



C **€** **89/336**
73/23

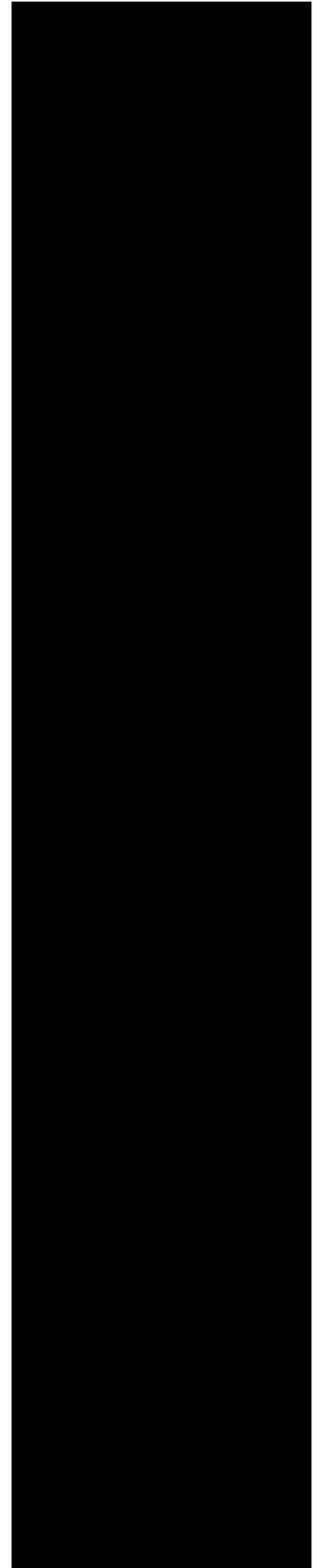
NUMBER:	71156
ISSUED:	NOV. 16, 1999
REVISED:	JULY 2, 2002

MODULAR CRESCENT CUBER

KM-500MAF-E
KM-500MWF-E

(FINAL) PARTS LIST

HOSHIZAKI



Auxiliary Codes

KM-500MAF-E	J-0	APRIL 1999
	J-1	JUNE 1999
	K-0	DEC., 1999
	L-0	JAN., 2001
	L-1	APRIL 2001

KM-500MWF-E	J-1	SEPT. 1999
	K-0	DEC., 1999
	L-0	JAN., 2001

IMPORTANT

IEC standards require that the clamping means of earthing terminals be adequately secured against accidental loosening and that accessible metal parts of the icemaker which may become live in the event of an insulation fault be permanently and reliably connected to an earthing terminal within the icemaker or to the earthing contact of the icemaker inlet.

This is accomplished in this icemaker through the use of stainless steel toothed washers, Hoshizaki Part # [7R22-0400](#).

MATERIAL ABBREVIATIONS

ALUMINUM

AL = Aluminum

COPPER

CU = Copper

PLASTIC

ABS = Acrylonitrile -butadiene - styrene
 AC = Polyacetal
 EVA = Ethylene vinyl acetate
 PA = Polyamide = Nylon
 PC = Polycarbonate
 PE = Polyethylene
 PES = Polyester
 PETP = Polyethylene terephthalate = Tetlon
 PP = Polypropylene
 PS = Polystyrene
 PTFE = Polytetrafluoroethylene = Teflon
 PUR = Polyurethane
 PVC = Polyvinyl chloride

RUBBER

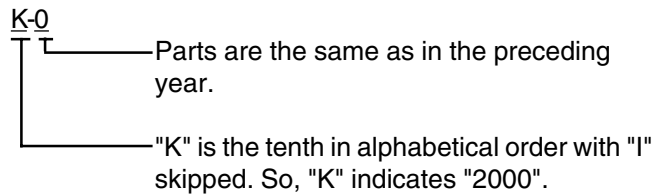
VN = Vinyl Nitrile
 EPDM = EP rubber
 NBR = Nitrile butadiene rubber
 NR = Natural rubber
 NP = Neoprene
 SI.R = Silicone rubber
 SY.R = Synthetic rubber
 EPH = Epichlorohydrin

STEEL

GS = Galvanized steel
 SS = Stainless steel
 PS = Plated steel
 PAS = Primed steel

AUXILIARY CODE

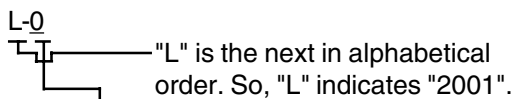
Ex.1



(Note) - = Part deleted.

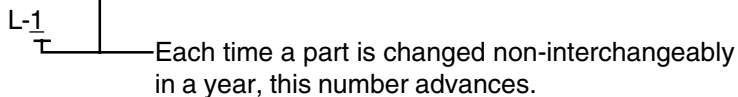
x = Part deleted and replaced by "o" (interchangeable) part.

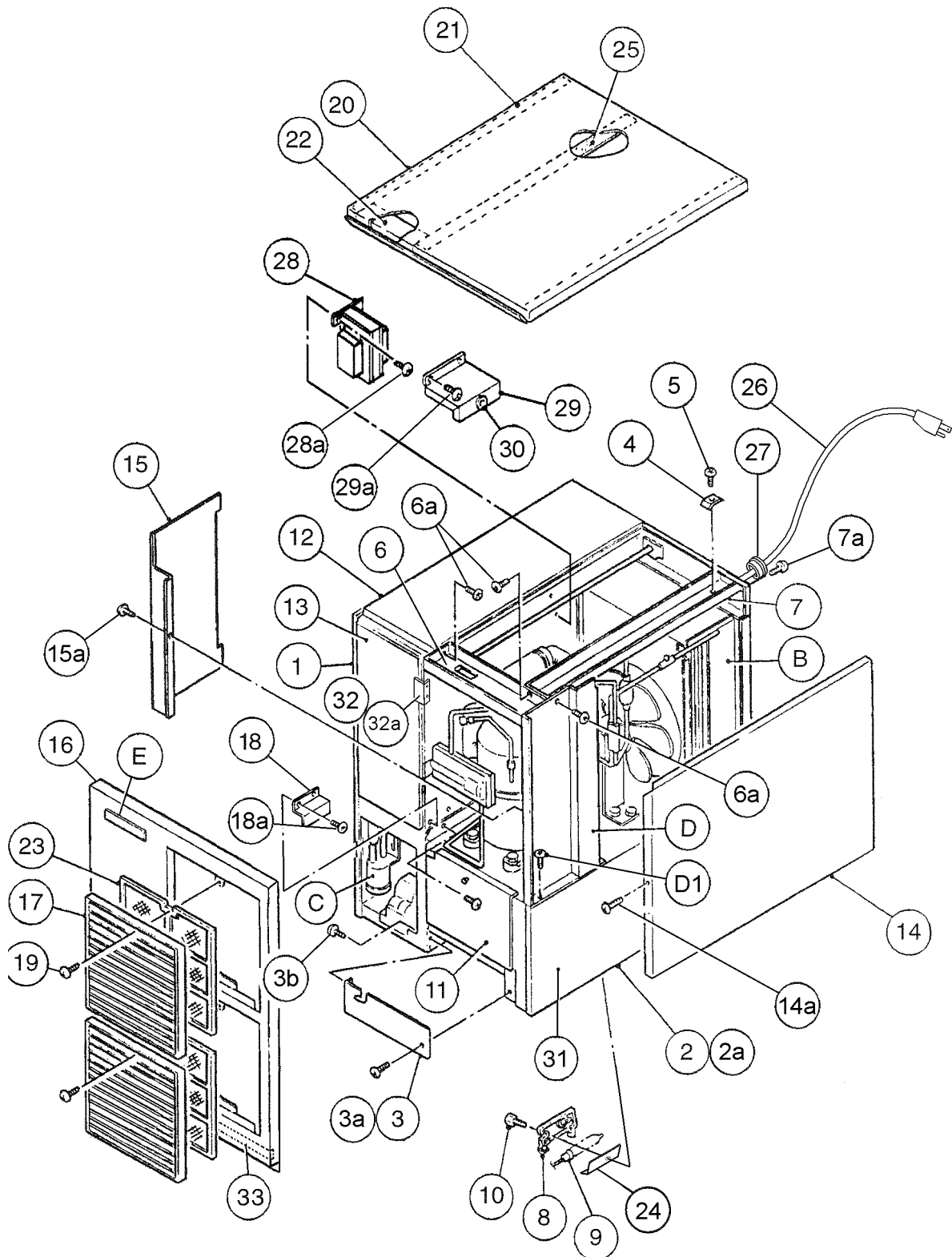
Ex.2



o = New part for "x" in the same auxiliary code.

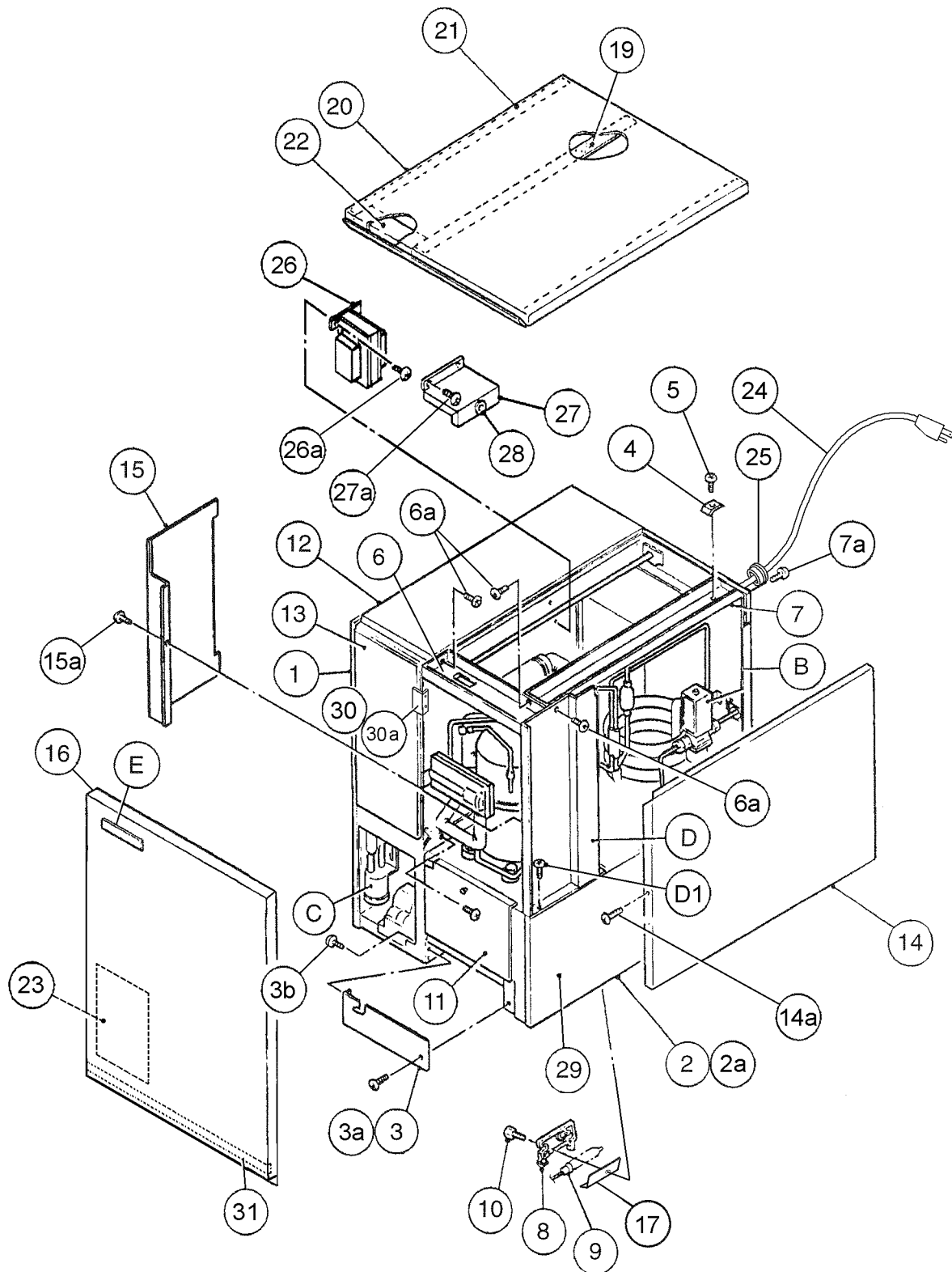
Ex.3





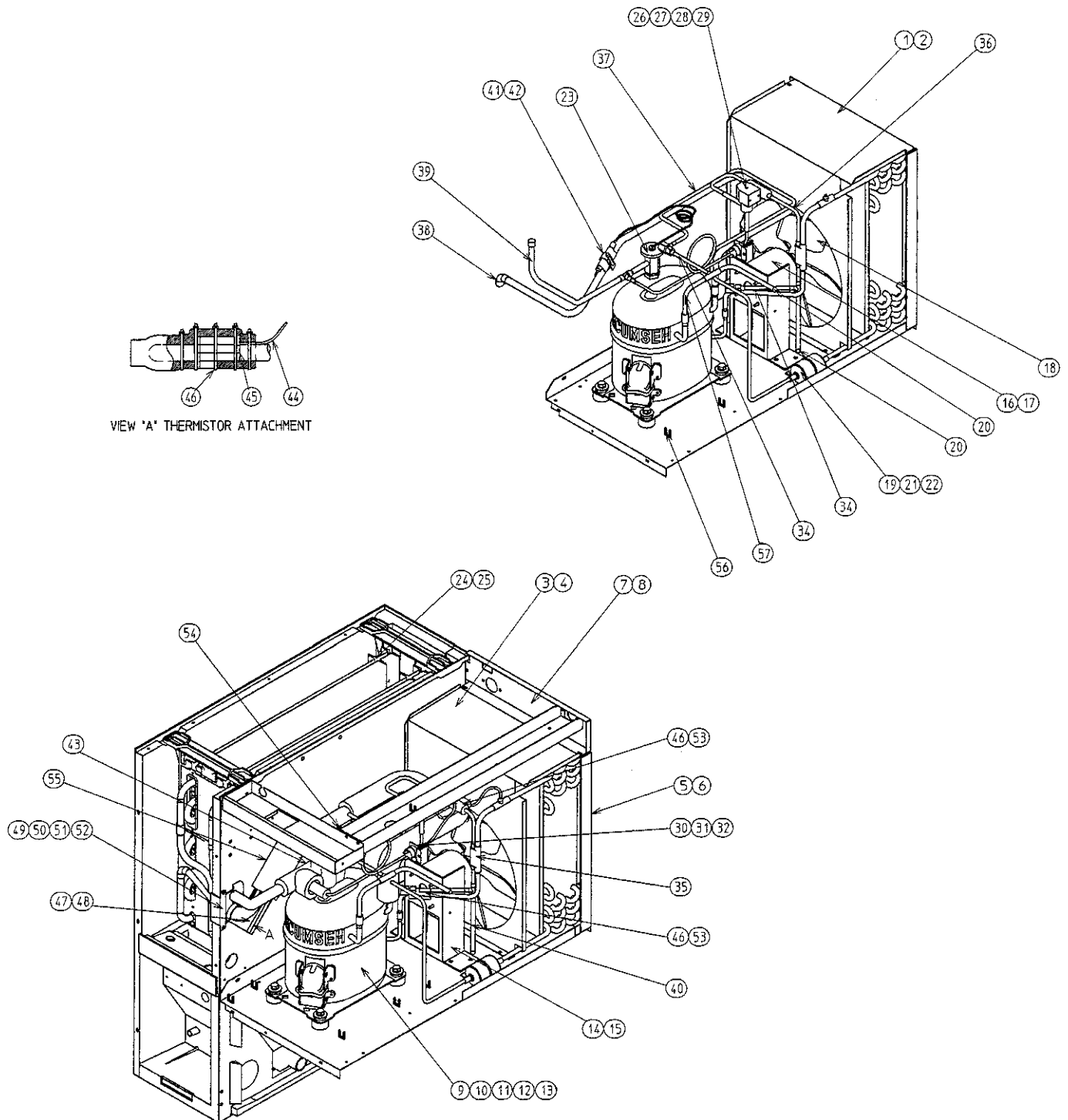
MODEL: KM-500MAF-E TITLE: A. ICE CUBER ASSEMBLY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-0 J-1	K-0	L-0	L-1	
B	REFRIGERATION CIRCUIT	-	1A0420A02	1	1	1	1	
C	WATER CIRCUIT	-	2A0971A02	1	1	1	1	
D	CONTROL BOX ASSEMBLY	-	2A1538A02	1	1	x1		
		-	2A1964A02			o1	1	
D1	T2 SCREW	4X8	7P31-0408	4	4	4	4	
E	LABEL LOCATION	-	3A1368A01	1	1	1	x1	
		-	3A1368A02				o1	
1	EVAP. CASE	HS-1012	1A0277G03	1	1	x1		
		HS-1012	1A0532G03			o1	1	
2	BASE	-	2A1321G06	1	1	1	1	
2a	FT SCREW	4X8	7F31-0408	7	7	7	7	
3	FRAME	ABS	3A0217G01	1	1	1	1	
3a	TRUSS HEAD SCREW	4X8, SS	7C32-0408	1	1	1	1	
3b	TRUSS HEAD SCREW	4X25, SS	7C32-0425	2	2	2	2	
4	SQUARE WASHER	BRASS	433537-02	1	1	1	1	
5	SCREW - GROUNDING	BRASS	433304-02	1	1	1	1	
6	TOP FRAME	GS	3A1366-01	1	1	1	1	
6a	T2 SCREW	4X8	7P31-0408	4	4	4	4	
7	SIDE FRAME	GS	332465G01	1	1	1	1	
7a	T2 SCREW	4X8	7P31-0408	1	1	1	1	
8	BULB HOLDER	PE	328919-01	1	1	1	1	
9	SPACER	PE	443545-01	1	1	1	1	
10	THUMBSCREW	SS, ABS	415949G03	2	2	2	2	
11	BASE COVER	SS	321525G01	1	1	1	1	
12	TOP INSULATION	PP	215730G01	1	1	1	1	
13	FRONT INSULATION	PP	215731G01	1	1	1	1	
14	SIDE PANEL (R)	SS	211811G06	1	1	1	1	
14a	T2 SCREW	4X8, SS	7P32-0408	1	1	1	1	
15	CONTROL BOX COVER	GS	332466-01	1	1	1	1	
15a	T2 SCREW	4X8	7P31-0408	1	1	1	1	

MODEL: KM-500MAF-E TITLE: A. ICE CUBER ASSEMBLY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-0 J-1	K-0	L-0	L-1	
16	FRONT PANEL	SS	3A1175G01	1	1	1	1	
17	LOUVER (B)	ABS	103121-03	2	2	2	2	
18	BARRIER	GS	4A0362-01	1	1	1	1	
18a	T2 SCREW	4X8	7P31-0408	2	2	2	2	
19	TAPPING SCREW (BLACK)	STEEL, 4x8	433954-01	2	2	2	2	
20	TOP PANEL	SS (324859A03)	220465-01	1	1	1	1	
21	GASKET	PVC (324859A03)	427014-04	2	2	2	2	
22	INSULATION	PE FOAM (324859A03)	438012-01	1	1	1	1	
23	AIR FILTER (B)	ABS	208283G03	2	2	2	2	
24	DEFLECTOR	SS	4A1951-01	1	1	1	1	
25	GASKET (A)	(324859A03)	324859-03	1	1	1	1	
26	POWER SUPPLY CORD	-	452359-02	1	1	1	1	
27	BUSHING	CEE SR-6P30	450414-01	1	1	1	1	
28	TRANSFORMER	PY12-19204	446202-01	1	1	1	1	
28a	PAN HEAD SCREW W/ WASHER (LF)	4x8	7C1230408	4	4	4	4	
29	TRANS COVER	GS	446359-01	1	1	1	1	
29a	T2 SCREW	4x8	7P31-0408	2	2	2	2	
30	BUSHING	OCB-500	428394-02	1	1	1	1	
31	SIDE PANEL (R) – BASE	SS	212620-01	1	1	1	1	
32	BARRIER – INSULATION	-	4A1167-01		1	1	1	
32a	T2 SCREW	4X8	7P31-0408		2	2	2	
33	GASKET	L=554	4A0808L02			1	1	



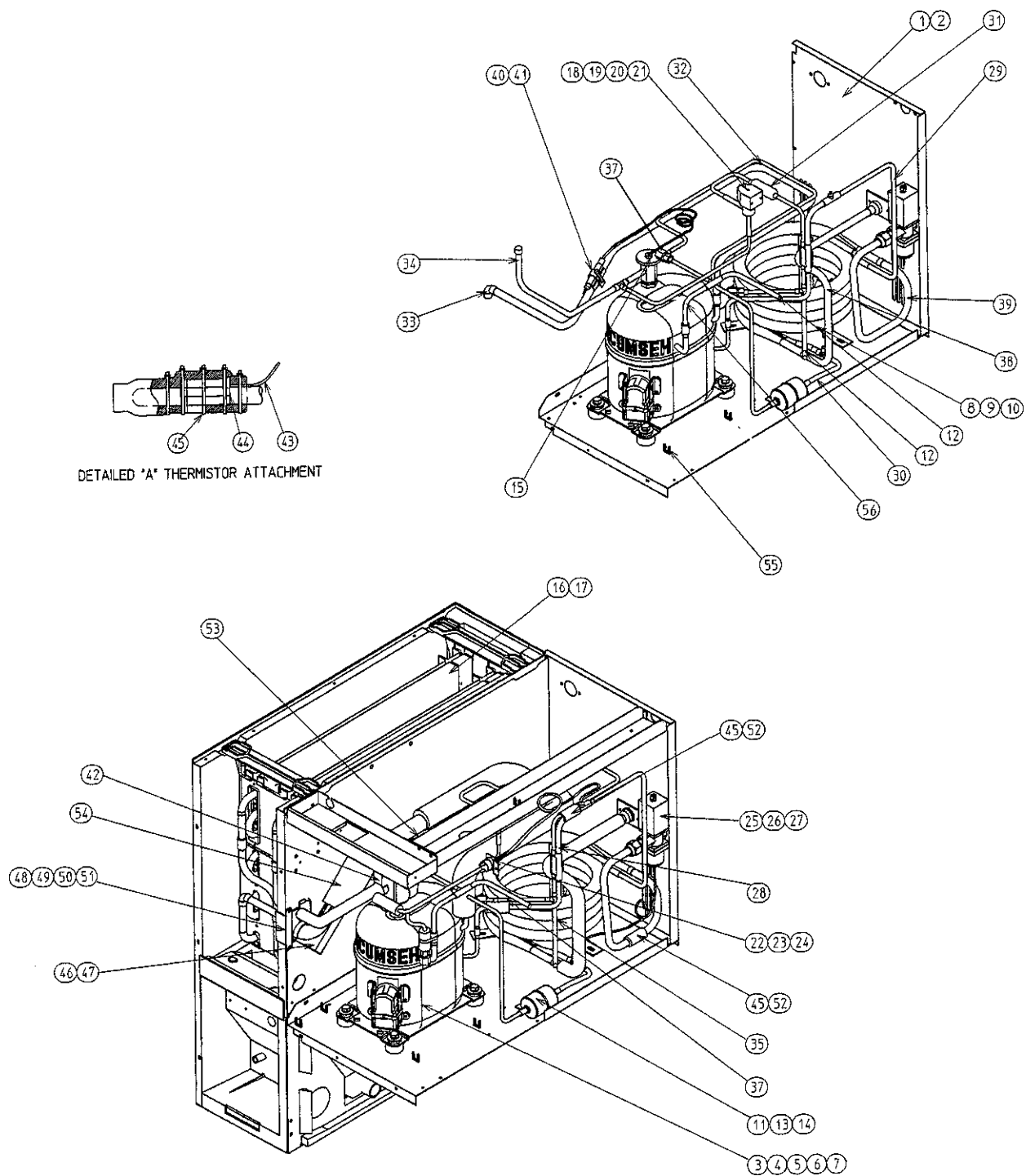
MODEL: KM-500MWF-E TITLE: A. ICE CUBER ASSEMBLY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-1	K-0	L-0		
B	REFRIGERATION CIRCUIT	-	1A0421A02	1	1	1		
C	WATER CIRCUIT	-	2A0971A02	1	1	1		
D	CONT. BOX ASSEMBLY	-	2A1538A01	1	1	1		
D1	T2 SCREW	4X8	7P31-0408	4	4	4		
E	LABEL LOCATION	-	3A1369A01	1	1	1		
1	EVAP. CASE	HS-1012	1A0277G03	1	x1			
		HS-1012	1A0532G03		o1	1		
2	BASE	-	2A1321G05	1	1	1		
2a	FT SCREW	4X8	7F31-0408	7	7	7		
3	FRAME	-	3A0217G01	1	1	1		
3a	TRUSS HEAD SCREW	4X8, SS	7C32-0408	1	1	1		
3b	TRUSS HEAD SCREW	4X25, SS	7C32-0425	2	2	2		
4	SQUARE WASHER	BRASS	433537-02	1	1	1		
5	SCREW - GROUNDING	BRASS	433304-02	1	1	1		
6	TOP FRAME	GS	3A1366-01	1	1	1		
6a	T2 SCREW	4X8	7P31-0408	4	4	4		
7	SIDE FRAME	GS	332465G01	1	1	1		
7a	T2 SCREW	4X8	7P31-0408	2	2	2		
8	BULB HOLDER	PE	328919-01	1	1	1		
9	SPACER	PE	443545-01	1	1	1		
10	THUMBSCREW	SS, ABS	415949G03	2	2	2		
11	BASE COVER	SS	321525G01	1	1	1		
12	TOP INSULATION	PP	215730G01	1	1	1		
13	FRONT INSULATION	PP	215731G01	1	1	1		
14	SIDE PANEL (R)	SS	211811G06	1	1	1		
14a	T2 SCREW	4X8, SS	7P32-0408	1	1	1		
15	CONTROL BOX COVER	GS	332466-01	1	1	1		
15a	T2 SCREW	4X8	7P31-0408	1	1	1		

MODEL: KM-500MWF-E TITLE: A. ICE CUBER ASSEMBLY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-1	K-0	L-0		
16	FRONT PANEL	SS	3A1175G02	1	1	1		
17	DEFLECTOR	SS	4A1951-01	1	1	1		
18	-	-	-					
19	GASKET (A)	(324859A03)	324859-03	1	1	1		
20	TOP PANEL	SS , (324859A03)	220465-01	1	1	1		
21	GASKET	PVC, (324859A03)	427014-04	2	2	2		
22	INSULATION	PE FOAM, (324859A03)	438012-01	1	1	1		
23	FRONT COVER	P.S	2A0182-01	1	1	1		
24	POWER SUPPLY CORD	-	452359-02	1	1	1		
25	BUSHING	CEE SR-6P30	450414-01	1	1	1		
26	TRANSFORMER	PY12-19204	446202-01	1	1	1		
26a	PAN HEAD SCREW W/ WASHER (LF)	4x8	7C1230408	4	4	4		
27	TRANS COVER	GS	446359-01	1	1	1		
27a	T2 SCREW	4x8	7P31-0408	2	2	2		
28	BUSHING	OCB-500	428394-02	1	1	1		
29	SIDE PANEL (R) – BASE	SS	212620-01	1	1	1		
30	BARRIER – INSULATION	-	4A1167-01		1	1		
30a	T2 SCREW	4X8	7P31-0408		2	2		
31	GASKET	L=554	4A0808L02		1	1		



MODEL: KM-500MAF-E TITLE: B. REFRIGERATION CIRCUIT								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-0 J-1	K-0	L-0	L-1	
1	CONDENSER	-	220491-01	1	1	1	1	
2	T2 SCREW	4X8	7P31-0408	2	2	2	2	
3	SHROUD	GS	2A0606-01	1	1	1	1	
4	T2 SCREW	4X8	7P31-0408	2	2	2	2	
5	BARRIER	GS	433693-04	1	1	1	1	
6	T2 SCREW	4X8	7P31-0408	2	2	2	2	
7	REAR PANEL	GS	3A1367-01	1	1	1	1	
8	T2 SCREW	4X8	7P31-0408	3	3	3	3	
9	COMPRESSOR	AKA9455ZXC	4A1925-01	1	1	1	1	
10	MOTOR PROTECTOR	8300MRAK30	4A1919-02	1	1	1	1	
11	BOLT	8x45	437889-01	4	4	4	4	
12	SPACER	027-0072-02	434404-01	4	4	4	4	
13	GROMMET	527-0039-04	434403-01	4	4	4	4	
14	FAN MOTOR BRACKET	GS	327179-01	1	1	1	1	
15	HEX BOLT ASSEMBLY (LF)	5X12, SS	7B0230512	4	4	4	4	
16	FAN MOTOR	U90B1, 7190-1031	440911-01	1	1	1	1	
17	SELF-LOCKING NUT	NO. 8-32	7N21I0832	4	4	4	4	
18	FAN BLADE	AD10CW32	444898-01	1	1	1	1	
19	DRIER	CW-0325-S	4A1413-01	1	1	1	1	
20	ENDCAP		4A1413F01	2	2	2	2	
21	DRIER BRACKET	GS	445847-01	1	1	1	1	
22	T2 SCREW	4X8	7P31-0408	1	1	1	1	
23	EXPANSION VALVE	AN 3/4 SW65	4A1870-01	1	1	1	1	
24	EVAPORATOR	-	106492G01	1	1	1	1	
25	T2 SCREW	4X16, SS	7P32-0416	4	4	4	4	
26	VALVE BODY	70	440352-01	1	1	1	1	
27	COIL - VALVE	ABS-25-1-HD- 2	440353-01	1	1	1	1	
28	BOLT	4x6	440353F01	1	1	1	1	

MODEL: KM-500MAF-E TITLE: B. REFRIGERATION CIRCUIT								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-0 J-1	K-0	L-0	L-1	
29	TRUSS HEAD SCREW	4X8	7C31-0408	2	2	2	2	
30	PRESSURE SWITCH	ACB-1UB09	433441-07	1	1	1	1	
31	PRESSURE SWITCH BRACKET	GS	434938-01	1	1	1	1	
32	T2 SCREW	4X8	7P31-0408	1	1	1	1	
33	-	-	-					
34	ACCESS VALVE	TCJ-2F20NHDU-1	457729-01	2	2	2	2	
35	COPPER TUBE (A) - HIGH SIDE	COPPER	2A1435G01	1	1	1	1	
36	COPPER TUBE (D) - HIGH SIDE	COPPER	3A1238G01	1	1	1	1	
37	HEAT EXCHANGER	-	2A1478G01	1	1	1	1	
38	ELBOW	COPPER	417395-03	1	1	1	1	
39	COPPER TUBE - HOT GAS	COPPER	2A1488G01	1	1	1	1	
40	COPPER TUBE (J)	COPPER	4A1815G01	1	1	1	1	
41	HOLDER / EXP. VALVE – 1/2	SS	3A0112-01	1	1	1	1	
42	CLAMP	SS	443461-02	1	1	1	1	
43	EXPANSION VALVE COVER	PE FOAM	4A1168-01	1	1	1	1	
44	THERMISTOR	-	429006-03	1	1	1	1	
45	HOLDER - THERMISTOR	COPPER	427430-01	1	1	1	1	
46	CABLE TIE	CV-200 (PLT-2M)	7920-0010	12	12	12	12	
47	INSULATION - THERMISTOR (A)	PE FOAM	439368-01	1	1	1	1	
48	INSULATION - THERMISTOR (B)	PE FOAM	439368-02	1	1	1	1	
49	RUBBER INSULATION (A)	EPDM	3A1044-01	1	1	1	1	
50	RUBBER INSULATION (B)	EPDM	3A1045-01	1	1	1	1	
51	INSULATION HOLDER	SS	4A1550-01	1	1	1	1	



MODEL: KM-500MWF-E TITLE: B. REFRIGERATION CIRCUIT								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-1	K-0	L-0		
1	REAR PANEL	GS	2A1580-01	1	1	1		
2	T2 SCREW	4X8	7P31-0408	5	5	5		
3	COMPRESSOR	AKA9455ZXC	4A1925-01	1	1	1		
4	MOTOR PROCTECTOR	8300MRAK30	4A1919-02	1	1	1		
5	BOLT	8x45	437889-01	4	4	4		
6	SPACER	027-0072-02	434404-01	4	4	4		
7	GROMMET	527-0039-04	434403-01	4	4	4		
8	CONDENSER - WATER-COOLED	-	2A1429-01	1	1	1		
9	HEX BOLT ASSEMBLY (LF)	5X10, SS	7B0230510	3	3	3		
10	WASHER	SS	4A0655-03	3	3	3		
11	DRIER	CW-0325-S	4A1413-01	1	1	1		
12	ENDCAP	-	4A1413F01	2	2	2		
13	DRIER BRACKET	GS	445847-01	1	1	1		
14	T2 SCREW	4X8	7P31-0408	1	1	1		
15	EXP. VALVE	AN 3/4 SW65	4A1870-01	1	1	1		
16	EVAPORATOR	-	106492G01	1	1	1		
17	T2 SCREW	4X16, SS	7P32-0416	4	4	4		
18	VALVE BODY	70	440352-01	1	1	1		
19	COIL - VALVE	ABS-25-1-HD-2	440353-01	1	1	1		
20	BOLT		440353F01	1	1	1		
21	TRUSS HEAD SCREW	4X8	7C31-0408	2	2	2		
22	PRESSURE SWITCH	ACB-2UB04	433441-05	1	1	1		
23	PRESSURE SWITCH BRACKET	GS	434938-01	1	1	1		
24	T2 SCREW	4X8	7P31-0408	1	1	1		
25	MALE CONNECTOR	BRASS	4A1087-01	1	1	1		
26	WATER REGULATOR	V46DA-3	4A0911-03	1	1	1		
27	TRUSS HEAD SCREW	4X6	7C31-0406	2	2	2		

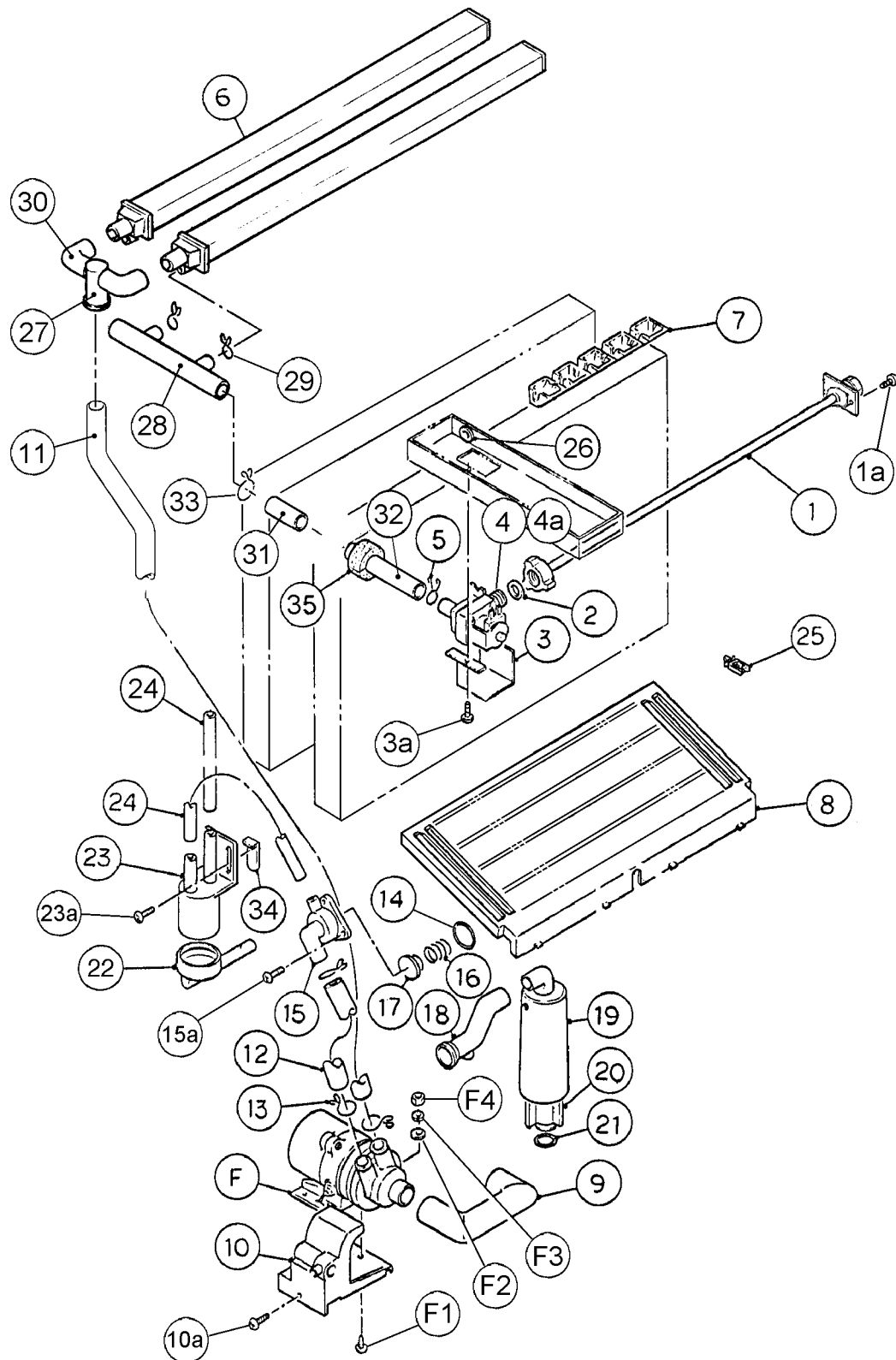
MODEL: KM-500MWF-E TITLE: B. REFRIGERATION CIRCUIT								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-1	K-0	L-0		
28	COPPER TUBE (A) - HIGH SIDE	COPPER	2A1435G01	1	1	1		
29	COPPER TUBE (B) - HIGH SIDE	COPPER	3A1249-01	1	1	1		
30	COPPER TUBE (C) - HIGH SIDE	COPPER	4A1829G01	1	1	1		
31	COPPER TUBE (D) - HIGH SIDE	COPPER	3A1238G01	1	1	1		
32	HEAT EXCHANGER	-	2A1432G01	1	1	1		
33	ELBOW	COPPER	417395-03	1	1	1		
34	COPPER TUBE - HOT GAS	COPPER	2A1467G01	1	1	1		
35	COPPER TUBE (J)	COPPER	4A1815G01	1	1	1		
36	-	-	-					
37	ACCESS VALVE	TCJ-2F20NH DU-1	457729-01	2	2	2		
38	COPPER TUBE (A) - WATER CIRCUIT	COPPER	3A1251G01	1	1	1		
39	COPPER TUBE (B) - WATER CIRCUIT	COPPER	4A1830G01	1	1	1		
40	HOLDER/EXPANSION VALVE - 1/2	SS	3A0112-01	1	1	1		
41	CLAMP	SS	443461-02	1	1	1		
42	EXPANSION VALVE COVER	PE FOAM	4A1168-01	1	1	1		
43	THERMISTOR	-	429006-03	1	1	1		
44	HOLDER - THERMISTOR	COPPER	427430-01	1	1	1		
45	CABLE TIE	CV-200 (PLT-2N)	7920-0010	12	12	12		
46	INSULATION - THERMISTOR (A)	PE FOAM	439368-01	1	1	1		
47	INSULATION - THERMISTOR (B)	PE FOAM	3A1045-01	1	1	1		

HA

KM-500MAF-E, MWF-E

C. WATER CIRCUIT

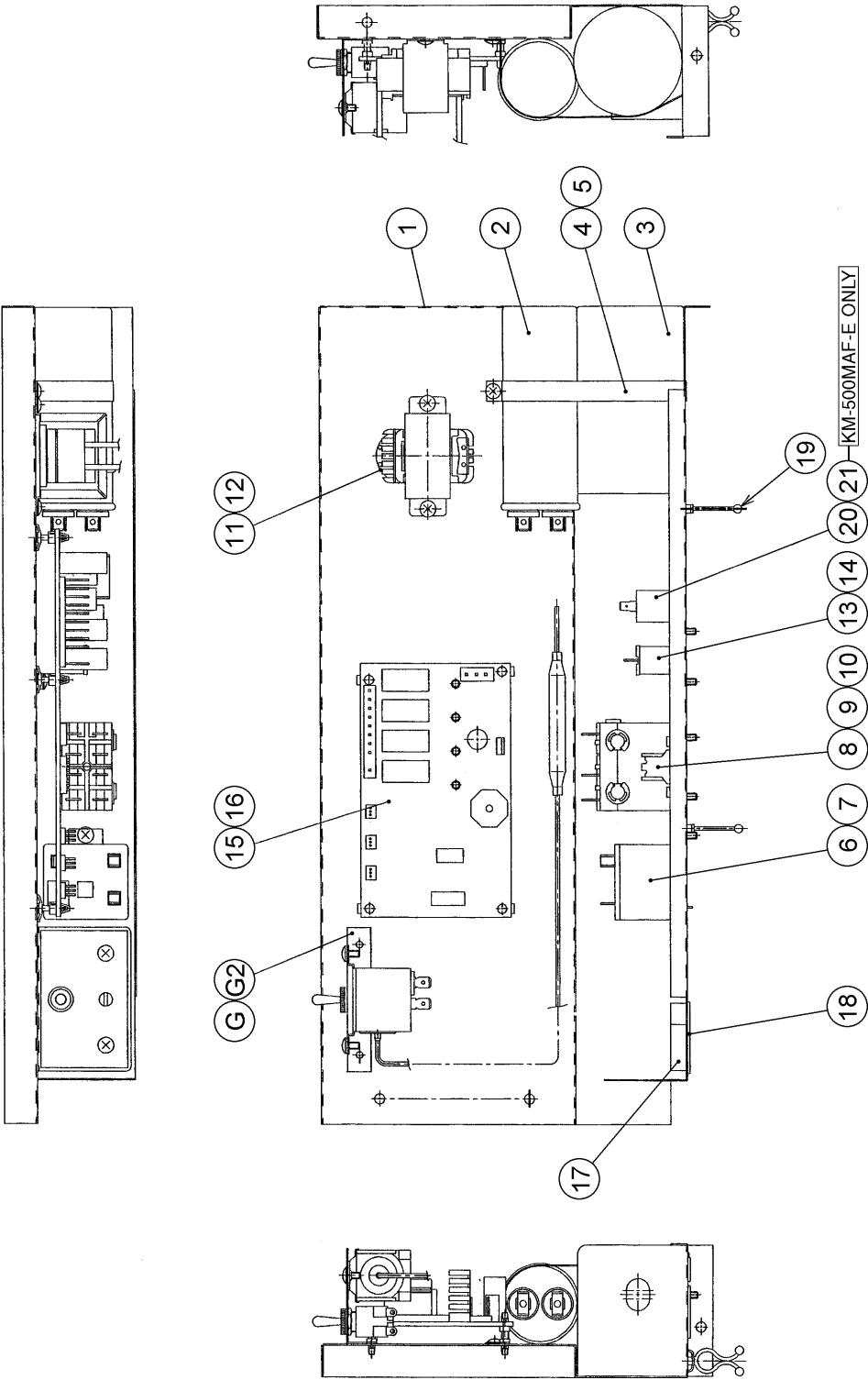
J-0, J-1, K-0, L-0, L-1



HA

MODEL: KM-500MAF-E, MWF-E TITLE: C. WATER CIRCUIT								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-0 J-1	K-0	L-0	L-1	
F	PUMP MOTOR ASSEMBLY	HS-0102	321444A04	1	1	1	1	
F1	TRUSS HEAD SCREW	4X16, SS	7C32-0415	1	1	1	1	
F2	FLAT WASHER	M4, SS	7W22-0400	1	1	1	1	
F3	SPLIT LOCK WASHER	M4, SS	7L22-0400	1	1	1	1	
F4	HEX NUT	M4, SS	7N12-0400	1	1	1	1	
1	WATER SUPPLY PIPE	COPPER	4A0768G06	1	1	1	1	
1a	T2 SCREW	4X8	7P31-0408	2	2	2	2	
2	RUBBER GASKET	NR	413854-03	1	1	1	1	
3	WATER VALVE BRACKET	GS	3A0736-01	1	1	1	1	
3a	T2 SCREW	4X8	7P31-0408	1	1	1	1	
4	WATER VALVE	V-19	4A1176-03	1	1	1	1	
4a	TRUSS HEAD SCREW	4X8	7C32-0408	2	2	2	2	
5	HOSE CLAMP	SS, 18MM	427443-05	1	1	1	1	
6	SPRAY TUBE	PE	433520G01	2	2	2	2	
7	SPRAY GUIDE (A)	PE	208586-01	6	6	6	6	
8	CUBE GUIDE	ABS	212088-01	1	1	1	1	
9	SUCTION HOSE	EPDM	433466-01	1	1	1	1	
10	PUMP MOTOR BRACKET	PC	211408-01	1	1	1	1	
10a	FLAT HEAD SCREW	4X12, SS	7F32-0412	1	1	1	1	
11	VINYL HOSE	L=625	7716-2025	1	1	1	1	
12	VINYL HOSE	L=110	7716-2025	1	1	1	1	
13	HOSE CLAMP	SS, 25MM	427443-03	9	9	9	9	
14	"O" RING	1AG35	7611-G035	1	1	1	1	
15	VALVE HOUSING - DRAIN	ABS	321001-01	1	1	1	1	
15a	T2 SCREW	4X10, SS	7P32-0410	3	3	3	3	
16	SPRING	SS	3A0875-01	1	1	1	1	

MODEL: KM-500MAF-E, MWF-E TITLE: C. WATER CIRCUIT								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-0 J-1	K-0	L-0	L-1	
17	VALVE SHEET	EPDM	433705-01	1	1	1	1	
18	DRAIN HOSE	-	433468-01	1	1	1	1	
19	OVERFLOW CAP	PE	321002-01	1	1	1	1	
20	OVERFLOW PIPE	ABS	430722-03	1	1	1	1	
21	“O” RING	EPDM	4A1234-01	1	1	1	1	
22	CONNECTOR – FLOAT SWITCH	EPDM	3A1325-01	1	1	1	1	
23	FLOAT SWITCH	163795	4A0886-01	1	1	1	1	
23a	T2 SCREW	4X12, SS	7P32-0412	2	2	2	2	
24	SILICONE HOSE	L=140	773013896	2	2	2	2	
25	WIRE SADDLE	VWS4238-C	4A0338-02	4	4	4	4	
26	BUSHING	OCB-750	428394-01	1	1	1	1	
27	DISTRIBUTOR	EPDM	432820-01	1	1	1	1	
28	DISTRIBUTOR HOSE	-	439374-01	1	1	1	1	
29	HOSE CLAMP	SS, 13.5 MM	427443-07	2	2	2	2	
30	ELBOW	-	433467-01	2	2	2	2	
31	JOINT PIPE	ABS	439329-01	1	1	1	1	
32	CONNECTING PIPE	DYNAFLEX	4A1142-02	1	1	1	1	
33	HOSE CLAMP	SS, 20 MM	427443-06	1	1	1	1	
34	FLOAT SWITCH STOP	SS	446358-01	1	1	1	1	
35	INSULATION (E)	PE FOAM	4A0392-01	1	1	1	1	



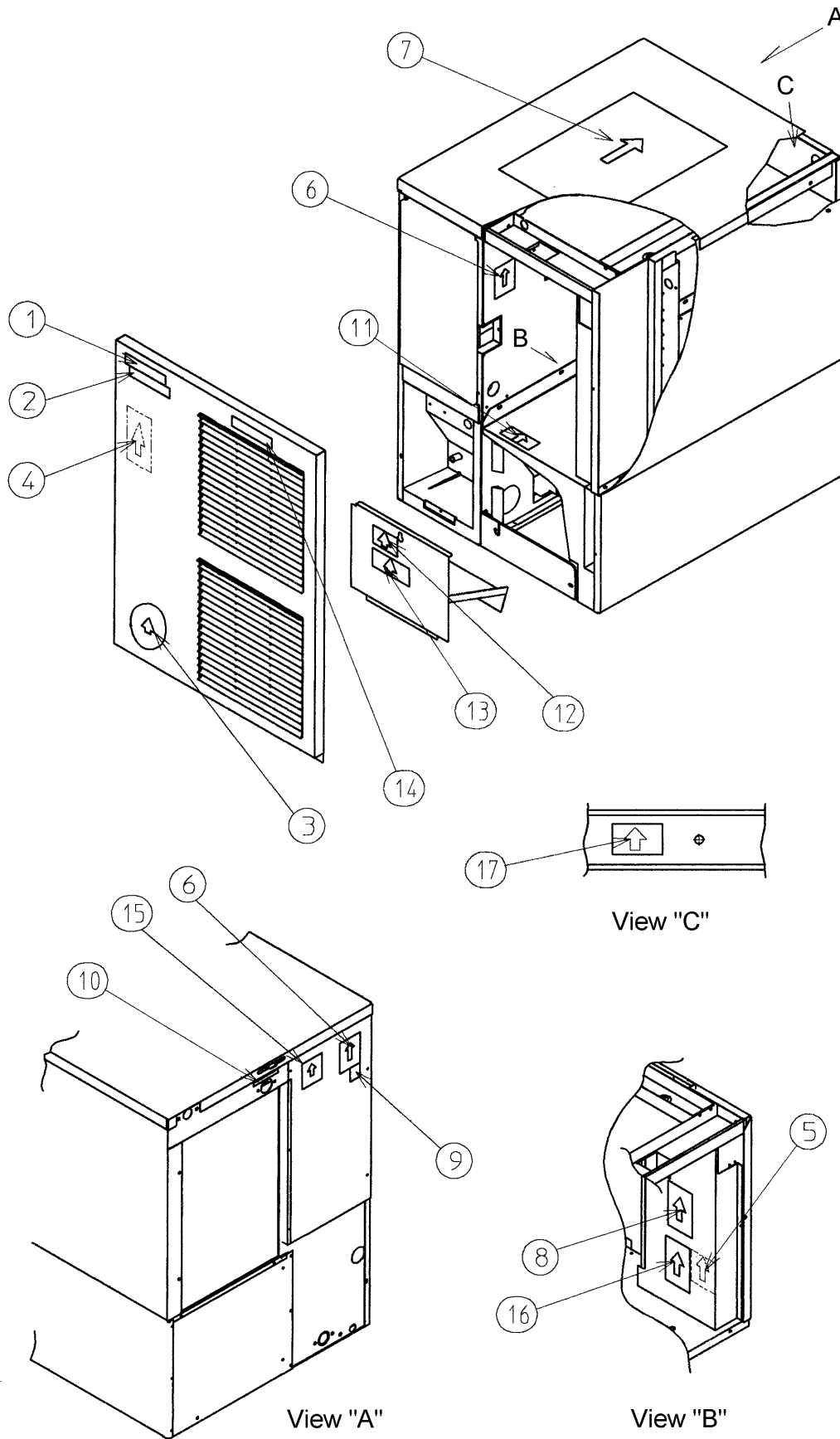
MODEL: KM-500MAF-E, MWF-E TITLE: D. CONTROL BOX ASSEMBLY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-0 J-1	K-0	L-0	L-1	
G	CONTROL ASSEMBLY	-	4A0388A02	1	1	1	1	
G2	T2 SCREW	4X8	7P31-0408	2	2	2	2	
1	CONTROL BOX	-	332464G01	1	1	x1		
		-	2A1851-01			o1	1	
2	CAPACITOR	15MFD 440V	4A1267-01	1	1	1	1	
3	CAPACITOR – STARTING	72-88 MFD, 330 VAC	3A1414-01	1	1	1	1	
4	STRAP	GS	434580-11	1	1	x1		
		GS	434580-07			o1	1	
5	T2 SCREW	4X8	7P31-0408	1	1	1	1	
6	STARTER	GE3ARR3CT3AN5	4A1107-06	1	1	1	1	
7	T2 SCREW	4X8	7P31-0408	1	1	1	1	
8	MAGNETIC CONTACTOR	VC-20	428393-01	1	1	1	1	
9	BRACKET		428393F01	1	1	1	1	
10	T2 SCREW	4X8	7P31-0408	2	2	2	2	
11	TRANSFORMER	26D285H	3A0172-01	1	1	1	1	
12	T2 SCREW	4X8	7P31-0408	2	2	2	2	
13	CAPACITOR	250 VAC, 5.5 MFD	4A1025-03	1	x1			
		250 VAC, 5.5 MFD	4A2128-03		o1	1	1	
14	T2 SCREW	4X10	7P31-0410	1	1	1	1	
15	CONTROLLER BOARD	HOS-001A	2A1410-01	1	1	1	1	
16	BOARD SUPPORT	CBLS37-M	4A0336-03	4	4	4	4	
17	BUSHING	SB-1093-15	420470-03	1	1	1	1	
18	BUSHING	OCB-500	428394-02	1	1	1	1	
19	WIRE SADDLE	VWS4238-C	4A0338-02	2	2	2	2	
20	CAPACITOR (KM-500MAF-E ONLY)	250 VAC, 2.5 MFD	4A1025-05	1	x1			
		250 VAC, 2.5 MFD	4A2128-05		o1	1	1	
21	T2 SCREW (KM-500MAF-E ONLY)	4X10	7P31-0410	1	1	1	1	

HA

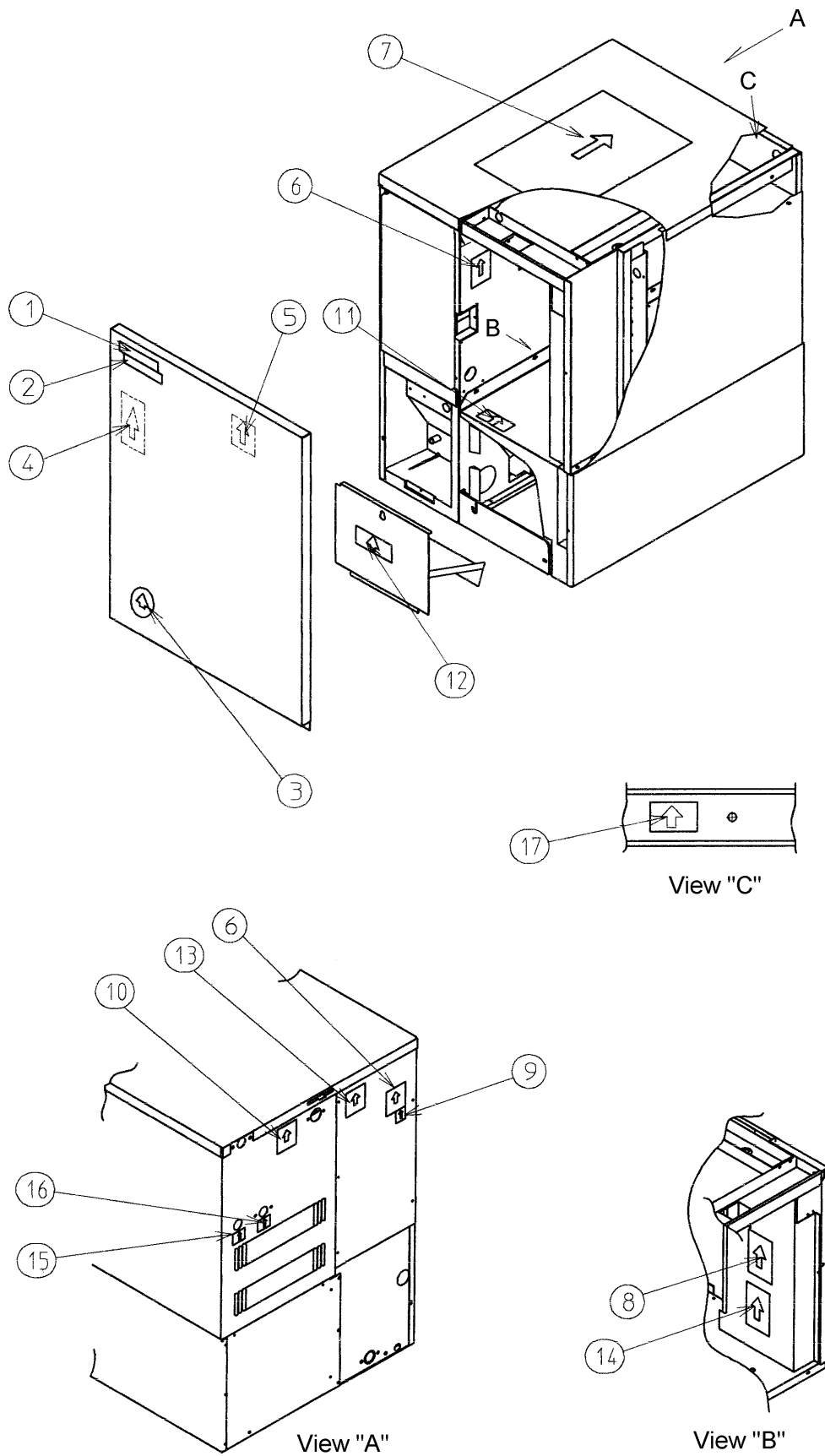
KM-500MAF-E

E. LABEL LOCATION

J-0, J-1, K-0, L-0, L-1



MODEL: KM-500MAF-E TITLE: E. LABEL LOCATION								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQUIRED NUMBER				
				J-0 J-1	K-0	L-0	L-1	
1	EMBLEM	PETP FILM	4A0560-01	1	1	1	1	
2	MODEL NUMBER LABEL	PETP FILM	4A1233-52	1	1	1	1	
3	LABEL – PENGUIN – HA (R)	PETP FILM	4A0526-01	1	1	1	1	
4	MAINTENANCE LABEL	PVC FILM	3A0725-01	1	1	1	1	
5	WIRING LABEL	PVC FILM	3A1360-01	1	1	1	-	
		PVC FILM	3A2026-01				1	
6	NAMEPLATE	PES FILM	4A1942-01	1	1	1	1	
7	INSTRUCTION SHEET	PAPER	2A1310-01	1	1	1	1	
8	MANUAL LABEL	PVC FILM	446564-01	1	1	1	1	
9	LABEL-CE	PES FILM	450668-01	1	1	1	1	
10	WATER SUPPLY LABEL	PVC FILM	4A1158-01	1	1	1	1	
11	LABEL – R404A	PES FILM	4A0960-01	1	1	1	1	
12	CAUTION LABEL (F)	PVC FILM	439146-01	1	1	1	1	
13	CAUTION LABEL (K)	PVC FILM	439150-01	1	1	1	1	
14	LABEL – AIR FILTER	PETP FILM	426177-01	1	1	1	1	
15	INSTRUCTION LABEL	PVC FILM	444575-01	1	1	1	1	
16	LABEL – CONTROL BOARD	PVC FILM	3A1272-01	1	1	1	1	
17	LABEL – GROUNDING (B)	PES FILM	450452-02	1	1	1	1	



HA

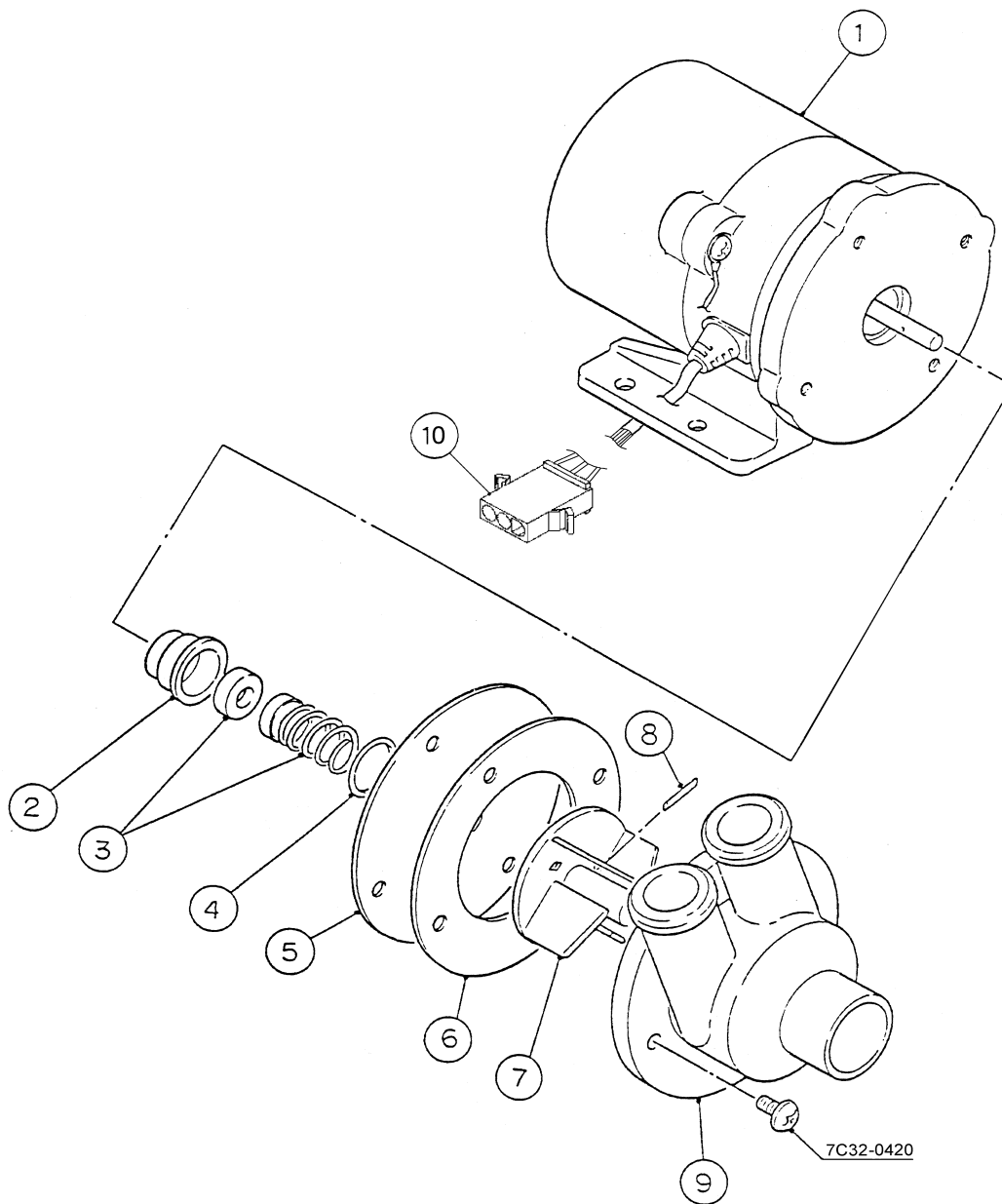
[illegible]

HA

KM-500MAF-E, MWF-E

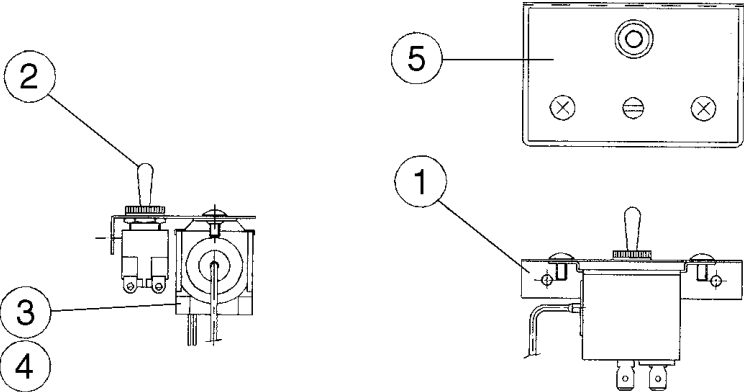
F. PUMP MOTOR ASSEMBLY

J-0, J-1, K-0, L-0, L-1



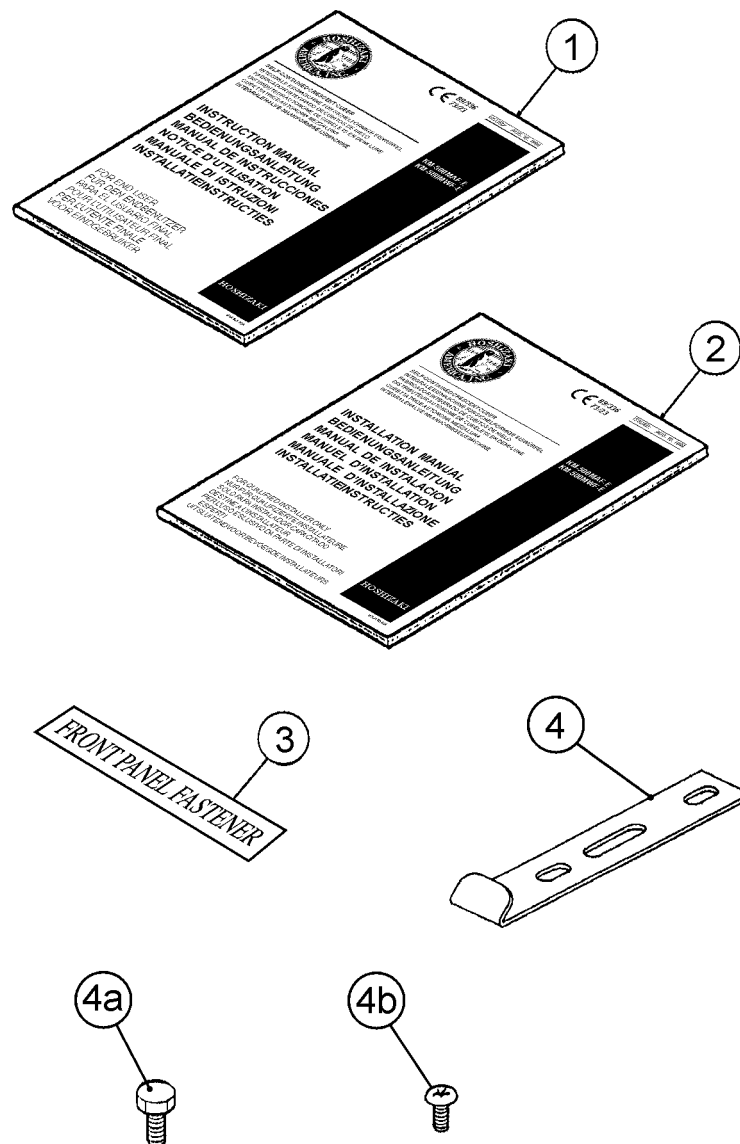
HA

[illegible]



HA

[illegible]



HA

[illegible]