

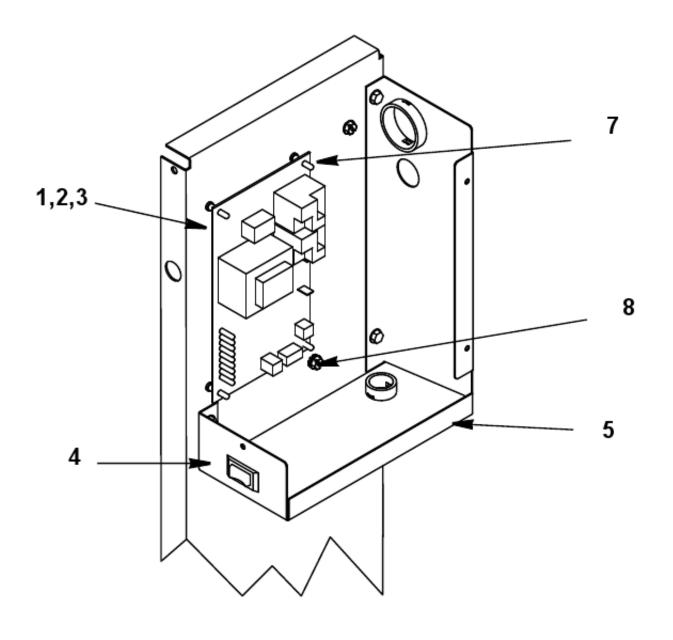
For more Parts Information: https://manitowocfsq.sysonline.com/Default.aspx

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### QF2300 - CONTROL BOX COMPONENTS

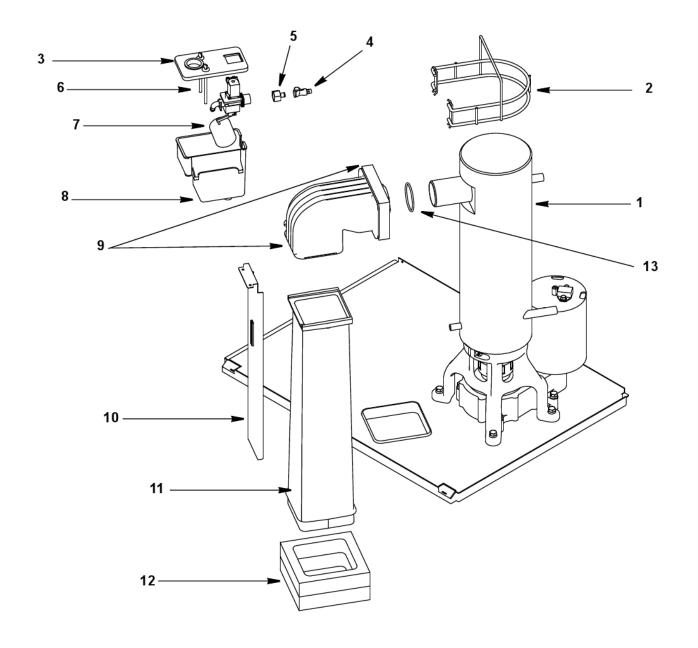


### QF2300 - CONTROL BOX COMPONENTS

| # | PART#                | DESCRIPTION                      | QTY | Note |
|---|----------------------|----------------------------------|-----|------|
| 1 | 000005624            | Control Board                    |     |      |
| 2 | 2007819              | Shunt Resistor for Control Board |     |      |
| 3 | <mark>2511493</mark> | 10 Amp Fuse                      |     |      |
| 4 | 2301513              | Toggle Switch                    |     |      |
| а | 2000663              | Wiring Harness - Toggle Switch   |     |      |
| 5 | 6049981              | Control Box                      |     |      |
| 6 | 6049271              | Control Box Cover                |     |      |
| 7 | 4302253              | Control Board Mounting Supports  |     |      |
| 8 | 5202169              | Screw - #10-24 x 0.50" Ground    |     |      |
| 9 | 2002213              | Wiring Harness - 115V/60 Hz/1 Ph |     |      |



### QF2300 - EVAPORATOR ASSEMBLY



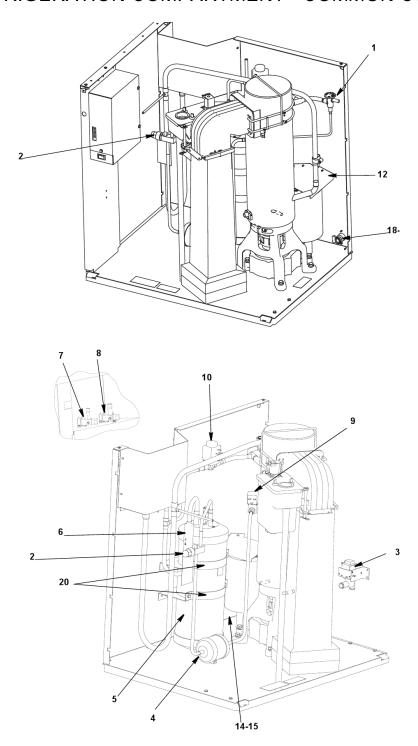


## QF2300 - EVAPORATOR ASSEMBLY

| #  | PART#    | DESCRIPTION                             | QTY | Note |
|----|----------|---|-----|------|
| 1  |          | Evaporator Assembly                     |     |      |
| 1a | 3001203  | Evaporator - Flake                      |     |      |
| 2  | 3001663  | Evaporator Spout Retainer               |     |      |
| 3  | 4004673  | Water Reservoir Cover                   |     |      |
| 3a | 5000303  | Plug                                    |     |      |
| 4  | 5000243  | Quick Disconnect Fitting                |     |      |
| 5  | 5000233  | Water Inlet Fitting                     |     |      |
| 6  | 7600693  | Water Level Probe                       |     |      |
| 7  | 2000443  | Water Float Valve Body                  |     |      |
| 7a | 2000453  | Water Valve - 115V/60 Hz/1 Ph Coil Only |     |      |
| 7b | 4003173  | Water Valve Foam Seal                   |     |      |
| 8  | 4004663  | Water Reservoir                         |     |      |
| 9  | 4004813  | Ice Chute Elbow                         |     |      |
| 9a | 3001673  | Insulation                              |     |      |
| 10 | K00336   | Bin Level Probe                         |     |      |
| 11 | 00000011 | Ice Chute                               |     |      |
| 12 | 3001683  | Ice Chute Insulation                    |     |      |
| 13 | 5000833  | O-Ring                                  |     |      |



### QF2300 - REFRIGERATION COMPARTMENT - COMMON COMPONENTS





### QF2300 - REFRIGERATION COMPARTMENT - COMMON COMPONENTS

| #   | PART#                | DESCRIPTION                                   | QTY | Note |
|-----|----------------------|---|-----|------|
| 1   | 7602103              | Expansion Valve                               |     |      |
| 1a  | 4000573              | Expansion Valve Body Insulation Boot          |     |      |
| 1b  | 4000923              | Valve Insulation Boot - Bulb                  |     |      |
| 1c  | 3000813              | Copper Bulb Strap                             |     |      |
| 1d  | 5650523              | Expansion Valve Bulb Hose Clamp               |     |      |
| 2   | 8373169              | Receiver Service Valve                        |     |      |
| 3   |                      | Water Dump Valve                              |     |      |
| 3a  | 000001767            | Water Dump Valve - 115V/60 Hz                 |     |      |
| 3b  | 6050591              | Mounting Bracket                              |     |      |
| 4   | 8930279              | Drier   |     |      |
| 5   | 7629593              | Receiver                                      |     |      |
| 6   | 8373159              | Magni-Check Valve - 0.5"                      |     |      |
| 7   | 8373273              | Manual Shut-off Valve Liquid Line             |     |      |
| 8   | 8373283              | Manual Shut-off Valve Suction Line            |     |      |
| 9   | 7630021              | Solenoid Valve 115V                           |     |      |
| 9a  | 000005156            | Danfoss Solenoid Valve Coil Only - 115V/60 Hz |     | [1]  |
| 10  | 7602093              | Equalization Solenoid Valve                   |     |      |
| 10a | 2007889              | Electrical Coil Only - 115V                   |     |      |
| 11  | 6051261              | Gearmotor Shield                              |     |      |
| 12  | 8706093              | Female Wing Adapter - 0.375"                  |     |      |
| 13  | 1360961              | Male Connector                                |     |      |
| 14  | <mark>4420291</mark> | Vinyl Tube - 0.25" OD                         |     |      |
| 15  | 4004943              | Vinyl Drain Tubing                            |     | [2]  |
| 16  | 4005013              | Vinyl Drain Tubing                            |     | [3]  |
| 17  | 8706083              | Female Wing Adapter - 0.50"                   |     |      |
| 18  | 5650649              | Hose Clamp - 0.759"/0.848" ID                 |     |      |
| 19  | 6000561              | Receiver Mounting Bracket                     |     |      |
| 20  | 6307213              | Receiver Mounting Strap                       |     |      |

#### PART NOTES:

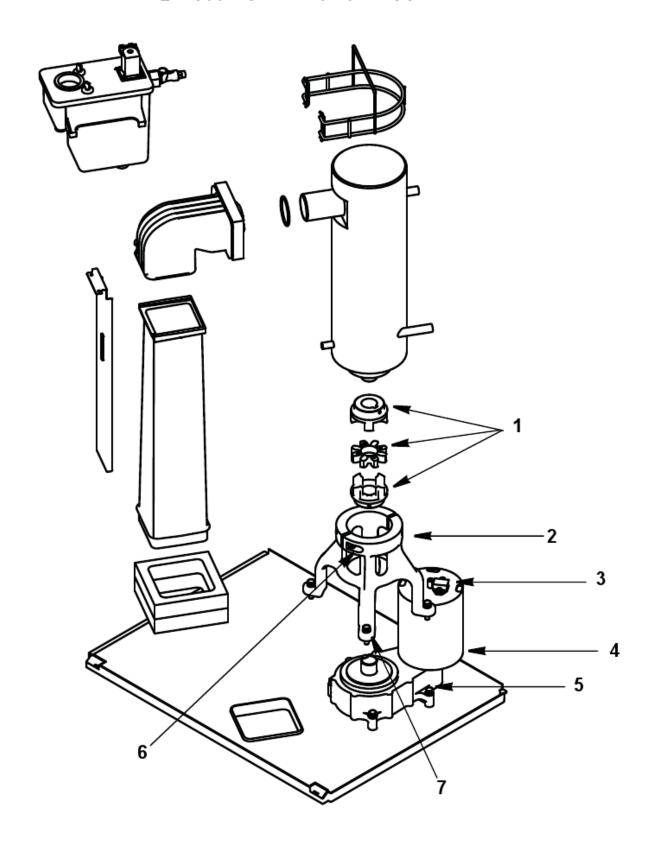
[1] - \pages from 000005156\_02.jpg" width=280 height=256>

[2] - evaporator and reservoir to dump valve

[3] - dump valve to drain



### QF2300 - GEARMOTOR ASSEMBLY





### QF2300 - GEARMOTOR ASSEMBLY

| #  | PART#                | DESCRIPTION                 | QTY | Note |
|----|----------------------|-----------------------------|-----|------|
|    |                      |                             |     |      |
| 1  | 3001253              | Shaft Coupling              |     | [1]  |
| 2  | <mark>3001603</mark> | Evaporator Foundation       |     |      |
| 3  | 7602123              | Gearmotor Speed Sensor      |     |      |
| 4  |                      | Gearmotor - 115V/60 Hz/1 Ph |     | [2]  |
| 5  | 5037709              | Foundation Mounting Bolt    |     |      |
| 6  | 5000953              | Foundation Mounting Bolt    |     | [3]  |
| 6a | 5545149              | Lockwasher                  |     |      |
| 7  | 5037709              | Foundation Mounting Bolt    |     |      |

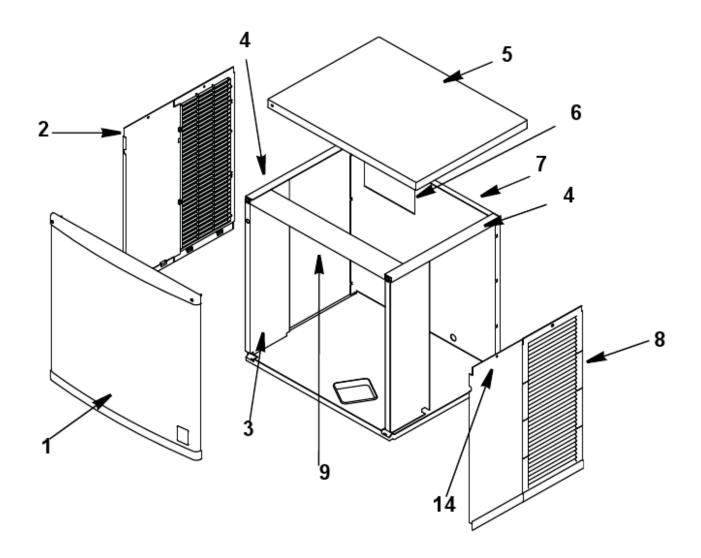
#### PART NOTES:

[1] - Gearbox to Evaporator[2] - No Longer Available

[3] - Allen Head



### QF2300 - PANELS

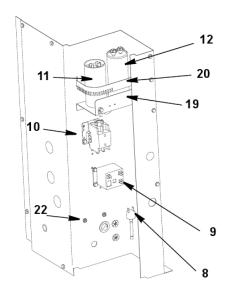


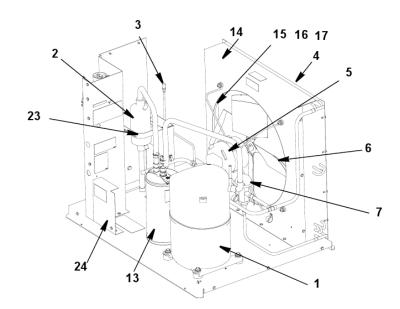


### QF2300 - PANELS

| #  | PART#                | DESCRIPTION                        | QTY | Note |
|----|----------------------|------------------------------------|-----|------|
| 1  | 6050971              | Front Panel Assembly               |     |      |
| 2  | 7628593              | Left Side Panel                    |     |      |
| 3  | 6045271              | Interior Support Panel             |     |      |
| 4  | 6039841              | Top Rail                           |     |      |
| 5  | 4303313              | Top Cover                          |     |      |
| 6  | 6049301              | Service Valve Panel                |     |      |
| 7  | 6049861              | Back Panel                         |     |      |
| 8  | 7628603              | Right Side Panel                   |     |      |
| 9  | 6049231              | Interior Front Top Support Channel |     |      |
| 10 | 5119019              | Screw - #8 x 1.75"                 |     |      |
| 11 | 5573389              | Washer - Nylon 0.171" x 0.38"      |     |      |
| 12 | <mark>5648279</mark> | Screw Retainer - Nylon #8          |     |      |
| 13 | <del>5473049</del>   | Speed Nut - U Type 0.50" x 0.576"  |     |      |
| 14 | 5202099              | Screw - #10-24 x 0.50" PHIL        |     |      |
| 15 | 9202509              | Extruded Tape                      |     |      |

### RFC2385 - CONDENSING UNIT





### RFC2385 - CONDENSING UNIT

| #   | PART#                | DESCRIPTION                            | QTY | Note |
|-----|----------------------|--|-----|------|
| 1   |                      | Compressor                             |     |      |
| 1a  | 7600563              | Compressor 208-230V/60 Hz/1 Ph         |     |      |
| 1b  | 7600573              | Compressor 208-230V/60 Hz/3 Ph         |     |      |
| 2   | 8250549              | Suction Line Filter                    |     |      |
| 3   | 8373253              | Access Valve                           |     |      |
| 4   | 8851393              | Air-cooled Condenser                   |     |      |
| 5   |                      | Fan Motor                              |     |      |
| 5a  | 2000189              | Fan Motor - 208-230V/60 Hz/1-3 Ph      |     |      |
| 5b  | 2000589              | Fan Motor - 230-415V/50 Hz/1-3 Ph      |     |      |
| 6   | 2416113              | Fan Blade                              |     |      |
| 7   | 000001982            | Head Pressure Control Valve            |     |      |
| 8   | 2001243              | High Pressure Cut-out Control          |     |      |
| 9   | 2007569              | Start Relay - 208-230V/60 Hz/1 Ph      |     |      |
| 10  | 2007869              | Contactor - 60 Hz/1 Ph                 |     | [1]  |
| 10a | 2007879              | Contactor - 60 Hz/3 Ph                 |     |      |
| 11  | 000006455            | Start Capacitor 60 Hz/1 Ph             |     |      |
| 12  | 000000028            | Run Capacitor - 208-230V/50-60 Hz/1 Ph |     |      |
| 13  | 000007280            | Suction Accumulator                    |     |      |
| 14  | 6034491              | Fan Shroud                             |     |      |
| 15  | 3006823              | Fan Motor Mounting Bracket             |     |      |
| 16  | 5033589              | Mounting - Screw                       |     |      |
| 16a | 5545119              | Mounting - Lockwasher                  |     |      |
| 16b | 5429529              | Mounting - Hexnut                      |     |      |
| 17  | 5033589              | Mounting - Screw                       |     |      |
| 17a | 5545119              | Mounting - Lockwasher                  |     |      |
| 17b | 5573059              | Mounting - Flatwasher                  |     |      |
| 17c | 5429559              | Mounting - Rubber Wellnut              |     |      |
| 18  | 5202069              | Screw - #10-24 x 0.50" HEX             |     | [2]  |
| 19  | 6034981              | Capacitor Mounting Bracket             |     |      |
| 20  | 6021601              | Capacitor Mounting Strap               |     |      |
| 21  | 2006143              | Terminal Block - 50 Hz - 3 Pole        |     | [3]  |
| 22  | <mark>5202169</mark> | Screw - #10-24 x 0.50" Ground          |     |      |
| 23  | 000002252            | Bracket                                |     |      |
| 24  | 6042261              | Condensing Unit Tube Shield            |     |      |
| 25  | 2007849              | Compressor Wiring Harness 1 Phase      |     |      |
| 25a | 2033109              | Compressor Wiring Harness 3 Phase      |     |      |
| 26  | 2007829              | Control Box Wiring Harness 1 Phase     |     |      |
| 26a | 2007839              | Control Box Wiring Harness 3 Phase     |     |      |
|     |                      |  |     |      |

#### PART NOTES:

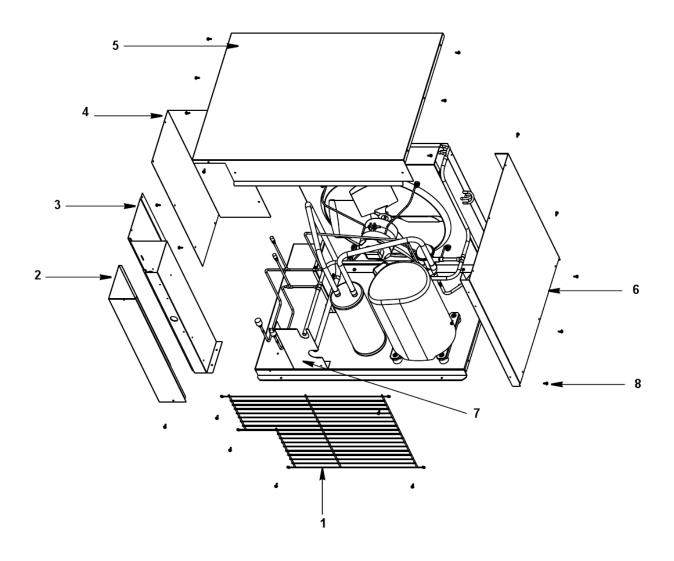
[1] - Discontinued

[2] - Used for Panel Attachment

[3] - 50 Hz Only



### RFC2385 - CONDENSING UNIT - PANELS



### RFC2385 - CONDENSING UNIT - PANELS

| # | PART#   | DESCRIPTION                 | QTY | Note |
|---|---------|-----------------------------|-----|------|
|   |         |                             |     |      |
| 1 | 3406893 | Condenser Fan Guard         |     |      |
| 2 | 6040171 | Control Box Cover           |     |      |
| 3 | 6037071 | Control Box Panel           |     |      |
| 4 | 6037291 | Left Side Panel             |     |      |
| 5 | 6034751 | Cover Top                   |     |      |
| 6 | 6034701 | Right Side Panel            |     |      |
| 7 | 6042261 | Condensing Unit Tube Shield |     |      |
| 8 | 5202069 | Screw - #10-24 x 0.50" HEX  |     |      |

