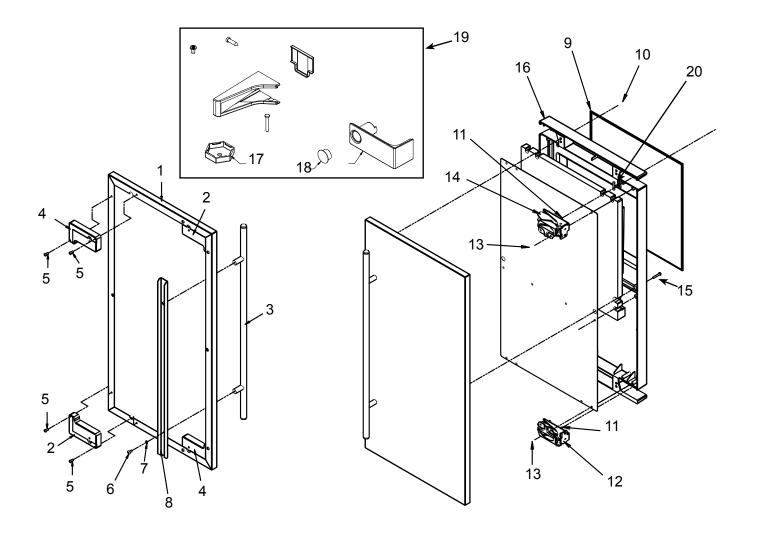
This is the illustrated parts list for the SCN60. There are two models, one is a gravity drain and the other includes a drain pump. Some units could have had drain pumps field installed.

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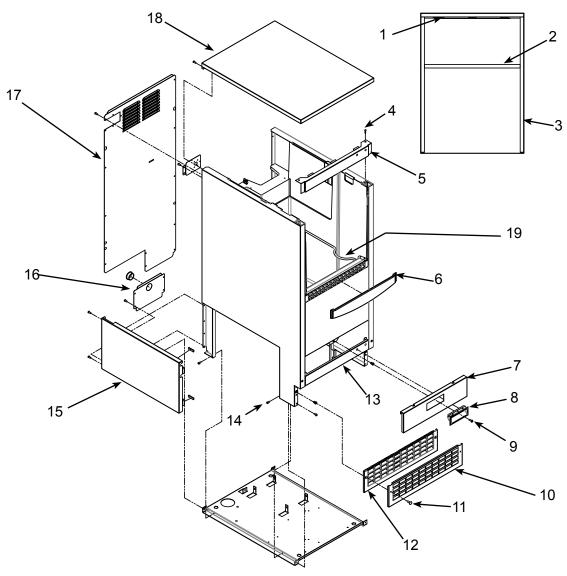
Door Components



ltom	Dort		16	A20E42 004	Door goodbly door not
Item	Part	5	16		Door assembly, does not
Number	Number	Description		door panel or h	ninges
1	Door panel k	it. Kit includes items 1 thru 8.	17	02-4415-20	Leg cap, pack of 4
	KDFS SS pa	nel, SS handle	18	02-1875-07	Hole plug
2	02-4433-01	Corner block, RH	19	02-4474-01	Hinge package
3	02-4430-01	Handle, SS	20	11-0580-01	Magnet, door switch
4	02-4433-02	Corner block, LH			_
5	03-1531-01	Screw			
6	03-3811-01	Screw			
7	03-1410-07	Lockwasher			
8	A39390-001	Support bracket			
9	13-0949-03	Door gasket			
10	03-1404-40	Screw			
11	03-3818-01	Screw - hinge to cabinet			
12	02-3866-04	Hinge - top left/bottom right			
13	03-1404-24	Screw - hinge to door			
14	02-3866-03	Hinge			
15	03-1403-67	Screw			
		Novemi	ber 2015		

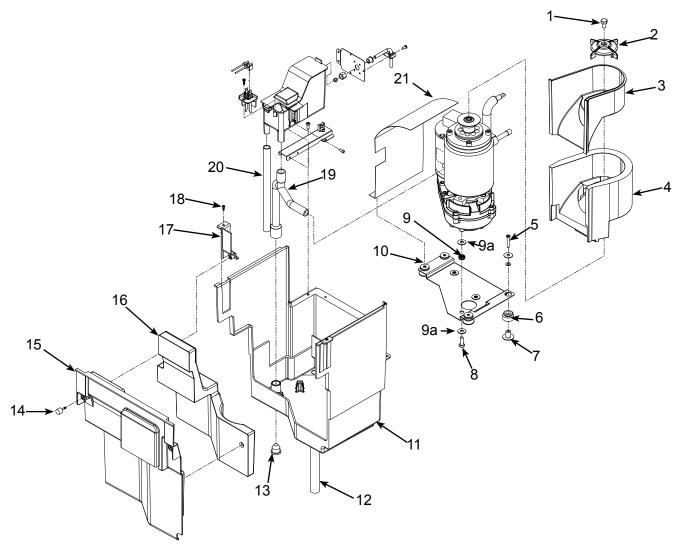
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Cabinet



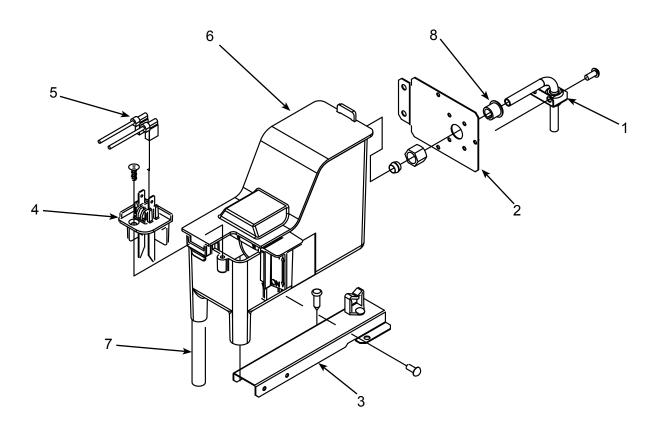
14	D4		4.5	A0004E 004	Olds somiles mand
Item	Part		15 16	A39615-001 A39683-001	Side service panel
Number	Number	Description	Drain panel		
1	13-0943-03	Gasket, top panel	17	A39682-001	Back panel
2	13-0943-04	Gasket, top panel	18	A39362-003	Top panel only
3	13-0943-05	Gasket, top panel	18a	02-4426-01	Insulation, top panel
4	03-3836-03	Screw	19	A34816-001	Scoop holder
5	A39364-003	Top hinge brckt, hinge right	Not :	Shown:	
	A39364-007	Top hinge brckt, hinge L or R	02-4	391-03	Scoop
6	02-4392-01	Inlay	Note: Hi	nge mounting	changed 1/12 to allow left or
7	A39381-003	Front service panel	Front service panel right mounting.		
8	02-4441-01	Handle			
9	03-1403-86	Screw			
10	A39469-001	Kick plate cover			
11	03-3813-02	Screw			
12	02-4390-01	Kick plate			
13	A39385-003	Bttm hinge brckt, hinge L or R			
	A39385-006	Bottom hinge brckt, hinge left			
14	03-1531-01	Screw			

Storage Bin and Ice Chute



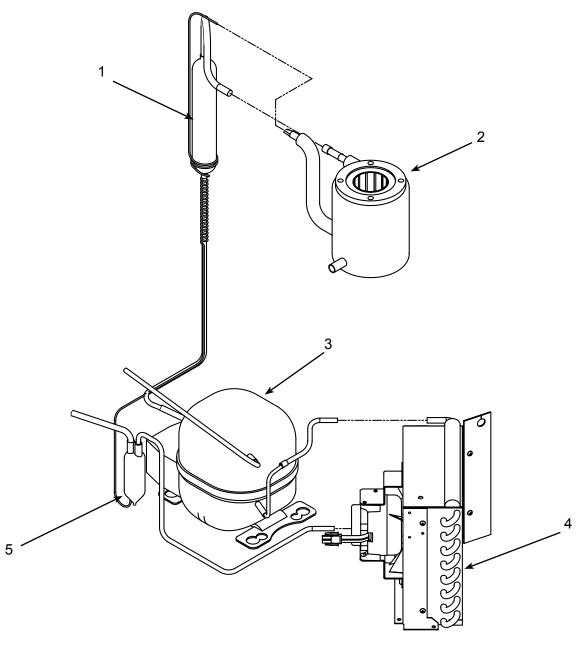
Item	Part		17	02-4375-02	Support bracket, left
Number	r Number	Description		02-4375-01	Support bracket, right
1	03-1405-16	Screw, 5/16-18	18	03-3836-03	Screw
2	02-4628-01	Ice sweep	19	02-4572-01	Tube, reservoir to evap
3*	02-4728-01	Chute	20	13-0674-09	Tubing, 9 inches needed
4*	02-4729-41	Chute cover	21	02-4845-01	Shield
5	03-1404-41	Screw			
6	03-3935-01	Grommet			
7	03-3936-01	Flanged bushing	* Items	3, 4, 15 and 16	6 changed together on
8	03-1405-07	Cap screw	9/25/20	13 with serial r	number 13091320014771.
9	03-3937-01	Vibration grommet	Items 3	, 4, 15 and 16	cannot be mixed with prior
9a	03-1407-06	Washer	product	ion.	
10	A39681-001	Mounting plate only	Order k	it A40144-021	to get the set.
11	02-4582-01	Shelf, gear and evap asy	Items 2	0 and 21 adde	d in 2014.
12	A39792-001	Drain			
13	13-0840-01	Drain plug			
14	03-3892-01	Thumb screw			
15*	02-4730-01	Compartment Cover			
16*	02-4602-01	Insulation for item 15			

Reservoir, Water Sensor and Misc.



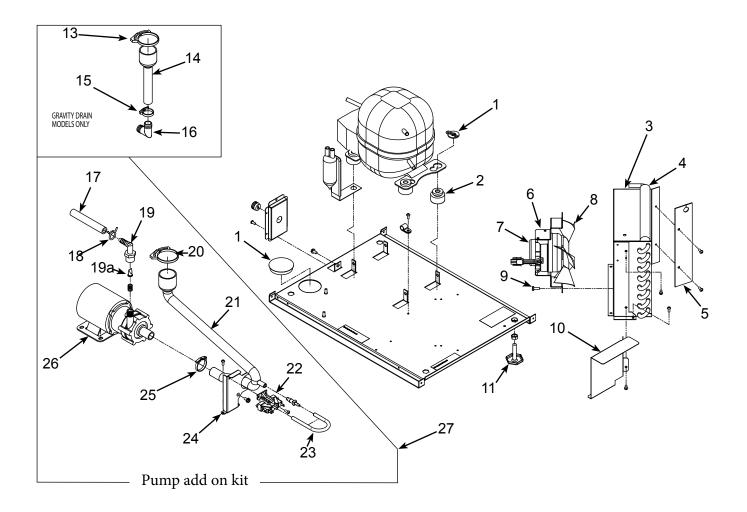
Item	Part	
Number	Number	Description
1	A39826-001	Brace
2	A39693-001	Bracket
3	A39775-001	Reservoir mounting bracket
4	A39790-001	Water level sensor
5	12-3039-01	Water sensor harness
6	A39789-001	Reservoir w/valve and cover
6a	02-2217-02	Float and valve only
7	13-0674-09	Overflow hose - added 2014
8	12-1213-04	Bushing
Misc:		
1m	19-0664-01	Pre-Mixed Squirt Bottle of Clear 1 scale remover
2m	19-0664-12	12 pack of item 1m
3m	19-0653-12	Case of undiluted Clear 1 scale remover

Refrigeration



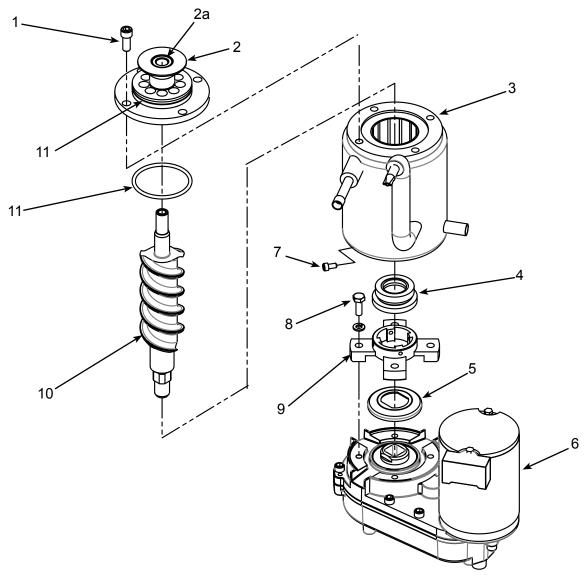
Item	Part	
Number	Number	Description
1	A39396-001	Suction line w/cap tube
2	02-4558-01	Evaporator
3	18-8776-21	Compressor
	Compressor	includes overload, relay and drier
3a	18-8776-52	Overload
3b	18-8776-51	Relay
4	18-8940-01	Condenser
5	02-3490-01	Dryer
3a 3b 4	Compressor 18-8776-52 18-8776-51 18-8940-01	includes overload, relay and drie Overload Relay Condenser

Under Bin Parts



Item	Part		19	02-3522-01	Elbow
Number	Number	Description	19a	02-3374-01	Check valve
1	03-3821-01	Clip	19b	03-3904-01	Spring
1a	03-1407-08	Washer	20	02-2814-13	Hose clamp
2	18-4700-28	Grommet	21	02-4413-01	Drain tube
3	A39460-001	<mark>1</mark> Shroud	22	11-0504-01	Pressure switch
4	13-0909-01	Gasket - order 1 & cut to f	it 23	05-0591-01	Switch hose
5	02-4450-01	Air baffle	24	A39370-001	Switch bracket
6		<mark>1</mark> Fan motor bracket	25	02-2814-13	Hose clamp
7	12-3024-01	Fan motor	26	12-2503-21	Pump & motor only
8	02-4197-01	Fan blade	27		Pump add on kit - Used only to
9	03-3818-01		convert	gravity model	s to pump models. All parts in
10		Pump model rain shield	this kit	are available ir	ndividually.
11	03-1608-01	•			
12	02-1875-18	. •			
13		Hose clamp			
14	02-4412-01				
15		Hose clamp			
16	16-0671-01				
17		Discharge hose	Newspaper 2045		
18	02-0534-02	Hose clamp	November 2015 Page 7		

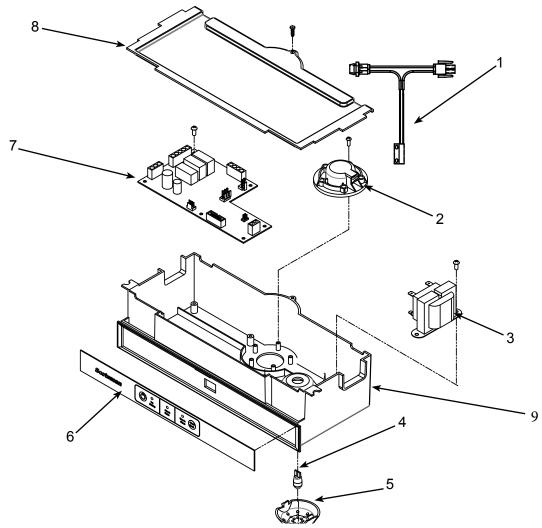
Ice Making Section



Part	
Number	Description
03-1544-08	Cap screw
A39531-001	Breaker w/bearing
02-4619-01	Bearing only
02-4558-01	Evaporator
02-4599-21	Water seal
02-4662-01	Water shed
02-4580-23	Gear reducer and motor also includes #5
03-1544-04	Cap screw
03-1405-54	Cap screw
02-4625-01	Adapter
02-4591-21	Auger
13-0617-58	O-ring
	Number 03-1544-08 A39531-001 02-4619-01 02-4558-01 02-4599-21 02-4662-01 02-4580-23 03-1544-04 03-1405-54 02-4625-01 02-4591-21

^{*} Must connect wires correctly. See label on motor.

Control System

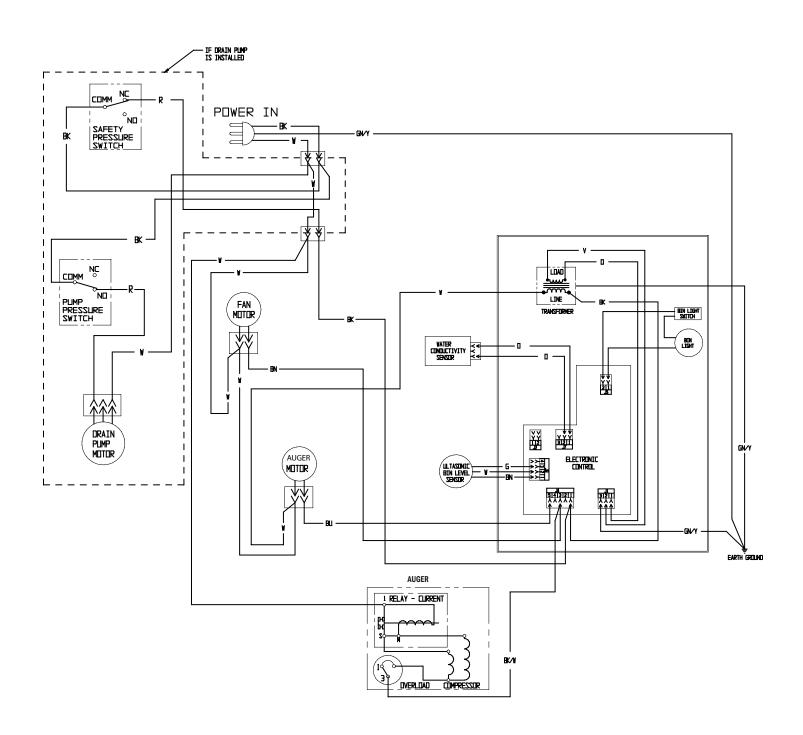


Item	Part	
Number	Number	Description
1	12-3076-01	Light switch, bulb socket and harness
2	11-0579-01	Ice level sensor
3	12-2924-01	Transformer
4	12-3077-01	Bulb
5	02-4380-01	Light cover
6	11-0574-01	Control panel
7	11-0589-21	Controller
8	02-4386-01	Cover
9	02-4382-03	Box only

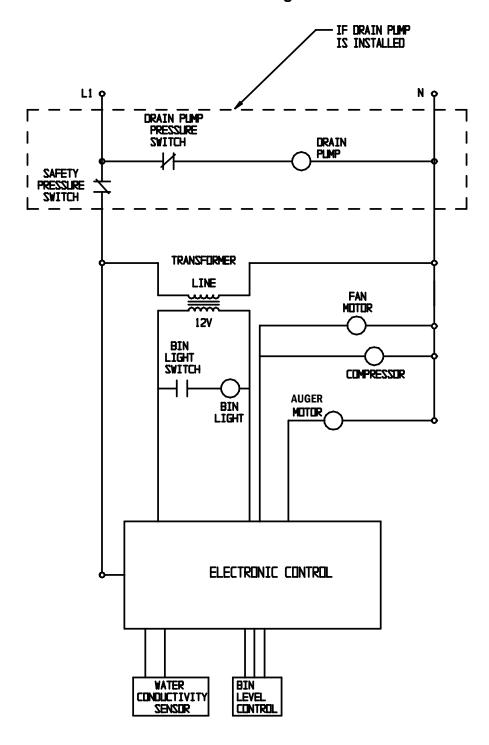
Not Shown

NS1 12-1638-21 Power cord

Wiring Diagram



Schematic Diagram



SWITCHES ON THIS UNIT SHOWN IN FREEZE CYCLE WITH DRAIN PUMP IN OPERATION AND BIN DOOR CLOSED