

HOSHIZAKI

Parts List

Stackable Crescent Cuber

Models KM-1601SAJ/3 KM-1601SWJ/3 KM-1601SRJ/3



Number: 71375 Issued: 5-15-2017 Revised: 3-16-2018

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Auxiliary Codes

KM-1601SAJ	F-0 October 2016 G-0 June 2017 G-1 September 2017 G-2 November 2017 H-0 January 2018	KM-1601SAJ3	F-0 October 2016 G-0 June 2017 G-2 November 2017 H-0 January 2018
	•	KM-1601SWJ3	F-0 October 2016
KM-1601SWJ	F-0 October 2016		G-0 June 2017
	G-0 June 2017		G-1 September 2017
	G-1 September 2017		H-0 January 2018
	H-0 January 2018		
	•	KM-1601SRJ3	F-0 October 2016
KM-1601SRJ	F-0 October 2016		G-0 June 2017
	G-0 June 2017		G-1 December 2017
	G-1 September 2017		H-0 January 2018
	H-0 January 2018		•

Auxiliary Code Breakdown

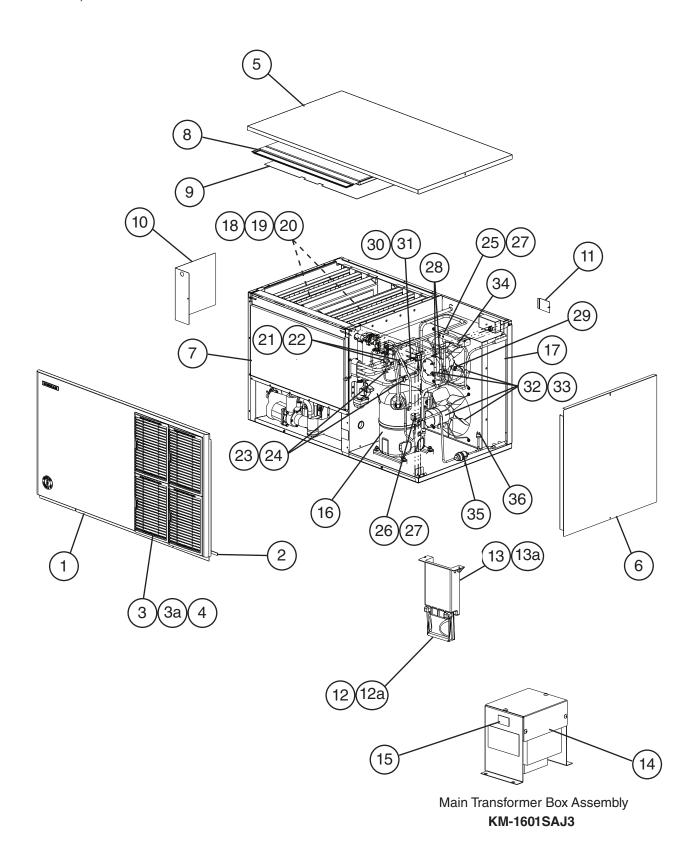
The auxiliary code is the first two characters in the serial number. The first character indicates the year. Years progress or regress in alphabetical order. The series runs from "A" through "V" and the letters "I" and "O" are skipped. The second character indicates significant part changes within a year. Base is "0" and this number advances for each change. In cases where there is a letter in parentheses, this designates the month. This is the last character in the serial number. The series runs from "(A)" through "(M)" and the letter "(I)" is skipped. This designation is only included when identifying a parts change within an auxiliary code.

Note About Ordering Parts

Most assemblies cannot be ordered as complete units; parts in the assemblies generally must be ordered separately.

A. Ice Cuber Assembly & Refrigeration Circuit KM-1601SAJ/3

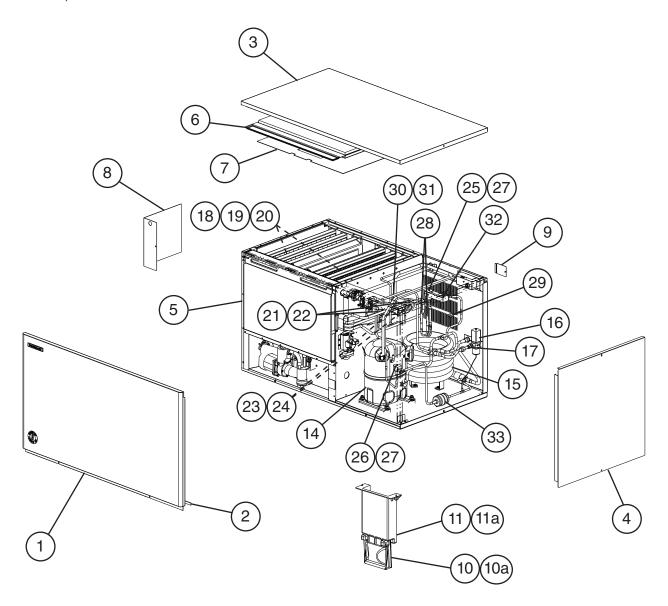
F-0, H-0

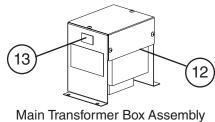


	A. Ice Cuber Assembly & Refrige	eration Circuit	Model: KM-16	UISA	0/3					
						Requ	ired N	umber		
Index		Material or		F-0						
No.	Description	Model Number		H-0						
		Ice C	uber Assemb	ly						
1	Front Panel		2A2224-02	1						
2	Gasket		4A0808L02	1						L
3	Louver		2A6649A02	4						
3a	Push Retainer		4A2414-01	12						
4	Air Filter		2A2063G01	4						
5	Top Panel		2A2255-01	1						
6	Right Side Panel		2A2226G01	1						
7	Front Insulation		324215G01	1						
8	Top Insulation		324216G01	1			İ		T	İ
9	Spacer		324321-01	1			İ	Ħ		
10	Control Box Cover		3A2386-01	1		T				Г
11	Junction Box Cover		433410-01	1						Т
12	Bin Control		2A4393G01	1			1			T
12a	Thumbscrew		415949G12	2			\vdash	\vdash	$\neg \uparrow$	
13	Bin Control Extension Bracket		3A5726-01	1			1			Т
13a	Thumbscrew		415949G12	3		\vdash	† 			Н
14	Main Transformer	KM-1601SAJ3	3A1102A04	1		\dashv	1			一
15	Voltage Tap Switch	KM-1601SAJ3		1		+	 	\vdash		\vdash
	remage rap emissi	100101100								
		Refri	geration Circu	ıit						
16	Compressor	KM-1601SAJ	4A4581-01	1			Т			Π
10	Compressor						-	\vdash		_
	1									
		KM-1601SAJ3	4A4582-01	1			<u> </u>	\vdash		
17	Condenser	KM-1601SAJ3	2A7966-01	1						
17 18	Evaporator Bank (Right or Left)	KM-1601SAJ3		-						
	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of	KM-1601SAJ3	2A7966-01	1						
18	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20)	KM-1601SAJ3	2A7966-01 SP-5262	1 2						
18	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01	1 2 3						
18 19 20	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01	1 2 3 8						
18 19 20 21	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01	1 2 3 8 2						
18 19 20	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Thermostatic Expansion Valve	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01	1 2 3 8						
19 20 21 22	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Cover	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01	1 2 3 8 2 2						
18 19 20 21	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Thermostatic Expansion Valve Cover Thermostatic Expansion Valve	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01	1 2 3 8 2						
18 19 20 21 22 23	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01	1 2 3 8 2 2						
18 19 20 21 22 23	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01	1 2 3 8 2 2 2						
18 19 20 21 22 23 24 25	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01	1 2 3 8 2 2 2 2						
18 19 20 21 22 23 24 25 26	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01 4A3276-01	1 2 3 8 2 2 2 2 1 1						
18 19 20 21 22 23 24 25 26 27	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body Valve Coil	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01 4A3276-01 4A3277-01	1 2 3 8 2 2 2 2 1 1 2						
18 19 20 21 22 23 24 25 26 27 28	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body Valve Coil Check Valve	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01 4A3276-01 4A3277-01 4A1373-01	1 2 3 8 2 2 2 1 1 1 2						
18 19 20 21 22 23 24 25 26 27 28 29	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body Valve Coil Check Valve High-Pressure Switch	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01 4A3276-01 4A3277-01 4A1373-01 463180-01	1 2 3 8 2 2 2 1 1 2 2						
18 19 20 21 22 23 24 25 26 27 28 29 30	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body Valve Coil Check Valve High-Pressure Switch Thermistor	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01 4A3276-01 4A3277-01 4A1373-01 463180-01 429006-03	1 2 3 8 2 2 2 1 1 2 2 1						
18 19 20 21 22 23 24 25 26 27 28 29 30 31	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body Valve Coil Check Valve High-Pressure Switch Thermistor Thermistor Holder	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01 4A3276-01 4A3277-01 4A1373-01 463180-01 429006-03 427430-01	1 2 3 8 2 2 2 1 1 2 2 1 1						
18 19 20 21 22 23 24 25 26 27 28 29 30 31 32	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body Valve Coil Check Valve High-Pressure Switch Thermistor Thermistor Holder Fan Motor	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01 4A3277-01 4A3277-01 4A1373-01 463180-01 429006-03 427430-01 4A6115-01	1 2 3 8 2 2 2 1 1 1 2 2 1 1 1 2						
18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body Valve Coil Check Valve High-Pressure Switch Thermistor Thermistor Holder Fan Motor Fan Blade	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0107-01 3A0107-01 443461-02 4A3978-01 4A3276-01 4A3277-01 4A1373-01 463180-01 429006-03 427430-01 4A3959-01	1 2 3 8 2 2 2 1 1 2 2 1 1 1 2 2						
18 19 20 21 22 23 24 25 26 27 28 29 30 31 32	Evaporator Bank (Right or Left) (Includes 3 of item 19 and 4 of item 20) Evaporator Separator Hook Thermostatic Expansion Valve Cover Thermostatic Expansion Valve Bulb Holder Clamp Hot Gas Valve Body Liquid Line Valve Body Valve Coil Check Valve High-Pressure Switch Thermistor Thermistor Holder Fan Motor	KM-1601SAJ3	2A7966-01 SP-5262 2A7810G01 324152-01 4A5847-01 3A0944-01 3A0107-01 443461-02 4A3978-01 4A3277-01 4A3277-01 4A1373-01 463180-01 429006-03 427430-01 4A6115-01	1 2 3 8 2 2 2 1 1 1 2 2 1 1 1 2						

A. Ice Cuber Assembly & Refrigeration Circuit KM-1601SWJ/3

F-0, H-0



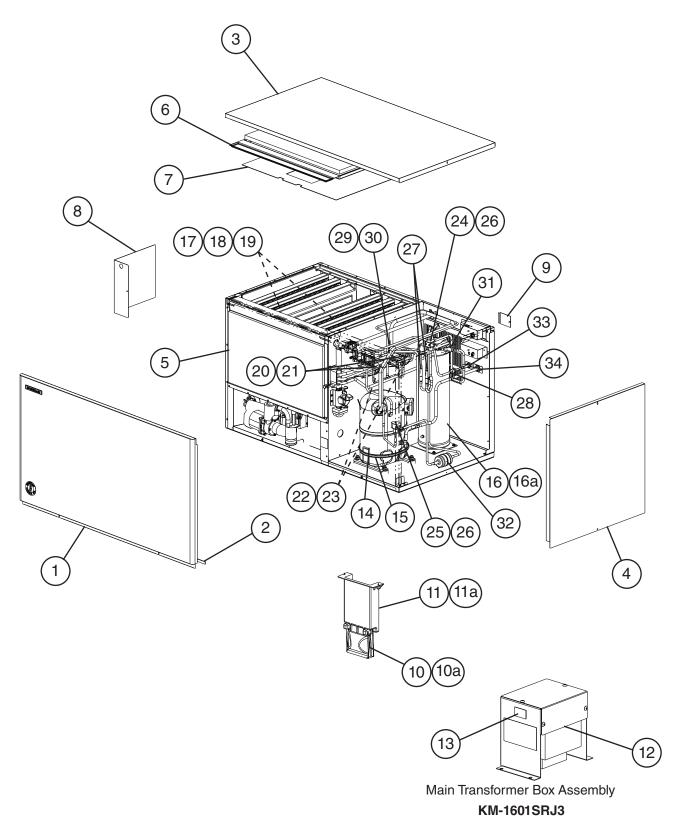


Main Transformer Box Assembly KM-1601SWJ3

Title: A	le: A. Ice Cuber Assembly & Refrigeration Circuit Model: KM-1601SWJ/3									
						Requ	ired N	umber		
Index		Material or		F-0						
No.	Description	Model Number	Part Number	H-0						
		Ice C	Cuber Assemb	oly						
1	Front Panel		3A1969G01	1						
2	Gasket		4A0808L02	1						
3	Top Panel		2A2255-01	1						
4	Right Side Panel		2A5883G03	1						
5	Front Insulation		323977-01	1						
6	Top Insulation		324216G01	1						
7	Spacer		324321-01	1						
8	Control Box Cover		3A2386-01	1						
9	Junction Box Cover		433410-01	1						
10	Bin Control		2A4393G01	1						
10a	Thumbscrew		415949G12	2						
11	Bin Control Extension Bracket		3A5726-01	1						
11a	Thumbscrew		415949G12	3						
12	Main Transformer	KM-1601SWJ3		1						
13	Voltage Tap Switch	KM-1601SWJ3	4A1477-01	1						
		Refri	geration Circ	uit						
14	Compressor	KM-1601SWJ	4A4581-01	1						
		KM-1601SWJ3		1						
15	Condenser		3A7324-01	1						
16	Water Regulating Valve		4A0911-07	1						
17	Male Connector		4A01087-01	1						
18	Evaporator Bank (Right or Left)		SP-5262	2						
	(Includes 3 of item 18 and 4 of		0. 0202	_						
	item 19)									
19	Evaporator		2A7810G01	3						
20	Separator Hook		324152-01	8						
21	Thermostatic Expansion Valve		4A5847-01	2						
22	Thermostatic Expansion Valve		3A0944-01	2						
	Cover				$\sqcup \bot$		<u> </u>	<u> </u>		<u> </u>
23	Thermostatic Expansion Valve		3A0107-01	2						
	Bulb Holder		140/21	_			<u> </u>	<u> </u>		
24	Clamp		443461-02	2	$\vdash \vdash$		<u> </u>	<u> </u>		
25	Hot Gas Valve Body		4A3978-01	1	\vdash		₩			
26	Liquid Line Valve Body		4A3276-01	1	\vdash		<u> </u>			
27	Valve Coil		4A3277-01	2	\vdash		<u> </u>			
28	Check Valve		4A1373-01	2	\vdash		<u> </u>	<u> </u>		
29	High-Pressure Switch		463180-05	1	\vdash		—			
30	Thermistor		429006-03	1	\vdash		<u> </u>			
31	Thermistor Holder		438247-01	1	\vdash		<u> </u>			
32	Strainer		441569-02	1						
33	Drier		4A2663-01	1						

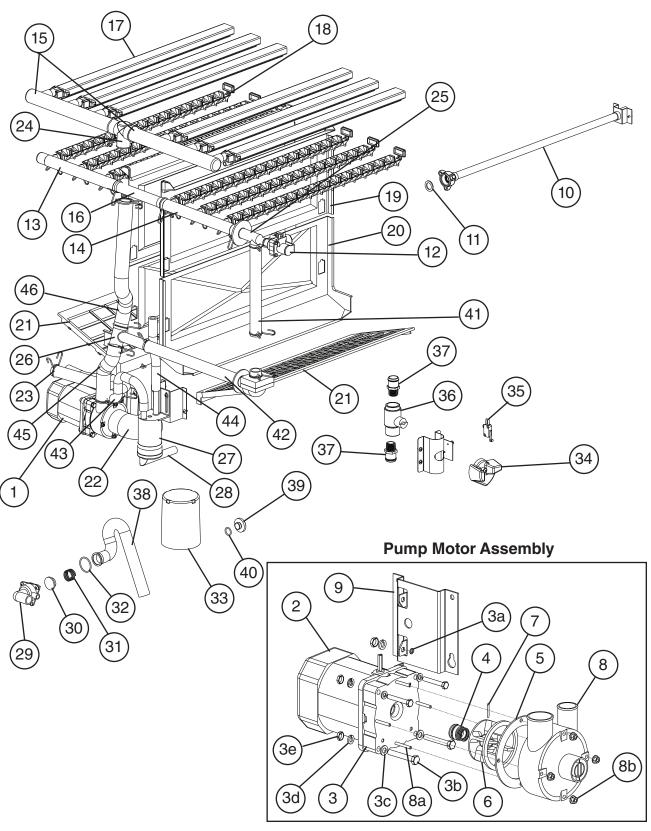
A. Ice Cuber Assembly & Refrigeration Circuit KM-1601SRJ/3

F-0, H-0



Title: A	. Ice Cuber Assembly & Refrige	eration Circuit	Model: KM-1601SRJ/3								
							Requi	red N	umber		
Index		Material or		F-0							
No.	Description	Model Number		H-0							
		Ice C	uber Assemb	ly							
1	Front Panel		3A1969G01	1							
2	Gasket		4A0808L02	1							
3	Top Panel		2A2255-01	1							
4	Right Side Panel		2A2226G01	1					ļ		
5	Front Insulation		324215G01	1					ļ		
6	Top Insulation		324216G01	1							
7	Spacer		324321-01	1							
8	Control Box Cover		3A2386-01	1					ļ		
9	Junction Box Cover		433410-01	2					ļ		
10	Bin Control		2A4393G01	1							
10a	Thumbscrew		415949G12	2					ļ		
11	Bin Control Extension Bracket		3A5726-01	1							
11a	Thumbscrew		415949G12	3					ļ		
12	Main Transformer	KM-1601SRJ3		1							
13	Voltage Tap Switch	KM-1601SRJ3	4A1477-01	1							
			geration Circu	uit							
14	Compressor	KM-1601SRJ	4A4581-01	1							
		KM-1601SRJ3		1							
15	Crankcase Heater		4A5397-02	1							
16	Receiver		440366-01	1							
16a	Hex Bolt	5×10	7B0130510								
17	Evaporator Bank (Right or Left) (Includes 3 of item 18 and 4 of item 19)		SP-5262	2							
18	Evaporator		2A7810G01	3							
19	Separator Hook		324152-01	8							
20	Thermostatic Expansion Valve		4A5847-01	2							
21	Thermostatic Expansion Valve Cover		3A0944-01	2							
22	Thermostatic Expansion Valve Bulb Holder		3A0107-01	2							
23	Clamp		443461-02	2							
24	Hot Gas Valve Body		4A3978-01	1							
25	Liquid Line Valve Body		4A3276-01	1							
26	Valve Coil		4A3277-01	2							
27	Check Valve		4A2054-01	2							
28	High-Pressure Switch		463180-04	1							
29	Thermistor		429006-03	1							
30	Thermistor Holder		438247-01	1							
31	Strainer		441569-02	1							
32	Drier		4A2663-01	1							
33	Liquid Line Coupling		426554-01	1							
34	Discharge Line Coupling		434072-01	1							

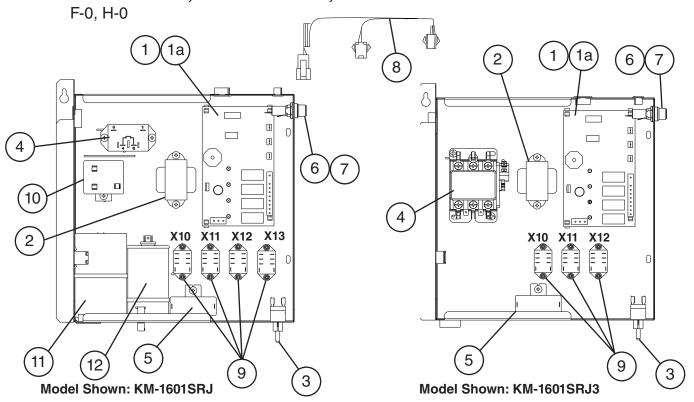
B. Water Circuit KM-1601SAJ/3, KM-1601SWJ/3, KM-1601SRJ/3F-0, H-0



Title: B. Water Circuit Model: KM-1601SAJ/3, KM-1601SWJ/3, KM-1601SRJ/3											
		,	,				Requi	red N	umber		
Index		Material or Model		F-0			Ė				
No.	Description	Number	Part Number	H-0							
1	Pump Motor Assembly (includes items 2 through 9)	S-0730	215692A03	1							
2	Pump Motor		2U0106-01	1							
3	Pump Flange		215662-01	1							
3a	Tooth Washer		7R22-0600	2							
3b	Hex Head Bolt	6×40	7B02-0640	4							
3с	Flat Washer		7W22-0600	4							
3d	Split Lock Washer		7L22-0600	4							
3e	Hex Nut		7N12-0600	4							
4	Mechanical Seal		4A3820-01	1							
5	Packing		428547-01	1							
6	Impeller		436584-01	1							
7	Pin		4A0648-01	1							
8	Pump Housing		213687-01	1							
8a	Hex Head Bolt	4×55	7B02-0455	4							
8b	Hex Flange Nut		7J02-0400	4							
9	Pump Motor Bracket		323904-01	1							
10	Water Supply Pipe		4A5216G04	1							
11	Rubber Gasket		413854-03	1							
12	Inlet Water Valve		3U0111-01	1							
13	Distributor Hose A		325738-01	1							
14	Distributor Hose B		325738-02	1							
15	Distributor Hose C		325739-01	2							
16	Joint Pipe		439297-01	1							
17	Spray Tube		437049G01	6							
18	Spray Guide		2A4282-02	6							
19	Separator A		213622-01	2							
20	Separator B		2A0100-01	2					ļ		
21	Cube Guide		214243-01	2							
22	Hose A		435091-01	1							
23	Hose B		436599-01	1							
24	Distributor (tee)		439266-01	1						ļ	
25	Distributor B (tee)		439239-01	1						<u> </u>	
26	Distributor C (tee)		439238-01	1						<u> </u>	
27	Float Switch		4A3624-01	1						<u> </u>	
28	Float Switch Connector		426799-04	1						<u> </u>	
29	Drain Valve Housing		323613-01	1						<u> </u>	
30	Drain Valve Seat		433705-01	1							
31	Drain Valve Spring		322110-01	1						<u> </u>	
32	Drain Valve O-Ring		7611-G035	1						ļ	
33	Overflow Cap		323978-01	1						<u> </u>	
34	Cleaning Valve Handle		215383-01	1						<u> </u>	
35	Cleaning Valve Microswitch		4A2546-01	1						<u> </u>	
36	Cleaning Valve Ball Valve		439293-01	1						<u> </u>	
37	Cleaning Valve Male Adaptor		325826-01	2						ļ	
38	Drain Hose		324757-01	1						ļ	
39	Drain Plug		309246-01	1							

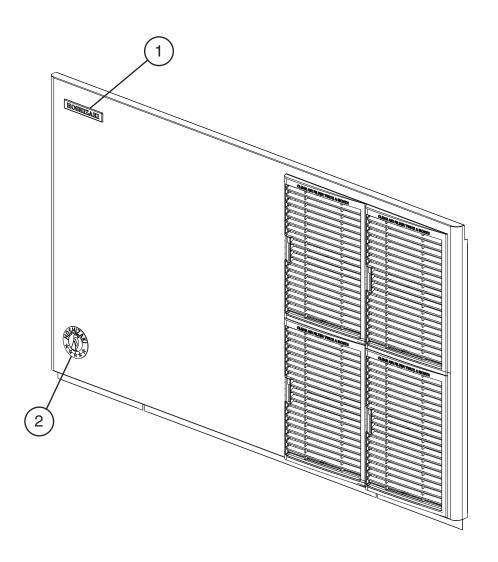
Title: B	. Water Circuit Model: KM-1	601SAJ/3, KM-160)1SWJ/3, KM-	1601S	RJ/3	1				
				Required Number						
Index		Material or Model		F-0						
No.	Description	Number	Part Number	H-0						
40	Drain Plug O-Ring		7611-P015	1						
41	Joint Hose		439309-02	1						
42	Bypass Hose		439237-02	1						
43	Silicone Hose	L=390 mm	773013896	1						
44	Silicone Hose	L=140 mm	773013896	1						
45	Vinyl Hose	L=170 mm	7716-2732	1						
46	Vinyl Hose	L=230 mm	7716-2732	1						
		Н	ose Clamps							
	Hose Clamp	13.5 mm	427443-07	6						
	Hose Clamp	25 mm	427443-03	9						
	Hose Clamp	32 mm	427443-09	6						

C. Control Box Assembly KM-1601SAJ/3, KM-1601SWJ/3, KM-1601SRJ/3



Title: C	C. Control Box Assembly Mod	el: KM-1601SAJ	, KM-1601SW	J, KM-	1601SRJ			
					F	Required N	umber	
Index		Material or		F-0				
No.	Description	Model Number	Part Number	H-0				
1	Control Board		2A7664-01	1				
1a	Control Board Support		4A0336-03	4				
2	Control Transformer		3A0172-01	1				
3	Control Switch		443119-01	1				
4	Compressor Relay	KM-1601S_J	4A3140-01	1				
	Magnetic Contactor	KM-1601SAJ3 KM-1601SWJ3	4A0794-02	1				
		KM-1601SRJ3	4A0794-01	1				
5	Pump Motor Capacitor	15MFD, 250VAC	439705-01	1				
6	Fuse Holder		4A5443-01	1				
7	Fuse	10A, 250VAC	4A0893-07	1				
8	Bin Control Wire Harness		4A5197G01	1				
9	Relay X10 - Pump Direction Relay X11 - X10 Control Relay X12 - Anti-Slush Control Relay	All Models	406132-07	3				
	X13 - Crankcase Heater Relay	KM-1601SRJ		1				
10	Start Relay	KM-1601S_J	4A1107-09	1				
11	Start Capacitor	KM-1601S_J 189-227MFD, 330VAC	3A0076-12	1				
12	Run Capacitor	KM-1601S_J 35MFD, 370VAC	3A2005-12	1				

D. Accessories and Labels KM-1601SAJ/3, KM-1601SWJ/3, KM-1601SRJ/3 F-0, H-0



Title: D	. Accessories and Labels Mo	odel: KM-1601SA	J/3, KM-16019	SWJ/3	, KM-1	1601S	RJ/3					
				Required Number								
Index		Material or		F-0								
No.	Description	Model Number	Part Number	H-0								
1	HOSHIZAKI Emblem Label		4A0560-01	1								
2	Penguin Label		475552L02	1								
13	Universal Brace		4A0363-01	2								
3a	Hex Head Bolt	5×12	7B02-0512	2								