	19	02-2642-01	Plate mount
8	12-2260-21	Water pump	20	03-1408-34	Washer
9	A35554-001	Pump bracket	21	03-1394-03	Pal nut
10	03-1531-01	Screw			
11	03-1406-05	Nut			
12	03-1417-06	Lockwasher			

# CME250 SERVICE PARTS CONTROL BOX



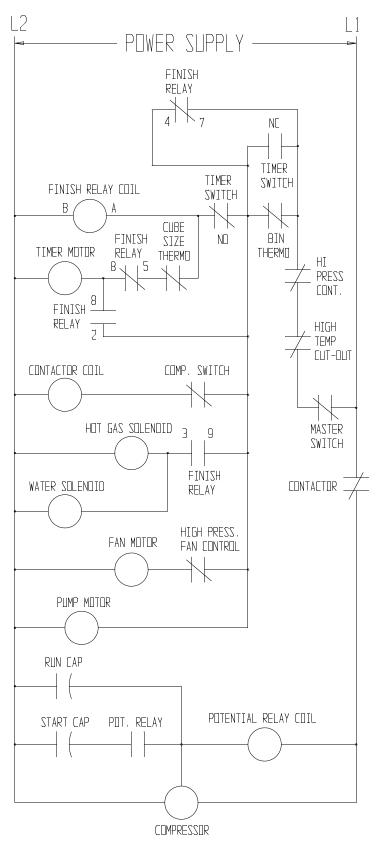
ITEM	PART		ITEM	PART	
NUMBER	NUMBER	DESCRIPTION	NUMBER	NUMBER	DESCRIPTION
1	12-1213-17	Snap bushing	14	03-1403-02	Screw
2	12-1213-10	Snap bushing	15	03-1403-05	Screw
3	11-0436-21	Cube size thermostat	16	03-1417-03	Lockwasher
4	03-1403-17	Screw	17	18-1903-44	Potential relay
5	03-1417-27	Lockwasher	18	12-2469-03	Contactor
6	12-0426-01	Toggle switch	19	12-1213-04	Snap bushing
7	11-0427-22	Bin thermostat	20	18-1902-52	Run capacitor
8	03-1531-01	Screw		13-0666-00	Cap for run capacitor
9	A32168-001	Control Box Cover		A32872-001	Clamp for run capacitor
10	03-1638-03	Screw	21	18-1901-49	Start capacitor
11	12-2317-21	Timer & Switch	22	18-2200-38	Cap for start capacitor
12	12-1879-02	Relay, 115 V	23	18-2200-39	Bracket for start capacitor
13	12-1912-01	Circuit Board	24	03-1418-06	Screw
			25	03-1406-06	#10 Hex nut

## CME250 SERVICE PARTS AIR COOLED WIRING DIAGRAM



USE COPPER CONDUCTORS ONLY

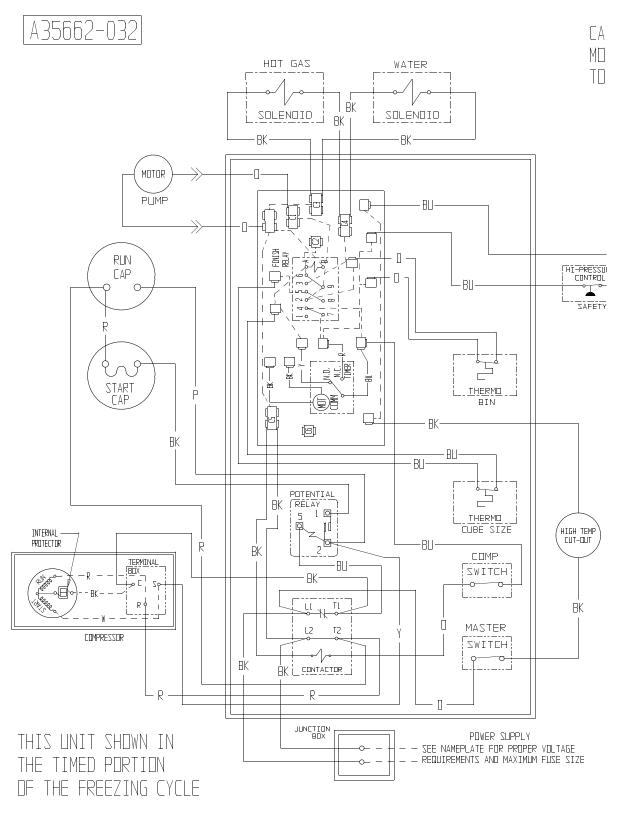
## CME250 SERVICE PARTS AIR COOLED SCHEMATIC DIAGRAM



THIS UNIT MUST BE GROUNDED

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## CME250 SERVICE PARTS WATER COOLED WIRING DIAGRAM



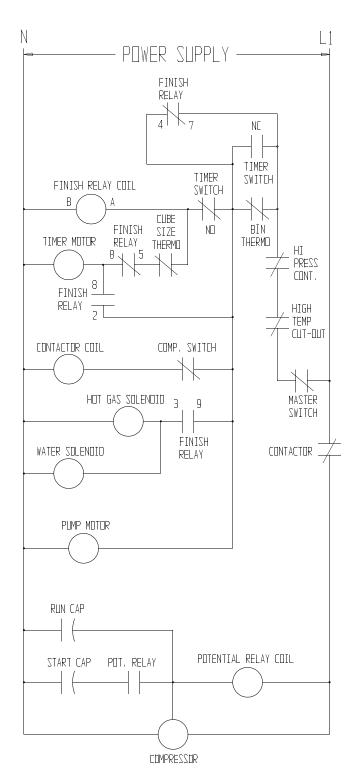
USE COPPER CONDUCTORS ONLY

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## CME250 SERVICE PARTS WATER COOLED SCHEMATIC DIAGRAM

CAUTION:

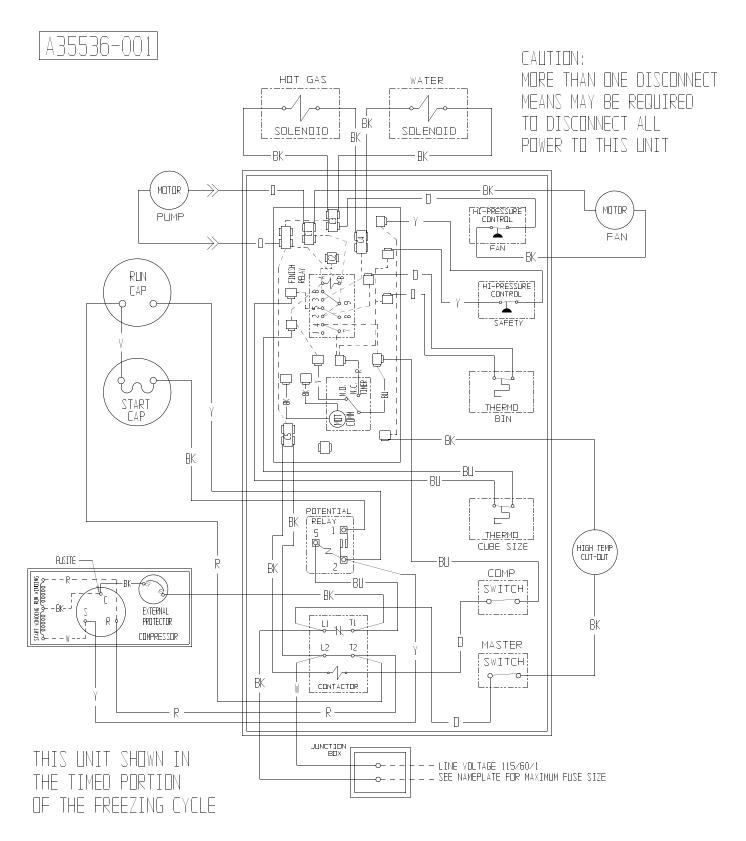
MORE THAN ONE DISCONNECT MEANS MAY BE REQUIRED TO DISCONNECT ALL POWER TO THIS UNIT



THIS UNIT MUST BE GROUNDED

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"E" Series Air Cooled Wiring Diagram

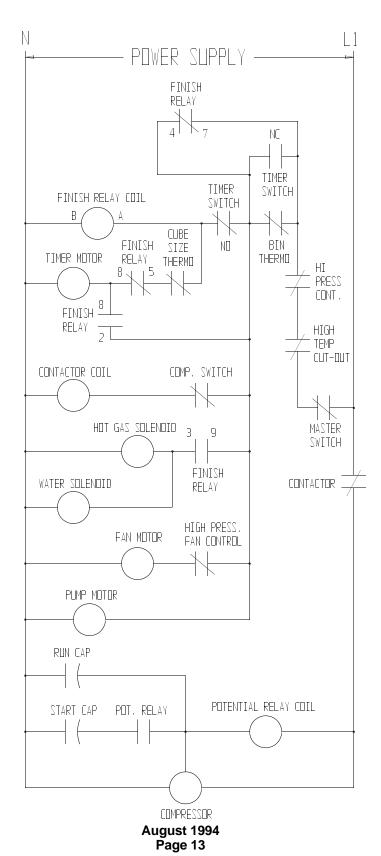


USE COPPER CONDUCTORS ONLY

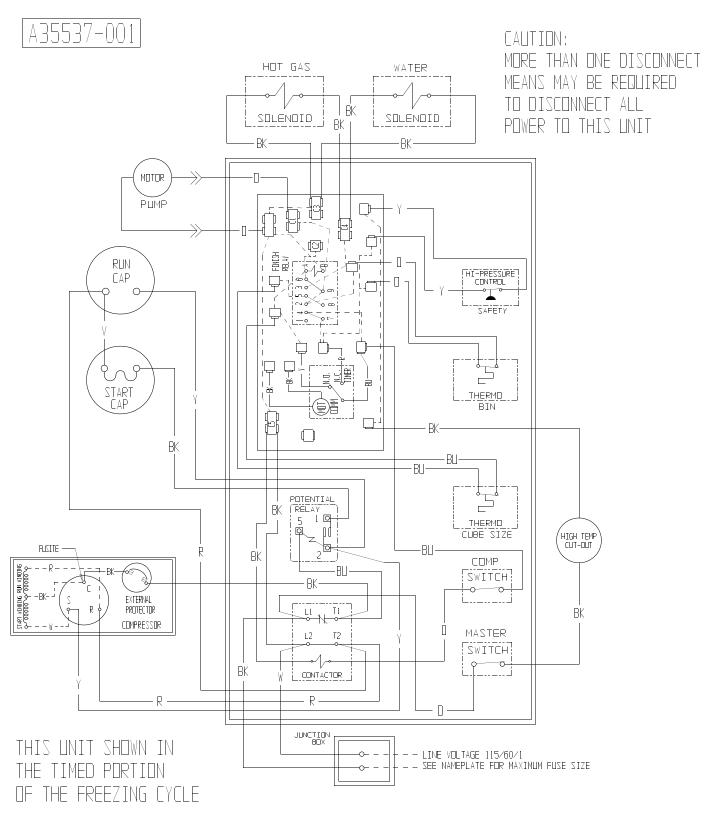
THIS UNIT MUST BE GROUNDED

"E" Series Air Cooled Wiring Diagram

CAUTION:
MORE THAN ONE DISCONNECT MEANS MAY BE REQUIRED
TO DISCONNECT ALL POWER TO THIS UNIT



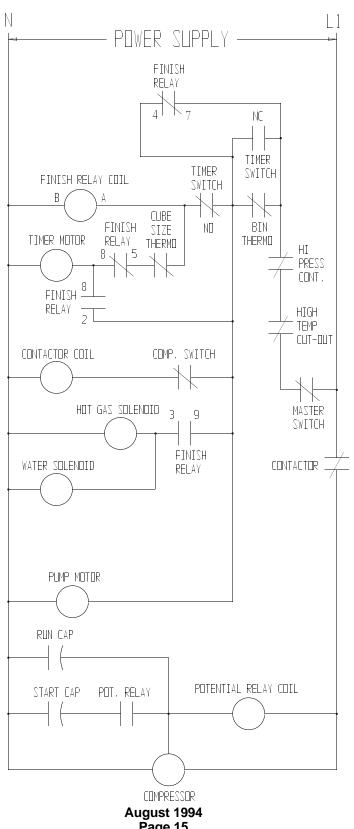
"E" Series Water Cooled Wiring Diagram



USE COPPER CONDUCTORS ONLY THIS UNIT MUST BE GROUNDED

"E" Series Water Cooled Wiring Diagram

CAUTION: MORE THAN ONE DISCONNECT MEANS MAY BE REQUIRED TO DISCONNECT ALL POWER TO THIS UNIT



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