

HOSHIZAKI

Parts List

Stackable Crescent Cuber

Models KM-1301SAJ/3, SWJ/3, SRJ/3



Number: 71383 Issued: 6-29-2017

CONTENTS

Auxiliary Codes	. 3
Note About Ordering Parts	
A. Main Assembly & Refrigeration Circuit	
KM-1301SAJ/3	
KM-1301SWJ/3	
KM-1301SRJ/3	. 8
3. Water Circuit	10
C. Control Box Assembly	13
D. Accessories & Labels	

Auxiliary Codes

KM-1301SAJ

G-0 February 2017

KM-1301SWJ

G-0 February 2017

KM-1301SRJ

G-0 February 2017

KM-1301SAJ3

G-0 February 2017

KM-1301SWJ3

G-0 February 2017

KM-1301SRJ3

G-0 February 2017

Auxiliary Code Breakdown

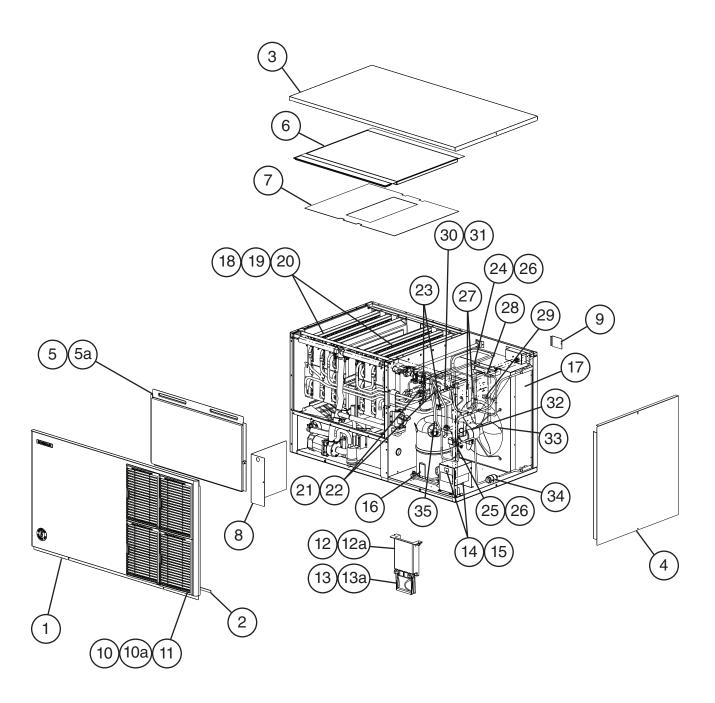
The auxiliary code is the first two characters in the serial number. The first character indicates the year. Years progress or regress in alphabetical order. The series runs from "A" through "V" and the letters "I" and "O" are skipped. The second character indicates significant part changes within a year. Base is "0" and this number advances for each change. In cases where there is a letter in parentheses, this designates the month. This is the last character in the serial number. The series runs from "(A)" through "(M)" and the letter "(I)" is skipped. This designation is only included when identifying a parts change within an auxiliary code.

Note About Ordering Parts

Most assemblies cannot be ordered as complete units; parts in the assemblies generally must be ordered separately.

A. Main Assembly & Refrigeration Circuit KM-1301SAJ/3

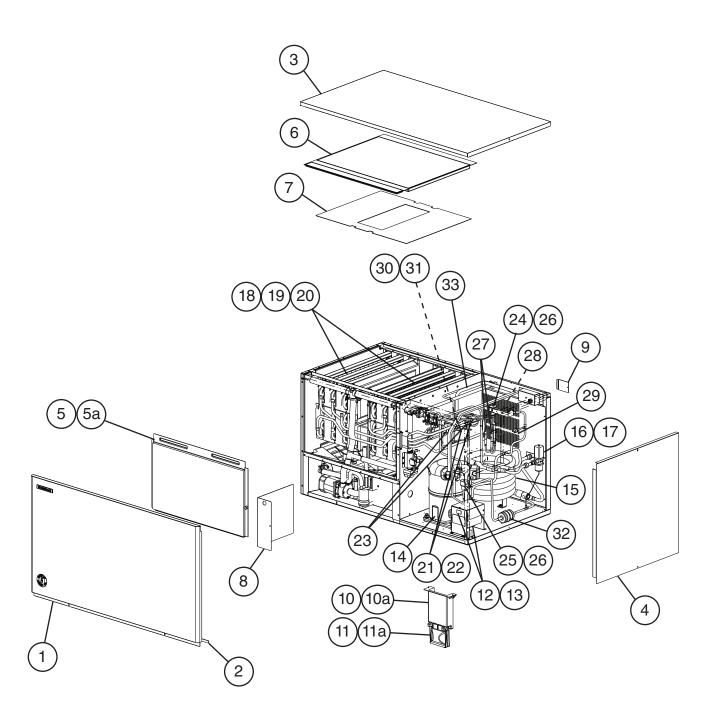
G-0



Title: A	. Ice Cuber Assembly & Refrige	Model: KM-1	301S	AJ/3						
Index		Material or				Requi	red N	umber		
No.	Description	Model Number	Part Number	G-0						
		Ma	ain Assembly					•		
1	Front Panel		2A2224-02	1						
2	Gasket	L=1219 mm	4A0808L02	1						
3	Top Panel		2A2255-01	1						
4	Right Side Panel		2A2226G01	1						
5	Front Insulation		324215G01	1						
5a	Thumbscrew		415949G12	1						
6	Top Insulation		324216G01	1						
7	Spacer		324321-01	1						
8	Control Box Cover		3A2386-01	1						
9	Junction Box Cover		433410-01	1						
10	Louver		1A0548-01	4						
10a	Push Retainer		4A2414-01	12						
11	Air Filter		2A2063G01	4						
12	Mounting Bracket		3A5726-01	1						
12a	Thumbscrew		415949G12	2						
13	Mechanical Bin Control		2A4393G01	1						
13a	Thumbscrew		415949G12	2						
14	Main Transformer		4A5695-01	1						
15	Voltage Tap Switch		4A1477-01	1						
			geration Circ	uit						
16	Compressor	KM-1301SAJ	4A1412-03	1						
		KM-1301SAJ3		1						
17	Condenser		2A7966-01	1						
18	Evaporator Bank		SP-5262	2						
	(Right or Left. Includes 3 of item 19 and 4 of item 20)									
19	Evaporator		2A7810G01	6						
20	Separator Hook		324152-01	8						
21	Thermostatic Expansion Valve		4A1482-01	2				<u> </u>		
22	Thermostatic Expansion Valve		3A0944-01	2						
22	Cover		5A0944-01	_						
23	Thermostatic Expansion Valve Bulb Holder		3A0107-01	2						
24	Hot Gas Valve Body		4A3978-01	1						
25	Liquid Line Valve Body		4A3276-01	1						
26	Valve Coil		4A3277-01	2						
27	Check Valve		4A1373-01	2						
28	Strainer		441569-02	1						
29	High-Pressure Switch		463180-01	1						
30	Thermistor		429006-03	1						
31	Thermistor Holder		427430-01	1						\Box
32	Fan Motor		4A3158-01	1						П
33	Fan Blade		4A0197-01	1						
34	Drier		4A1113-01	1						
35	Heat Exchanger		2A7978G01	1						

A. Main Assembly & Refrigeration Circuit KM-1301SWJ/3

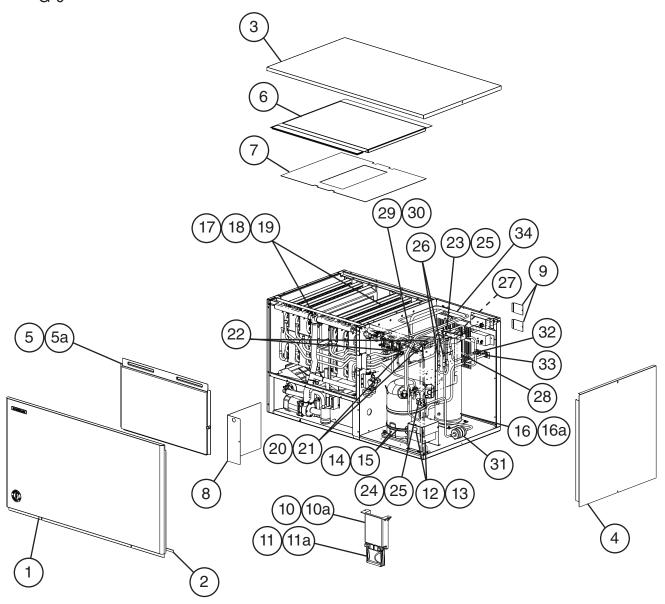
G-0



Title: A. Main Assembly & Refrigeration Circuit Model: KM-1301SWJ/3												
Index	<u> </u>	Material or				F	Reaui	red N	umber			
No.	Description	Model Number	Part Number	G-0								
			in Assembly									
1	Front Panel		3A1969G01	1								
2	Gasket	L=1219 mm	4A0808L02	1								
3	Top Panel	-	2A2255-01	1								
4	Right Side Panel		2A2226G01	1								
5	Front Insulation		324215G01	1								
5a	Thumbscrew		415949G12	1								
6	Top Insulation		324216G01	1								
7	Spacer		324321-01	1								
8	Control Box Cover		3A2386-01	1								
9	Junction Box Cover		433410-01	1								
10	Mounting Bracket		3A5726-01	1								
10a	Thumbscrew		415949G12	2		\dashv						
11	Mechanical Bin Control		2A4393G01	1		\neg						
11a	Thumbscrew		415949G12	2		\dashv						
12	Main Transformer		4A5695-01	1								
13	Voltage Tap Switch		4A1477-01	1		\neg						
13 VOIIAge Tap SWITCH												
	Refrigeration Circuit											
14	Compressor		4A4134-03	1								
	Compresser	KM-1301SWJ3		1	 							
15	Water-Cooled Condenser	KW 100104400	3A7324-01	1	 							
16	Water Regulating Valve		4A0911-07	1	 							
17	Male Connector		4A1087-01	1		\dashv			 	_		
18	Evaporator Bank		SP-5262	2	\vdash	_						
10	(Right or Left. Includes 3 of item 19 and 4 of item 20)		01 -0202									
19	Evaporator		2A7810G01	6								
20	Separator Hook		324152-01	8								
21	Thermostatic Expansion Valve		4A1482-01	2								
22	Thermostatic Expansion Valve Cover		3A0944-01	2								
23	Thermostatic Expansion Valve Bulb Holder		3A0107-01	2								
24	Hot Gas Valve Body		4A3978-01	1								
25	Liquid Line Valve Body		4A3276-01	1								
26	Valve Coil		4A3277-01	2								
27	Check Valve		4A1373-01	2								
28	Strainer		441569-02	1								
29	High-Pressure Switch		463180-05	1								
30	Thermistor		429006-03	1								
31	Thermistor Holder		427430-01	1								
32	Drier		4A2663-01	1								
33	Heat Exchanger		1A4295G01	1								

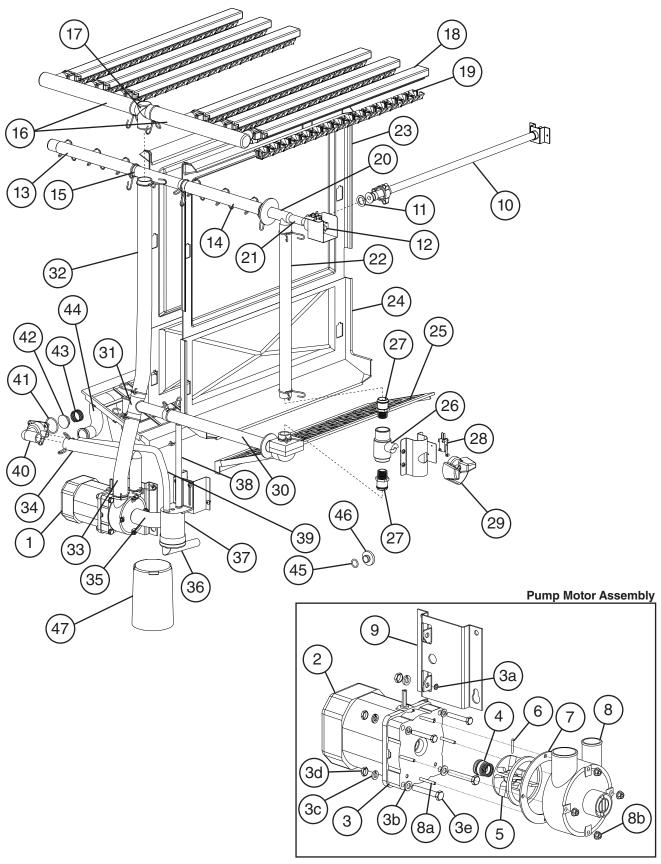
A. Ice Cuber Assembly & Refrigeration Circuit KM-1301SRJ/3

G-0



Title: A. Main Assembly & Refrigeration Circuit Model: KM-1301SRJ/3											
Index		Material or				Requi	ired Nu	ımber			
No.	Description	Model Number	Part Number	G-0							
		Ma	ain Assembly								
1	Front Panel		3A1969G01	1							
2	Gasket	L=1219 mm	4A0808L02	1							
3	Top Panel		2A2255-01	1							
4	Right Side Panel		2A2226G01	1							
5	Front Insulation		324215G01	1							
5a	Thumbscrew		415949G12	1							
6	Top Insulation		324216G01	1							
7	Spacer		324321-01	1						\perp	
8	Control Box Cover		3A2386-01	1							
9	Junction Box Cover		433410-01	2							
10	Mounting Bracket		3A5726-01	1							
10a	Thumbscrew		415949G12	2							
11	Mechanical Bin Control		2A4393G01	1							
11a	Thumbscrew		415949G12	2							
12	Main Transformer		4A5695-01	1							
13	Voltage Tap Switch		4A1477-01	1							
		Refri	geration Circu	ıit							
14	Compressor	KM-1301SRJ	4A4134-03	1							
		KM-1301SRJ3	4A4135-03	1							
15	Crankcase Heater		4A5397-02	1						\perp	
16	Receiver Tank		440366-01	1							
16a	Hex Bolt	5x10	7B0130510	3						\perp	
17	Evaporator Bank (Right or Left. Includes 3 of item 18 and 4 of item 19)		SP-5262	2							
18	Evaporator		2A7810G01	6							
19	Separator Hook		324152-01	8							
20	Thermostatic Expansion Valve		4A1482-01	2							
21	Thermostatic Expansion Valve Cover		3A0944-01	2							
22	Thermostatic Expansion Valve Bulb Holder		3A0107-01	2							
23	Hot Gas Valve Body		4A3978-01	1				$\neg \uparrow$		\sqcap	
24	Liquid Line Valve Body		4A3276-01	1				$\neg \uparrow$	i	\sqcap	
25	Valve Coil		4A3277-01	2				$\neg \uparrow$		\sqcap	
26	Check Valve		4A1373-01	2						\sqcap	
27	Strainer		441569-02	1						\prod	
28	High-Pressure Switch		463180-04	1						\prod	
29	Thermistor		429006-03	1						\Box	
30	Thermistor Holder		427430-01	1						\Box	
31	Drier		4A2663-01	1						\sqcap	
32	Liquid Line Coupling		433751G01	1				$\neg \uparrow$		$\uparrow \neg \uparrow$	
33	Discharge Line Coupling		434072-01	1				$\neg \uparrow$		\sqcap	
34	Heat Exchanger		1A4295G01	1				$\neg \uparrow$	i	\sqcap	
	<u>, </u>	•									

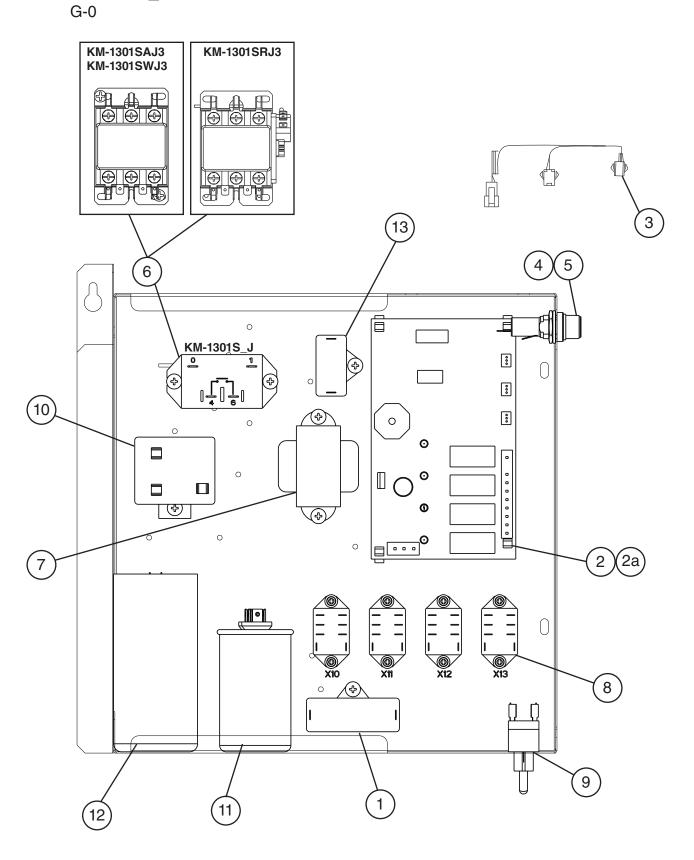
B. Water Circuit KM-1301S_J/3 G-0



	. Water Circuit Model: KM-13	1		İ	 	Pogu:	rod Ni	ımbar		
Index No.	Description	Material or Model Number	Dart Number	G-0	<u> </u>	nequi	ieu N	umber I		
1	Pump Motor Assembly	S-0730	215692A03	1	\rightarrow					-
ı	(includes items 2 through 9)	5-0730	215692A03	'						
2	Pump Motor		2U0106-01	1						
3	Pump Flange		215662-01	1						
3a	Tooth Washer		7R22-0600	2						
3b	Flat Washer		7W22-0600	4						
3c	Split Lock Washer		7L22-0600	4	\neg					
3d	Hex Nut		7N12-0600	4						
Зе	Hex Head Bolt	6×40	7B02-0640	4	\neg					
4	Mechanical Seal		4A3820-01	1	\neg					
5	Impeller		436584-01	1	一					
6	Pin		4A0648-01	1	一					
7	Packing		428547-01	1						
8	Pump Housing		213687-01	1	1					
8a	Hex Head Bolt	4×55	7B02-0455	4						
8b	Hex Flange Nut		7J02-0400	4	一					
9	Pump Motor Bracket		323904-01	1	\neg					
10	Water Supply Pipe		4A5216G04	1	\neg					
11	Rubber Gasket		413854-03	1						
12	Inlet Water Valve		3U0111-01	1	一					
13	Distributor Hose A		325738-01	1						
14	Distributor Hose B		325738-02	1	Ì					
15	Joint Pipe		439297-01	1	T					
16	Distributor Hose C		325739-01	2						
17	Distributor A (Tee)		439266-01	1						
18	Spray Tube		437049G01	6						
19	Spray Guide		2A4282-02	6						
20	Distributor B (Tee)		439239-01	1						
21	Vinyl Hose	L= 80 mm	7716-1216	1						
22	Joint Hose		439309-02	1						
23	Separator A		213622-01	2						
24	Separator B		2A0100-01	2						
25	Cube Guide		214243-01	2						
26	Cleaning Valve Ball Valve		439293-01	1						
27	Cleaning Valve Male Adapter		325826-01	2						
28	Cleaning Valve Microswitch		4A2546-01	1						
29	Cleaning Valve Handle		215383-01	1						
30	Bypass Hose		439237-02	1						
31	Distributor C (Tee)		439238-01	1						
32	Vinyl Hose	L= 385 mm	7716-2732	1						
33	Vinyl Hose	L= 170 mm	7716-2732	1						
34	Hose B		436599-01	1						
35	Hose A		435091-01	1						
36	Float Switch Connector		426799-04	1	[
37	Float Switch		4A3624-01	1	ļ					
38	Silicone Hose	L= 140 mm	773013812	1						
39	Silicone Hose	L= 390 mm	773013896	1						

Title: B	Title: B. Water Circuit Model: KM-1301S_J/3											
Index		Material or		Required Number								
No.	Description	Model Number	Part Number	G-0								
40	Drain Valve Housing		323613-01	1								
41	Drain Valve O-Ring		7611-G035	1								
42	Drain Valve Seat		433705-01	1								
43	Drain Valve Spring		322110-01	1								
44	Drain Hose		324757-01	1								
45	Drain Plug O-Ring		7611-P015	1								
46	Drain Plug		309246-01	1								
47	Overflow Cap		323978-01	1								
			1									
		Н	lose Clamps									
	Hose Clamp	25 mm	427443-03	9								
	Hose Clamp	13.5 mm	427443-07	6								
	Hose Clamp	32 mm	427443-09	6								

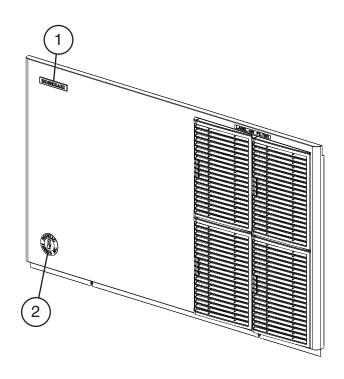
C. Control Box Assembly KM-1301S_J/3



Title: C	C. Control Box Assembly Mod	del: KM-1301S_J	/3							
Index		Material or				Requi	red N	umber		
No.	Description	Model Number	Part Number	G-0						
1	Pump Motor Capacitor	15MFD, 240VAC	439705-01	1						
2	"J" Control Board		2A7664-01	1						
2a	Control Board Support		4A0336-03	4						
3	Wire Harness		4A5197G01	1						
4	Fuse	AGC-10A, 250VAC	4A0893-07	1						
5	Fuse Holder		4A5443-01	1						
6	Compressor Relay	KM-1301S_J	4A3140-01	1						
	Magnetic Contactor	KM-1301SAJ3 KM-1301SWJ3	4A0794-02	1						
		KM-1301SRJ3	4A0794-01	1						
7	Control Transformer		3A0172-01	1						
8	Relay X10=Pump Direction Relay X11=X10 Control Relay X12=Slush Control Relay	KM-1301SAJ/3 KM-1301SWJ/3	406132-07	3						
	X13=Crankcase Heater Relay	KM-1301SRJ		4						
9	Toggle Switch (control)		443119-01	1						
10	Start Relay	KM-1301SAJ	4A1107-09	1						
		KM-1301SWJ KM-1301SRJ	4A1107-13	1						
11	Run Capacitor	KM-1301SAJ 35MFD, 370VAC	3A2005-05	1						
		KM-1301SWJ KM-1301SRJ 30MFD, 370VAC	3A2005-03	1						
12	Start Capacitor	KM-1301SAJ 145-174MFD, 250VAC	3A0076-01	1						
		KM-1301SWJ KM-1301SRJ 145-174MFD, 220VAC	3A0076-11	1						
13	Fan Motor Capacitor	KM-1301SAJ 5MFD, 250VAC	443192-02	1						

D. Accessories & Labels **KM-1301S_J/3** G-0





Title: D	Fitle: D. Accessories & Labels Model: KM-1301S_J/3												
Index		Material or					Requi	red N	umber				
No.	Description	Model Number	Part Number	G-0									
1	Hoshizaki Emblem Label		4A0560-01	1	1								
2	Penguin Label		4A0526-01	1	1								
3	Universal Brace		4A0363-01	2	2								
3a	Hex Bolt	5×12, SS	7B02-0512	4	4								